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Seismic Provisions for Structural Steel Buildings

Draft dated January 5, 2022

Supersedes the *Seismic Provisions for Structural Steel Buildings*
dated July 12, 2016, and all previous versions



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by

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PREFACE

(This Preface is not a part of ANSI/AISC 341-22, *Seismic Provisions for Structural Steel Buildings*, but is included for informational purposes only.)

The *Specification for Structural Steel Buildings* (ANSI/AISC 360-22) is intended to cover common design criteria. Accordingly, it is not feasible for it to also cover all of the special and unique problems encountered within the full range of structural design practice. This document, *Seismic Provisions for Structural Steel Buildings* (ANSI/AISC 341-22) (hereafter referred to as the Provisions), is a separate consensus standard that addresses one such topic: the design and construction of structural steel and composite structural steel/reinforced concrete building systems specifically detailed for seismic resistance.

This standard adopts *Prequalified Connections for Special and Intermediate Steel Moment Frames for Seismic Applications* (ANSI/AISC 358-22) by reference. ANSI/AISC 358 specifies design, detailing, fabrication, and quality criteria for connections that are prequalified in accordance with the Provisions for use with special and intermediate moment frames. While the Provisions are modified every six years, ANSI/AISC 358 is processed more frequently, and newer editions of ANSI/AISC 358 may be recognized and enforced by the applicable building code.

The Symbols, Glossary, and Abbreviations are all considered part of this document. Accompanying the Provisions is a nonmandatory Commentary with background information and nonmandatory user notes interspersed throughout to provide guidance on the specific application of the document.

A number of significant technical modifications have also been made since the 2016 edition of the Provisions, including the following:

- New presentation of Table A3.1 clarifying allowable grades, strengths, and any other limitations on the material
- Addition of ASTM A709/A709M and ASTM A1066/A1066M to the list of permitted materials for use in seismic force-resisting systems
- Reorganization of items required in the structural design documents and specifications as coordinated with similar revisions to *Specification* Section A4
- Table D1.1 changes, including revised coefficients for all width-to-thickness ratios, clarification for when HSS design thickness is used instead of nominal thickness, and revised width-to-thickness limit equations for webs in I-shaped sections or channels, side plates of boxed I-shaped sections, and webs of box sections
- Provisions for ordinary truss moment frames
- Revisions to SMF continuity plate requirements, including width-to-thickness limits and reduced welding requirements
- Additional requirements and commentary for OCCS and SCCS column bases and column bracing
- Revised provisions for SCBF beams in V- and inverted V-braced frames to permit some limited yielding
- Revised SPSW angle of inclination in terms of its assumed value
- New requirements for coupling beam embedment and reinforcing in C-OSW and C-SSW
- Inclusion of a new system, coupled composite plate shear walls—Concrete Filled (CC-PSW/CF)
- Harmonization of Chapter J with *Specification* Chapter N
- Revised testing extrapolation limits for BRBF

- 131 • New Appendix 1, titled “Design Verification Using Nonlinear Response History
132 Analysis”
133

134 The AISC Committee on Specifications gives final approval of the document through an ANSI-
135 accredited balloting process, and has enhanced these Provisions through careful scrutiny,
136 discussion and suggestions for improvement. The contributions of these two groups, comprising
137 well more than 80 structural engineers with experience from throughout the structural steel
138 industry, is gratefully acknowledged. AISC further acknowledges the significant contributions
139 of the Building Seismic Safety Council (BSSC), the Federal Emergency Management Agency
140 (FEMA), the National Science Foundation (NSF), and the Structural Engineers Association of
141 California (SEAOC).
142

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2 member, Duane S. Ellifritt, who passed away during this cycle.

3
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PUBLIC REVIEW DRAFT
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SYMBOLS

Definitions for the symbols used in this standard are provided here and reflect the definitions provided in the body of this standard. Some symbols may be used multiple times throughout the document. The section or table number shown in the righthand column of the list identifies the first time the symbol is used in this document. Symbols without text definitions are omitted.

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Symbol	Definition	Reference
A_f	Gross area of the flange of the special segment chord member, in. ² (mm ²) .	E4.4b
A_g	Gross area, in. ² (mm ²)	Table D1.1
A_g	Gross area of column, in. ² (mm ²)	E3.4a
A_{lw}	Web area of link (excluding flanges), in. ² (mm ²)	F3.5b.2
A_s	Cross-sectional area of the structural steel core, in. ² (mm ²)	D1.4b.2
A_{sc}	Cross-sectional area of the yielding segment of steel core, in. ² (mm ²)	F4.5b.2
A_{sc}	Core area, in. ² (mm ²)	K3.2
A_{sh}	Minimum area of hoop reinforcement, in. ² (mm ²)	D1.4b.2
A_{sp}	Horizontal area of stiffened steel plate, in. ² (mm ²)	H6.3b
A_{sr}	Area of transverse reinforcement, in. ² (mm ²)	H4.5b.2
A_{sr}	Area of longitudinal wall reinforcement provided over the embedment length, L_e , in. ² (mm ²)	H5.5c
A_{st}	Horizontal cross-sectional area of the link stiffener, in. ² (mm ²)	F3.5b.4
A_{tb}	Area of transfer reinforcement required in each of the first and second regions attached to each of the top and bottom flanges, in. ² (mm ²)	H5.5c
A_{tw}	Area of steel beam web, in. ² (mm ²)	H5.5c
A_w	Area of steel beam web, in. ² (mm ²)	H4.3
D	Dead load due to the weight of the structural elements and permanent features on the building, kips (N)	D1.4b.2
D	Outside diameter of round HSS, in. (mm)	H7.4b
D	Diameter of the holes, in. (mm)	F5.7a.1
E	Seismic load effect, kips (N)	F1.4a
E	Horizontal seismic load effect, kips (N)	E1.7a
E	Modulus of elasticity of steel = 29,000 ksi (200 000 MPa)	Table D1.1
E	Modulus of elasticity of the steel beam, ksi (MPa)	G3.5a
E	Vertical and horizontal earthquake effect, kips (N)	F4.4a
E_{cl}	Capacity-limited horizontal seismic load effect, kips (N)	B2
E_{mh}	Horizontal seismic load effect including overstrength, kips (N) or kip-in. (N-mm)	B2
F_{ne}	Nominal stress calculated from <i>Specification</i> Chapter E using expected yield stress, ksi (MPa)	F1.6a
F_u	Specified minimum tensile strength, ksi (MPa)	A3.2
F_y	Specified minimum yield stress of the type of steel to be used in the member, ksi (MPa). As used in the <i>Specification</i> , "yield stress" denotes either the minimum specified yield point (for those steels that have a yield point) or the specified yield strength (for those steels that do not have a yield point).	A3.2
F_y	Specified minimum yield stress of the structural steel core, ksi (MPa)	D1.4b.2
F_y	Specified minimum yield stress of the gusset plate, ksi (MPa)	F2.6c.4
F_y	Specified minimum yield stress of the stiffener, ksi (MPa)	F3.5b.4
F_y	Specified minimum yield stress of the web plate, in. ² (mm ²)	F5.7b.1
F_y	Specified minimum yield stress of the steel beam, ksi (MPa)	G3.5a
F_y	Specified minimum yield stress of the plate, ksi (MPa)	H6.5b

119	F_{yb}	Specified minimum yield stress of beam, ksi (MPa) E3.4a
120	F_{yc}	Specified minimum yield stress of column, ksi (MPa) E3.4a
121	F_{yssc}	Specified minimum yield stress of the steel core, or actual yield stress of the steel core as determined from a coupon test, ksi (MPa) F4.5b.2
122		
123	F_{ysr}	Specified minimum yield stress of the transverse reinforcement,
124		ksi (MPa)..... D1.4b.2
125	F_{ysr}	Specified minimum yield stress of transverse reinforcement, ksi (MPa).....
126	 H4.5b.2
127	F_{ystr}	Specified minimum yield stress of transfer reinforcement, ksi (MPa) H5.5c
128	G	Shear modulus of steel, ksi (MPa)..... H4.3
129	H	Height of story, in. (mm) D2.5c
130	H_c	Clear height of the column between beam connections, including a
131		structural slab, if present, in. (mm) F2.6d
132	H_c	Clear column (and web-plate) height between beam flanges, in. (mm)
133	 F5.7a.3
134	I	Moment of inertia of a chord member of the special segment, in. ⁴ (mm ⁴) ...
135	 E4.5c
136	I_b	Moment of inertia of a horizontal boundary element taken perpendicular to the plane of the web, in. ⁴ (mm ⁴) F5.4a
137		
138	I_c	Moment of inertia of a vertical boundary element taken perpendicular to the plane of the web, in. ⁴ (mm ⁴) F5.4a
139		
140	I_x	Moment of inertia about an axis perpendicular to the plane of the EBF, in. ⁴ (mm ⁴) F3.5b.1
141		
142	I_y	Moment of inertia about an axis in the plane of the EBF, in. ⁴ (mm ⁴)
143	 F3.5b.1
144	I_y	Moment of inertia of the plate about the y-axis, in. ⁴ (mm ⁴) F5.7b.2
145	K	Effective length factor..... F1.5b
146	L	Live load due to occupancy and moveable equipment, kips (N)..... D1.4b.2
147	L	Length of column, in. (mm) E3.4c.2
148	L	Span length of the truss, in. (mm) E4.5c
149	L	Length of brace, in. (mm) F1.5b
150	L	Distance between vertical boundary element centerlines, in. (mm)..... F5.4a
151	L_{bc}	Length between base and bracing point or between bracing points of a cantilever column where the bracing points are either braced against lateral displacement for both flanges or braced against twist of the cross section, in. (mm)..... E6.4b
152		
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155	L_c	Effective length of brace = KL , in. (mm) F1.5b
156	L_{cb}	Clear span length of the coupling beam, in. (mm) H8.5c
157	L_{cf}	Clear length of beam, in. (mm) E1.6b
158	L_{cf}	Clear distance between column flanges, in. (mm)..... F5.5b
159	L_e	Embedment length of coupling beam, considered to begin inside the first layer of confining reinforcement, nearest the edge of the wall, in the wall boundary member, in. (mm)..... H5.5c
160		
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162	L_e	Embedment length of coupling beam measured from the face of the wall, in. (mm)..... H4.5b.1
163		
164	L_e	Minimum embedment length of coupling beam measured from the face of the wall that provides sufficient connection shear strength based on Equation H4-4 or H4-4M, in. (mm) H4.5b.1
165		
166		
167	L_h	Distance between beam plastic hinge locations, as defined within the test report or ANSI/AISC 358, in. (mm)..... E2.6d
168		
169	L_h	Distance between beam plastic hinge locations, in. (mm) G2.6d
170	L_s	Length of the special segment, in. (mm) E4.5c
171	L_w	Composite shear wall length, in. (mm) H7.1
172	M_f	Maximum probable moment at face of column, kip-in. (N-mm) E3.6f.1
173	M_{nc}	Nominal flexural strength of a chord member of the special segment, kip-in. (N-mm) E4.5c
174		
175	$M_{n,PR}$	Nominal flexural strength of PR connection, kip-in. (N-mm) E1.6c

176	M_p	Lesser plastic moment of the connected members, kip-in. (N-mm)..... F2.6d
177	M_p	Plastic moment, kip-in. (N-mm) E1.6b
178	M_p	Plastic moment of a link, kip-in. (N-mm) F3.4a
179	M_p	Plastic moment of the steel, concrete-encased, or composite beam, kip-in.
180		(N-mm) G2.6b
181	M_p	Moment corresponding to plastic stress distribution over the composite
182		cross section, kip-in. (N-mm)..... G4.6c
183	M_{pbe}	Expected flexural strength of the steel, concrete-encased, or composite
184		beam, kip-in. (N-mm), determined in accordance with Section G2.6d.....
185	 D1.2c.2
186	M_{pc}	Lesser plastic moment of the column sections for the direction in question,
187		kip-in. (N-mm) D2.5c
188	M_{pcc}	Plastic moment at the top and bottom ends of the composite column, kip-in.
189		(N-mm)..... G2.6f
190	M_{pcc}	Plastic moment of the smaller composite column, kip-in. (N-mm)
191	 H2.6d
192	M_{pcc}	Plastic moment of a composite or reinforced concrete column, kip-in. (N-
193		mm)..... G3.4a
194	$M_{p,exp}$	Expected flexural capacity of composite coupling beam, kip-in. (N-mm)
195	 H8.5c
196	M_{pr}	Maximum probable moment at the location of the plastic hinge, as
197		determined in accordance with ANSI/AISC 358, or as otherwise determined
198		in a connection prequalification in accordance with Section K1, or in a
199		program of qualification testing in accordance with Section K2, kip-in. (N-
200		mm) E3.4a
201	M_r	Required flexural strength, kip-in. (N-mm) D1.2a.1
202	M_r	Required strength of torsional bracing provided adjacent to plastic hinges,
203		kip-in. (N-mm) D1.2c.1
204	M_u	Required strength for torsional bracing provided adjacent to plastic hinges,
205		kip-in. (N-mm) D1.2c.2
206	M_{uv}	Additional moment due to shear amplification from the location of the
207		plastic hinge to the column centerline, kip-in. (N-mm) G3.4a
208	M_v	Additional moment due to shear amplification from the location of the
209		plastic hinge to the column centerline based on LRFD or ASD load
210		combinations, kip-in. (N-mm)..... E3.4a
211	M_1'	Effective moment at the end of the unbraced length opposite from M_2 as
212		determined from <i>Specification</i> Appendix 1, kip-in. (N-mm) E6.4b
213	M_2	Larger moment at end of unbraced length, kip-in. (N-mm) (shall be taken as
214		positive in all cases) E6.4b
215	M^*_{be}	Projection of the expected flexural strength of the beams at the plastic hinge
216		locations to the column centerline, kip-in. (N-mm) E3.4a
217	M^*_{pbe}	Projection of the expected flexural strength of the beam at the plastic hinge
218		locations to the column centerline, kip-in. (N-mm) G3.4a
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220		haunches where used) above and below the joint to the beam centerline with
221		a reduction for the axial force in the column, kip-in. (N-mm) E3.4a
222	M^*_{pcc}	Projection of the plastic moment of the column (including haunches where
223		used) above and below the joint to the beam centerline with a reduction for
224		the axial force in the column, kip-in. (N-mm) G3.4a
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227	P_b	Axial design strength of wall at balanced condition, kips (N) H5.4
228	P_n	Nominal axial compressive strength, kips (N) F1.4a
229	P_n	Nominal axial compressive strength of the composite column calculated in
230		accordance with the <i>Specification</i> , kips (N) D1.4b.2
231	P_{nc}	Nominal axial compressive strength of the chord member at the ends, kips
232		(N) E4.4c

233	P_{nc}	Nominal axial compressive strength of a diagonal member of the special segment, kips (N) E4.5c
234		
235	P_{nt}	Nominal axial tensile strength of a diagonal member of the special segment, kips (N) E4.5c
236		
237	P_r	Required axial compressive strength according to Section D1.4a, kips (N) E3.4a
238		
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247		
248	P_y	Axial yield strength, kips (N) F3.5b.2
249	P_{yc}	Available axial yield strength of column, kips (N) E3.4a
250	P_{ysc}	Axial yield strength of steel core, ksi (MPa) F4.2a
251	P_{ysc}	Measured yield force of the test specimen, kips (N) F4.2b
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253	R_c	Factor to account for expected strength of concrete, A3.2
254	R_n	Nominal strength, kips (N) A3.2
255	R_n	Nominal shear strength, kips (N) E3.6e.1
256	R_t	Ratio of the expected tensile strength to the specified minimum tensile strength, F_{us} , of that material..... A3.2
257		
258	R_y	Ratio of the expected yield stress to the specified minimum yield stress, F_y , of that material A3.2
259		
260	R_y	Ratio of the expected yield stress to the specified minimum yield stress of the gusset plate, F_y F2.6c.4
261		
262	R_{yr}	Ratio of the expected yield stress of the transverse reinforcement material to the specified minimum yield stress, to be taken as the R_y value from Table A3.1 for the corresponding steel reinforcement material, F_{ysr} H5.5d
263		
264		
265	S_{diag}	Shortest center-to-center distance between holes measured on the 45° diagonal, in. (mm) F5.7a.1
266		
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269		
270		
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272		
273	V_{be}	Expected shear strength of a steel coupling beam computed from Equation H5-2, kips (N) H5.5c
274		
275	V_{ce}	Limiting expected shear strength of an encased composite coupling beam, kips (N) H5.5d
276		
277	V_n	Nominal shear strength of link, kips (N) F3.3
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279	$V_{n,exp}$	Expected shear strength of composite coupling beam, kips (N) H8.5c
280	V_p	Plastic shear strength of a link, kips (N) F3.4a
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282	V_r	Required shear strength using LRFD or ASD load combinations, kips (N) F3.5b.3
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284	V_r	Required shear strength, kips (N)..... F4.6d
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286	V_y	Shear yield strength, kips (N) F3.5b.3
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288		
289	Y_{PNA}	Distance from the extreme concrete compression fiber to the plastic neutral

290		axis, in. (mm)	G3.5a
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292	Z _c	Plastic section modulus of the column about the axis of bending, in. ³ (mm ³)	E3.4a
293		E3.4a
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297		Table D1.1
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300		H7.5a
301	b _{bf}	Width of beam flange, in. (mm).....	E3.6f.1
302	b _c	Clear width of coupling beam flange plate, in. (mm).....	H8.5b
303	b _f	Width of flange of the smaller column connected, in. (mm)	D2.5b
304	b _f	Link flange width, in. (mm).....	F3.5b.4
305	b _f	Width of beam flange, in. (mm).....	E3.4c.1
306	b _w	Thickness of wall pier, in. (mm)	H4.5b.1
307	b _w	Width of wall, in. (mm).....	H5.5c
308	b _{wc}	Width of concrete encasement, in. (mm)	H4.5b.2
309	d	Overall depth of the beam, in. (mm)	G3.5a
310	d	Overall depth of link, in. (mm)	F3.5b.2
311	d _c	Effective depth of concrete encasement, in. (mm).....	H4.5b.2
312	d _{tie}	Diameter of tie bar, in. (mm).....	H7.5b
313	d _z	d – 2t _f of the deeper beam at the connection, in. (mm)	E3.6e.2
314	e	Length of link, defined as the clear distance between the ends of two diagonal braces or between the diagonal brace and the column face, in. (mm)	F3.5b.1
315		F3.5b.1
316		F3.5b.1
317	f' _c	Specified compressive strength of concrete, ksi (MPa)	A3.2
318	g	Clear span of coupling beam, in. (mm)	H4.3
319	g	Clear span of coupling beam plus the wall concrete cover at each end of the beam, in. (mm)	H5.5c
320		H5.5c
321	h	Distance between horizontal boundary element centerlines, in. (mm).....	F5.4a
322		F5.4a
323	h	Overall depth of composite section, in. (mm).....	H4.3
324	h	Overall depth of the boundary member in the plane of the wall, in. (mm)	H5.5b
325		H5.5b
326	h	Width of compression element as shown in Table D1.1, in. (mm)	Table D1.1
327		Table D1.1
328	h _c	Clear depth of coupling beam web plate, in. (mm)	H8.5b
329	h _{cc}	Cross-sectional dimension of the confined core measured center-to-center of the transverse reinforcement, in. (mm)	D1.4b.2
330		D1.4b.2
331	h _o	Distance between flange centroids, in. (mm)	D1.2c.1
332	h _w	Composite shear wall height, in. (mm)	H7.1
333	r	Governing radius of gyration, in. (mm)	E3.4c.2
334	r	Radius of the cut out, in. (mm)	F5.7b.1
335	r _i	Minimum radius of gyration of individual component, in. (mm).....	F2.5b
336	r _y	Radius of gyration about y-axis, in. (mm).....	D1.2a.1
337	r _y	Radius of gyration of individual components about their minor axis, in. (mm).....	E4.5e
338		E4.5e
339	s	Spacing of transverse reinforcement, in. (mm)	H4.5b.2
340	s	Spacing of transverse reinforcement measured along the longitudinal axis of the structural member, in. (mm)	D1.4b.2
341		D1.4b.2
342	s _t	Largest center-to-center spacing of the tie bars, in. (mm).....	H8.4c
343	t	Design wall thickness, in. (mm).....	Table D1.1
344	t	Thickness of element as shown in Table D1.1, in. (mm)	Table D1.1
345	t	Thickness of column web or individual doubler plate, in. (mm).....	E3.6e.2
346	t	Thickness of web plate, in. (mm).....	F5.7a.3

347	t	Thickness of plate, in. (mm).....	H7.4a
348	t	Thickness of the part subjected to through-thickness strain, in. (mm)	
349		J7.2c
350	t	Thickness of HSS, in. (mm)	H7.4b
351	t_{bf}	Thickness of beam flange, in. (mm)	E3.4c.1
352	t_{eff}	Effective web-plate thickness, in. (mm)	F5.7a.3
353	t_f	Thickness of flange, in. (mm)	F3.5b.2
354	t_f	Thickness of flange of smaller column connected, in. (mm)	D2.5b
355	t_f	Thickness of coupling beam flange plate, in. (mm)	H8.5b
356	t_{lim}	Limiting column flange thickness, in. (mm)	E3.6f.1
357	t_p	Thickness of the gusset plate, in. (mm)	F2.6c.4
358	t_{sc}	Total thickness of composite plate shear wall, in. (mm).....	H7.4c
359	t_w	Thickness of web, in. (mm)	F3.5b.2
360	t_w	Link web thickness, in. (mm).....	F3.5b.4
361	t_w	Thickness of coupling beam web plate, in. (mm)	H8.5b
362	w_{min}	Minimum of w_1 and w_2 , in. (mm).....	H7.4c
363	w_1	Maximum spacing of tie bars in vertical and horizontal directions, in. (mm)	
364		H7.4a
365	w_1, w_2	Vertical and horizontal spacing of tie bars, respectively, in. (mm).....	H7.4c
366	w_z	Width of panel zone between column flanges, in. (mm).....	E3.6e.2
367	Δ_{DE}	Frame drift corresponding to the design earthquake displacement, in. (mm)	
368		F5.7b
369	Δ_b	Level of axial or rotational deformation imposed on the test specimen, in.	
370		(mm)	K3.4b
371	Δ_{bm}	Value of deformation quantity, Δ_b , at least equal to that corresponding to the	
372		design earthquake displacement, in. (mm).....	K3.4c
373	Δ_{by}	Value of deformation quantity, Δ_b , at first yield of test specimen, in. (mm)	
374		K3.4c
375	Δ_y	Yield elongation of a diagonal strip of web plate, in. (mm).....	App. 1.5.6
376	Ω_o	Overstrength factor	B2
377	Ω_t	Overstrength factor for tension	E4.5b
378	Ω_v	Overstrength factor for shear.....	E3.6e.1
379	α	Angle of diagonal members with the horizontal, degrees	E4.5c
380	α	Angle of web yielding, as measured relative to the vertical, degrees ..	F5.5b
381	α	Angle of the shortest center-to-center lines in the opening array to vertical,	
382		degrees	F5.7a.3
383	α_s	LRFD-ASD force level adjustment factor.....	Table D1.1
384	β	Compression strength adjustment factor	F4.2a
385	β_1	Factor relating depth of equivalent rectangular compressive stress block to	
386		neutral axis depth, as defined in ACI 318	H4.5b.1
387	γ_{total}	Total link rotation angle, rad	K2.4c
388	δ_{DE}	Design earthquake displacement, in. (mm).....	F3.4a
389	θ	Story drift angle, rad	K2.4b
390	$\lambda_{hd}, \lambda_{md}$	Limiting width-to-thickness ratio for highly and moderately ductile	
391		compression elements, respectively	D1.1b
392	ϕ_v	Resistance factor for shear	E3.6e.1
393	ϕ_t	Resistance factor for tension	E4.5b
394	ω	Strain hardening adjustment factor	F4.2a
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GLOSSARY

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The terms listed below are to be used in addition to those in the *AISC Specification for Structural Steel Buildings*. Some commonly used terms are repeated here for convenience.

Notes:

- (1) Terms designated with † are common AISI-AISC terms that are coordinated between the two standards developers.
- (2) Terms designated with * are usually qualified by the type of load effect, for example, nominal tensile strength, available compressive strength, and design flexural strength.

Adjusted brace strength. Strength of a brace in a buckling-restrained braced frame at deformations corresponding to 2.0 times the design earthquake displacement.

Adjusted link shear strength. Link shear strength including the material overstrength and strain hardening.

*Allowable strength**†. Nominal strength divided by the safety factor, R_n/Ω .

Applicable building code†. Building code under which the structure is designed.

ASD (allowable strength design)†. Method of proportioning structural components such that the allowable strength equals or exceeds the required strength of the component under the action of the ASD load combinations.

ASD load combination†. Load combination in the applicable building code intended for allowable strength design (allowable stress design).

Authority having jurisdiction (AHJ). Organization, political subdivision, office or individual charged with the responsibility of administering and enforcing the provisions of this Standard.

*Available strength**†. Design strength or allowable strength, as applicable.

Boundary member. Portion along wall or diaphragm edge strengthened with structural steel sections and/or longitudinal steel reinforcement and transverse reinforcement.

Brace test specimen. A single buckling-restrained brace element used for laboratory testing intended to model the brace in the prototype.

Braced frame†. Essentially vertical truss system that provides resistance to lateral forces and provides stability for the structural system.

Buckling-restrained brace. A pre-fabricated, or manufactured, brace element consisting of a steel core and a buckling-restraining system as described in Section F4 and qualified by testing as required in Section K3.

Buckling-restrained braced frame (BRBF). A diagonally braced frame employing buckling-restrained braces and meeting the requirements of Section F4.

Buckling-restraining system. System of restraints that limits buckling of the steel core in BRBF. This system includes the casing surrounding the steel core and structural elements adjoining its connections. The buckling-restraining system is intended to permit the transverse expansion and longitudinal contraction of the steel core for deformations corresponding to 2.0 times the design earthquake displacement.

Casing. Element that resists forces transverse to the axis of the diagonal brace thereby restraining buckling of the core. The casing requires a means of delivering this force to the remainder of the buckling-restraining system. The casing resists little or no force along the axis of the diagonal brace.

Capacity-limited seismic load. The capacity-limited horizontal seismic load effect, E_{cl} , determined in accordance with these Provisions, substituted for E_{mh} , and applied as prescribed by the load combinations in the applicable building code.

Collector. Also known as drag strut; member of seismic force-resisting system that serves to transfer loads between diaphragms and the members of the vertical elements of the seismic force-resisting system.

Column base. Assemblage of structural shapes, plates, connectors, bolts, and rods at the base of a column used to transmit forces between the steel superstructure and the foundation.

Complete loading cycle. A cycle of rotation taken from zero force to zero force, including one positive and one negative peak.

- 453 *Composite beam*. Structural steel beam in contact with and acting compositely with a reinforced
 454 concrete slab designed to act compositely for seismic forces.
- 455 *Composite brace*. Concrete-encased structural steel section (rolled or built-up) or concrete-filled
 456 steel section used as a diagonal brace.
- 457 *Composite column*. Concrete-encased structural steel section (rolled or built-up) or concrete-
 458 filled steel section used as a column.
- 459 *Composite eccentrically braced frame (C-EBF)*. Composite braced frame meeting the
 460 requirements of Section H3.
- 461 *Composite intermediate moment frame (C-IMF)*. Composite moment frame meeting the
 462 requirements of Section G2.
- 463 *Composite ordinary braced frame (C-OBF)*. Composite braced frame meeting the requirements
 464 of Section H1.
- 465 *Composite ordinary moment frame (C-OMF)*. Composite moment frame meeting the
 466 requirements of Section G1.
- 467 *Composite ordinary shear wall (C-OSW)*. Composite shear wall meeting the requirements of
 468 Section H4.
- 469 *Composite partially restrained moment frame (C-PRMF)*. Composite moment frame meeting
 470 the requirements of Section G4.
- 471 *Composite plate shear wall—concrete encased (C-PSW/CE)*. Wall consisting of steel plate with
 472 reinforced concrete encasement on one or both sides that provides out-of-plane stiffening
 473 to prevent buckling of the steel plate and meeting the requirements of Section H6.
- 474 *Composite plate shear wall—concrete filled (C-PSW/CF)*. Wall consisting of two planar steel
 475 web plates with concrete fill between the plates, with or without boundary elements, and
 476 meeting the requirements of Section H7.
- 477 *Composite shear wall*. Steel plate wall panel composite with reinforced concrete wall panel or
 478 reinforced concrete wall that has steel or concrete-encased structural steel sections as
 479 boundary members.
- 480 *Composite slab*. Reinforced concrete slab supported on and bonded to a formed steel deck that
 481 acts as a diaphragm to transfer load to and between elements of the seismic force resisting
 482 system.
- 483 *Composite special concentrically braced frame (C-SCBF)*. Composite braced frame meeting the
 484 requirements of Section H2.
- 485 *Composite special moment frame (C-SMF)*. Composite moment frame meeting the requirements
 486 of Section G3.
- 487 *Composite special shear wall (C-SSW)*. Composite shear wall meeting the requirements of
 488 Section H5.
- 489 *Concrete-encased shapes*. Structural steel sections encased in concrete.
- 490 *Continuity plates*. Column stiffeners at the top and bottom of the panel zone; also known as
 491 transverse stiffeners.
- 492 *Coupling beam*. Structural steel or composite beam connecting adjacent reinforced concrete wall
 493 elements so that they act together to resist lateral loads.
- 494 *Demand critical weld*. Weld so designated by these Provisions.
- 495 *Design earthquake displacement*. Calculated displacement, taken at a specified point of interest,
 496 including the effect of expected inelastic action, due to design level earthquake forces as
 497 determined by the applicable building code.
- 498 *Design earthquake ground motion*. The ground motion represented by the design response
 499 spectrum as specified in the applicable building code.
- 500 *Design strength*†*. Resistance factor multiplied by the nominal strength, ϕR_n .
- 501 *Diagonal brace*. Inclined structural member carrying primarily axial force in a braced frame.
- 502 *Diaphragm plates*. Stiffener plates at the top and bottom of the connection region of a filled
 503 composite column, either internal or external to the column, or extending through the
 504 column, which are used for load transfer in the composite connection.
- 505 *Ductile limit state*. Ductile limit states include member and connection yielding, bearing
 506 deformation at bolt holes, as well as buckling of members that conform to the seismic
 507 compactness limitations of Table D1.1. Rupture of a member or of a connection, or
 508 buckling of a connection element, is not a ductile limit state.

- 509 *Eccentrically braced frame (EBF)*. Diagonally braced frame meeting the requirements of Section
 510 F3 that has at least one end of each diagonal brace connected to a beam with a defined
 511 eccentricity from another beam-to-brace connection or a beam-to-column connection.
 512 *Encased composite beam*. Composite beam completely enclosed in reinforced concrete.
 513 *Encased composite column*. Structural steel column completely encased in reinforced concrete.
 514 *Engineer of record (EOR)*. Licensed professional responsible for sealing the contract
 515 documents.
 516 *Exempted column*. Column not meeting the requirements of Equation E3-1 for SMF.
 517 *Expected tensile strength**. Tensile strength of a member, equal to the specified minimum tensile
 518 strength, F_u , multiplied by R_t .
 519 *Expected yield strength*. Yield strength in tension of a member, equal to the expected yield stress
 520 multiplied by A_g .
 521 *Expected yield stress*. Yield stress of the material, equal to the specified minimum yield stress,
 522 F_y , multiplied by R_y .
 523 *Face bearing plates*. Stiffeners attached to structural steel beams that are embedded in reinforced
 524 concrete walls or columns. The plates are located at the face of the reinforced concrete
 525 to provide confinement and to transfer loads to the concrete through direct bearing.
 526 *Filled composite column*. HSS filled with structural concrete.
 527 *Frame drift*. The story drift at the location of the frame or wall.
 528 *Fully composite beam*. Composite beam that has a sufficient number of steel headed stud anchors
 529 to develop the nominal plastic flexural strength of the composite section.
 530 *Highly ductile member*. A member that meets the requirements for highly ductile members in
 531 Section D1.
 532 *Horizontal boundary element (HBE)*. A beam with a connection to one or more web plates in an
 533 SPSW.
 534 *Intermediate boundary element (IBE)*. A member, other than a beam or column, that provides
 535 resistance to web plate tension adjacent to an opening in an SPSW.
 536 *Intermediate moment frame (IMF)*. Moment-frame system that meets the requirements of
 537 Section E2.
 538 *Inverted-V-braced frame*. See V-braced frame.
 539 *k-area*. The region of the web that extends from the tangent point of the web and the flange-
 540 web fillet (AISC “ k ” dimension) a distance of 1-1/2 in. (38 mm) into the web beyond the
 541 k dimension.
 542 *K-braced frame*. A braced-frame configuration in which two or more braces connect to a column
 543 at a point other than a beam-to-column or strut-to-column connection.
 544 *Link*. In EBF, the segment of a beam that is located between the ends of the connections of two
 545 diagonal braces or between the end of a diagonal brace and a column. The length of the
 546 link is defined as the clear distance between the ends of two diagonal braces or between
 547 the diagonal brace and the column face.
 548 *Link intermediate web stiffeners*. Vertical web stiffeners placed within the link in EBF.
 549 *Link rotation angle*. Inelastic angle between the link and the beam outside of the link at the
 550 design earthquake displacement.
 551 *Link rotation angle, total*. The relative displacement of one end of the link with respect to the
 552 other end (measured transverse to the longitudinal axis of the undeformed link), divided
 553 by the link length. The total link rotation angle includes both elastic and inelastic
 554 components of deformation of the link and the members attached to the link ends.
 555 *Link design shear strength*. Lesser of the available shear strength of the link based on the flexural
 556 or shear strength of the link member.
 557 *Load-carrying reinforcement*. Reinforcement in composite members designed and detailed to
 558 resist the required loads.
 559 *Lowest anticipated service temperature (LAST)*. Lowest daily minimum temperature, or other
 560 suitable temperature, as established by the engineer of record.
 561 *LRFD (load and resistance factor design)†*. Method of proportioning structural components
 562 such that the design strength equals or exceeds the required strength of the component
 563 under the action of the LRFD load combinations.
 564 *LRFD load combination†*. Load combination in the applicable building code intended for
 565 strength design (load and resistance factor design).

- 566 *Material test plate.* A test specimen from which steel samples or weld metal samples are
567 machined for subsequent testing to determine mechanical properties.
- 568 *Member brace.* Member that provides stiffness and strength to control movement of another
569 member out-of-the plane of the frame at the braced points.
- 570 *Moderately ductile member.* A member that meets the requirements for moderately ductile
571 members in Section D1.
- 572 *Multi-tiered braced frame (MTBF).* A braced-frame configuration with two or more levels of
573 bracing between diaphragm levels or locations of out-of-plane bracing.
- 574 *Nominal strength*†.* Strength of a structure or component (without the resistance factor or safety
575 factor applied) to resist load effects, as determined in accordance with the *Specification*.
- 576 *Ordinary cantilever column system (OCCS).* A seismic force-resisting system in which the
577 seismic forces are resisted by one or more columns that are cantilevered from the
578 foundation or from the diaphragm level below and that meets the requirements of Section
579 E5.
- 580 *Ordinary concentrically braced frame (OCBF).* Diagonally braced frame meeting the
581 requirements of Section F1 in which all members of the braced-frame system are
582 subjected primarily to axial forces.
- 583 *Ordinary moment frame (OMF).* Moment-frame system that meets the requirements of Section
584 E1.
- 585 *Overstrength factor, Ω_o .* Factor specified by the applicable building code in order to determine
586 the overstrength seismic load, where required by these Provisions.
- 587 *Overstrength seismic load.* The horizontal seismic load effect including overstrength determined
588 using the overstrength factor, Ω_o , and applied as prescribed by the load combinations in
589 the applicable building code.
- 590 *Partially composite beam.* Steel beam with a composite slab with a nominal flexural strength
591 controlled by the strength of the steel headed stud anchors.
- 592 *Partially restrained composite connection.* Partially restrained (PR) connections as defined in
593 the *Specification* that connect partially or fully composite beams to steel columns with
594 flexural resistance provided by a force couple achieved with steel reinforcement in the
595 slab and a steel seat angle or comparable connection at the bottom flange.
- 596 *Plastic hinge.* Yielded zone that forms in a structural member when the plastic moment is
597 attained. The member is assumed to rotate further as if hinged, except that such rotation
598 is restrained by the plastic moment.
- 599 *Power-actuated fastener.* Nail-like fastener driven by explosive powder, gas combustion, or
600 compressed air or other gas to embed the fastener into structural steel.
- 601 *Prequalified connection.* Connection that complies with the requirements of Section K1 or
602 ANSI/AISC 358.
- 603 *Protected zone.* Area of members or connections of members in which limitations apply to
604 fabrication and attachments.
- 605 *Prototype.* The connection or diagonal brace that is to be used in the building (SMF, IMF, EBF,
606 BRBF, C-IMF, C-SMF and C-PRMF).
- 607 *Provisions.* Refers to this document, the AISC *Seismic Provisions for Structural Steel Buildings*
608 (ANSI/AISC 341).
- 609 *Quality assurance plan.* Written description of qualifications, procedures, quality inspections,
610 resources, and records to be used to provide assurance that the structure complies with
611 the engineer's quality requirements, specifications, and contract documents.
- 612 *Reduced beam section (RBS).* Reduction in cross section over a discrete length that promotes a
613 zone of inelasticity in the member.
- 614 *Required strength*.* Forces, stresses, and deformations acting on a structural component,
615 determined by either structural analysis, for the LRFD or ASD load combinations, as
616 applicable, or as specified by the *Specification* and these Provisions.
- 617 *Resistance factor, ϕ †.* Factor that accounts for unavoidable deviations of the nominal strength
618 from the actual strength and for the manner and consequences of failure.
- 619 *Risk category.* Classification assigned to a structure based on its use as specified by the
620 applicable building code.
- 621 *Safety factor, Ω †.* Factor that accounts for deviations of the actual strength from the nominal
622 strength, deviations of the actual load from the nominal load, uncertainties in the analysis

- 623 that transforms the load into a load effect, and for the manner and consequences of
 624 failure.
- 625 *Seismic design category*. A classification assigned to a structure based on its risk category and
 626 the severity of the design earthquake ground motion at the site.
- 627 *Seismic force-resisting system (SFRS)*. That part of the structural system that has been considered
 628 in the design to provide the required resistance to the seismic forces prescribed in the
 629 applicable building code.
- 630 *Seismic response modification coefficient, R*. Factor that reduces seismic load effects to strength
 631 level as specified by the applicable building code.
- 632 *Special cantilever column system (SCCS)*. A seismic force-resisting system in which the seismic
 633 forces are resisted by one or more columns that are cantilevered from the foundation or
 634 from the diaphragm level below and that meets the requirements of Section E6.
- 635 *Special concentrically braced frame (SCBF)*. Diagonally braced frame meeting the
 636 requirements of Section F2 in which all members of the braced-frame system are
 637 subjected primarily to axial forces.
- 638 *Special moment frame (SMF)*. Moment-frame system that meets the requirements of Section
 639 E3.
- 640 *Special plate shear wall (SPSW)*. Plate shear wall system that meets the requirements of Section
 641 F5.
- 642 *Special truss moment frame (STMF)*. Truss moment frame system that meets the requirements
 643 of Section E4.
- 644 *Specification*. Refers to the AISC *Specification for Structural Steel Buildings* (ANSI/AISC 360).
- 645 *Steel core*. Axial-force-resisting element of a buckling-restrained brace. The steel core contains
 646 a yielding segment and connections to transfer its axial force to adjoining elements; it is
 647 permitted to also contain projections beyond the casing and transition segments between
 648 the projections and yielding segment.
- 649 *Story drift angle*. Interstory displacement divided by story height.
- 650 *Strut*. A horizontal member in a multi-tiered braced frame interconnecting brace connection
 651 points at columns.
- 652 *Subassembly test specimen*. The combination of members, connections and testing apparatus
 653 that replicate as closely as practical the boundary conditions, loading and deformations
 654 in the prototype.
- 655 *Test setup*. The supporting fixtures, loading equipment and lateral bracing used to support and
 656 load the test specimen.
- 657 *Test specimen*. A member, connection or subassembly test specimen.
- 658 *Test subassembly*. The combination of the test specimen and pertinent portions of the test
 659 setup.
- 660 *V-braced frame*. Concentrically braced frame (SCBF, OCBF, BRBF, C-OBF, or C-SCBF) in
 661 which a pair of diagonal braces located either above or below a beam is connected to a
 662 single point within the clear beam span. Where the diagonal braces are below the beam,
 663 the system is also referred to as an inverted-V-braced frame.
- 664 *Vertical boundary element (VBE)*. A column with a connection to one or more web plates in an
 665 SPSW.
- 666 *X-braced frame*. Concentrically braced frame (OCBF, SCBF, C-OBF, or C-SCBF) in which a
 667 pair of diagonal braces crosses near the mid-length of the diagonal braces.
- 668 *Yield length ratio*. In a buckling-restrained brace, the ratio of the length over which the core area
 669 is equal to A_{sc} , to the length from intersection points of brace centerline and beam or
 670 column centerline at each end.
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ABBREVIATIONS

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The following abbreviations appear in the AISC *Seismic Provisions for Structural Steel Buildings*. The abbreviations are written out where they first appear within a Section.

ACI (American Concrete Institute)
AHJ (authority having jurisdiction)
AISC (American Institute of Steel Construction)
AISI (American Iron and Steel Institute)
ANSI (American National Standards Institute)
ASCE (American Society of Civil Engineers)
ASD (allowable strength design)
AWS (American Welding Society)
BRBF (buckling-restrained braced frame)
CJP (complete joint penetration)
CPRP (connection prequalification review panel)
C-EBF (composite eccentrically braced frame)
C-IMF (composite intermediate moment frame)
C-OBF (composite ordinary braced frame)
C-OMF (composite ordinary moment frame)
C-OSW (composite ordinary shear wall)
C-PRMF (composite partially restrained moment frame)
C-PSW/CE (composite plate shear wall—concrete encased)
C-PSW/CF (composite plate shear wall—concrete filled)
C-SCBF (composite special concentrically braced frame)
C-SMF (composite special moment frame)
C-SSW (composite special shear wall)
CC-PSW/CF (coupled composite plate shear wall—concrete filled)
CVN (Charpy V-notch)
EBF (eccentrically braced frame)
EOR (engineer of record)
FCAW (flux cored arc welding)
FEMA (Federal Emergency Management Agency)
FR (fully restrained)
HBE (horizontal boundary element)
HSS (hollow structural section)
IBE (intermediate boundary element)
IMF (intermediate moment frame)
LAST (lowest anticipated service temperature)
LRFD (load and resistance factor design)
MT (magnetic particle testing)
MT-OCBF (multi-tiered ordinary concentrically braced frame)
MT-SCBF (multi-tiered special concentrically braced frame)
MT-BRBF (multi-tiered buckling-restrained braced frame)
NDT (nondestructive testing)
OCBF (ordinary concentrically braced frame)
OCCS (ordinary cantilever column system)
OMF (ordinary moment frame)
OVS (oversized)
PJP (partial joint penetration)
PR (partially restrained)
QA (quality assurance)
QC (quality control)
RBS (reduced beam section)
RCSC (Research Council on Structural Connections)
SCBF (special concentrically braced frame)
SCCS (special cantilever column system)

- 729 *SDC (seismic design category)*
- 730 *SEI (Structural Engineering Institute)*
- 731 *SFRS (seismic force-resisting system)*
- 732 *SMF (special moment frame)*
- 733 *SPSPW (special perforated steel plate wall)*
- 734 *SPSW (special plate shear wall)*
- 735 *SRC (steel-reinforced concrete)*
- 736 *STMF (special truss moment frame)*
- 737 *UT (ultrasonic testing)*
- 738 *VBE (vertical boundary element)*
- 739 *VT (visual testing)*
- 740 *WPQR (welder performance qualification records)*
- 741 *WPS (welding procedure specification)*

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CHAPTER A

GENERAL REQUIREMENTS

This chapter states the scope of these Provisions, summarizes referenced specification, code, and standard documents, and provides requirements for materials and contract documents.

The chapter is organized as follows:

- A1. Scope
- A2. Referenced Specifications, Codes, and Standards
- A3. Materials
- A4. Structural Design Documents and Specifications Issued for Construction

A1. SCOPE

The *Seismic Provisions for Structural Steel Buildings*, hereafter referred to as these Provisions, shall apply to the design, fabrication, erection, and quality of structural steel members and connections in the seismic force-resisting systems (SFRS), and splices and bases of columns in gravity framing systems of buildings, and other structures with moment frames, braced frames, and shear walls. Other structures are defined as those structures designed, fabricated, and erected in a manner similar to buildings, with building-like vertical and lateral force-resisting elements. These Provisions shall apply to the design of seismic force-resisting systems of structural steel or of structural steel acting compositely with reinforced concrete, unless specifically exempted by the applicable building code.

Wherever these Provisions refer to the applicable building code and there is none, the loads, load combinations, system limitations, and general design requirements shall be those in ASCE/SEI 7.

User Note: As specified in ASCE/SEI 7, Section 14.1.2.2.1, buildings with structural steel systems in seismic design categories B and C do not need to meet the requirements of these Provisions provided that they are designed in accordance with the AISC *Specification for Structural Steel Buildings* and the seismic design coefficients and factors of ASCE/SEI 7, Table 12.2-1, Item H. These Provisions do not apply in seismic design category A. ASCE/SEI 7 specifically exempts some systems from the requirements of these Provisions. Further discussion is provided in the Commentary.

User Note: Composite seismic force-resisting systems include those systems with members of structural steel acting compositely with reinforced concrete, as well as systems in which structural steel members and reinforced concrete members act together to form a seismic force-resisting system.

These Provisions shall be applied in conjunction with the AISC *Specification for Structural Steel Buildings*, hereafter referred to as the *Specification*. All requirements of the *Specification* are applicable unless otherwise stated in these Provisions. Members and connections of the SFRS shall satisfy the requirements of the applicable building code, the *Specification*, and these Provisions. The phrases “is permitted” and “are permitted” in these Provisions identify provisions that comply with the *Specification* but are not mandatory.

In these Provisions, *Building Code Requirements for Structural Concrete* (ACI 318) and the *Metric Building Code Requirements for Structural Concrete and Commentary* (ACI 318M) are referred to collectively as ACI 318. ACI 318, as modified in these Provisions, shall be used for the design and construction of reinforced concrete

48 components in composite construction. For the SFRS in composite construction
 49 incorporating reinforced concrete components designed in accordance with ACI 318,
 50 the requirements of *Specification* Section B3.1, Design for Strength Using Load and
 51 Resistance Factor Design, shall be used.

52 A2. REFERENCED SPECIFICATIONS, CODES, AND STANDARDS

53 The documents referenced in these Provisions shall include those listed in *Specification*
 54 Section A2 with the following additions:

- 55 (a) American Institute of Steel Construction (AISC)
 56 ANSI/AISC 360-22 *Specification for Structural Steel Buildings*
 57 ANSI/AISC 358-22 *Prequalified Connections for Special and Intermediate Steel*
 58 *Moment Frames for Seismic Applications*
 59 ANSI/AISC 342-22 *Seismic Provisions for Evaluation and Retrofit of Existing*
 60 *Structural Steel Buildings*
- 61 (b) American Welding Society (AWS)
 62 AWS D1.8/D1.8M:2021 *Structural Welding Code—Seismic Supplement*
 63 AWS B4.0:2016 *Standard Methods for Mechanical Testing of Welds* (U.S.
 64 Customary Units)
 65 AWS B4.0M:2000(R2010) *Standard Methods for Mechanical Testing of Welds*
 66 (Metric Customary Units)
 67 AWS D1.4/D1.4M:2018 *Structural Welding Code—Steel Reinforcing Bars*
- 68 (c) ASTM International (ASTM)
 69 ASTM A615/615M-20 *Standard Specification for Deformed and Plain Carbon*
 70 *Steel Bars for Concrete Reinforcement*
 71 ASTM A706/A706M-16 *Standard Specification for Deformed and Plain Low-*
 72 *Alloy Steel Bars for Concrete Reinforcement*
 73 ASTM C31/C31M-19a *Standard Practice for Making and Curing Concrete Test*
 74 *Specimens in the Field*
 75 ASTM C39/C39M-20 *Standard Test Method for Compressive Strength of*
 76 *Cylindrical Concrete Specimens*
 77 ASTM E8/E8M-21 *Standard Test Methods for Tension Testing of Metallic*
 78 *Materials*

79 A3. MATERIALS

80 1. Material Specifications

81 Structural steel used in the seismic force-resisting system (SFRS) shall satisfy the
 82 requirements of *Specification* Section A3.1, except as modified in these Provisions.
 83 Unless a material is determined suitable by testing or other rational criteria to exceed
 84 the specified yield stresses described herein, the specified minimum yield stress of
 85 structural steel to be used for members in which inelastic behavior is expected shall not
 86 exceed 50 ksi (345 MPa) for systems defined in Chapters E, F, G, and H, with the
 87 following exceptions:

- 88 (a) For systems defined in Sections E1 (Ordinary Moment Frames), F1 (Ordinary
 89 Concentrically Braced Frames), G1 (Composite Ordinary Moment Frames), H1
 90 (Composite Ordinary Braced Frames), and H4 (Composite Ordinary Shear Walls),
 91 this limit shall not exceed 55 ksi (380 MPa), except for columns in the system
 92 defined by Section H1, for which the limit of 70 ksi (485 MPa) applies, and except
 93 as allowed in exception (b).
- 94 (b) For columns in systems defined in Chapter F and Section E3 (Special Moment
 95 Frames), E4 (Special Truss Moment Frames), G3 (Composite Special Moment
 96 Frames), H2 (Composite Special Concentrically Braced Frames), and H3

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(Composite Eccentrically Braced Frames), this limit shall not exceed 70 ksi (485 MPa).

The ASTM materials shown in Table A3.1 are permitted to be used in the SFRS described in Chapters E, F, G, and H.

Table A3.1		
Listed Materials Permitted for use in SFRS Described in Chapters E, F, G, and H		
Standard Designation	Permissible Grades/Strengths	Other Limitations
(a) Hot-Rolled Shapes		
ASTM A36/A36M	–	–
ASTM A529/A529M	Gr. 50 (345) or Gr. 55 (380)	–
ASTM A572/A572M	Gr. 42 (290), Gr. 50 (345), or Gr. 55 (380)	Type 1, 2, or 3
ASTM A588/A588M	–	–
ASTM A709/A709M,	Gr. 36 (250), Gr. 50 (345), Gr. 50S (345S), Gr. 50W (345W), QST 50 (QST345), QST 50S (QST345S), QST 65 (QST450), or QST 70 (QST485)	–
ASTM A913/A913M	Gr. 50 (345), Gr. 60 (415), Gr. 65 (450), or Gr. 70 (485)	–
ASTM A992/A992M	–	–
ASTM A1043/A1043M	Gr. 36 (250) or Gr. 50 (345)	Gr. 36 (250) or 50 (345) ≤ 2 in. (50 mm); Gr. 50 (345) > 2 in. (50 mm)
(b) Hollow Structural Sections (HSS)		
ASTM A53/A53M	Gr. B	–
ASTM A500/A500M	Gr. B, Gr. C, or Gr. D	–
ASTM A501/A501M	Gr. B	ERW or Seamless
ASTM A1085/A1085M ^[a]	Gr. A	–
(c) Plates		
ASTM A36/A36M	–	–
ASTM A529/A529M	Gr. 50 (345) or Gr. 55 (380)	–
ASTM A572/A572M	Gr. 42 (290), Gr. 50 (345), or Gr. 55 (380)	Type 1, 2, or 3 ≤ 4 in. (100 mm)
ASTM A588/A588M	–	–
ASTM A709/A709M	Gr. 36 (250), Gr. 50 (345), Gr. 50W (345W),	–
ASTM A1011/A1011M	Gr. 55 (380)	HSLAS
ASTM A1043/A1043M	Gr. 36 (250) or Gr. 50 (345)	Gr. 36 (250) ≤ 2 in. (50 mm)
(d) Bars		
ASTM A36/A36M	–	–
ASTM A529/A529M	Gr 50 (345) or 55 (380)	–
ASTM A572/A572M	Gr 42 (290), Gr. 50 (345), or Gr. 55 (380)	Type 1, 2, or 3
ASTM A709/A709M	Gr. 36 (250), Gr. 50 (345), Gr. 50W (345W),	–
(e) Sheet		
ASTM A1011/A1011M	Gr. 55 (380)	HSLAS
(f) Steel Reinforcement		
ASTM A615/A615M	Gr. 60 (420) and Gr. 80 (550)	–
ASTM A706/A706M	Gr. 60 (420) and Gr. 80 (550)	–
<p>– Indicates no restriction applicable on grades/strengths or there are no limitations, as applicable.</p> <p>^[a] ASTM A1085/A1085M material is only available in Grade A, therefore it is permitted to specify ASTM A1085/A1085M without any grade designation.</p>		

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The structural steel used for column base plates shall meet one of the preceding ASTM specifications or ASTM A283/A283M Grade D. Other steels and nonsteel materials in

104 buckling-restrained braced frames are permitted to be used subject to the requirements
105 of Sections F4 and K3.

106 **User Note:** This section only covers material properties for structural steel used in the
107 SFBS and included in the definition of structural steel given in Section 2.1 of the AISC
108 *Code of Standard Practice*. Other steel, such as cables for permanent bracing, is not
109 covered. Steel reinforcement used in components in composite SFBS is covered in
110 Section A3.5.

111 2. Expected Material Strength

112 When required in these Provisions, the required strength of an element (a member or a
113 connection of a member) shall be determined from the expected yield stress, $R_y F_y$, of
114 the member or an adjoining member, as applicable, where F_y is the specified minimum
115 yield stress of the steel to be used in the member and R_y is the ratio of the expected yield
116 stress to the specified minimum yield stress, F_y , of that material. For composite
117 members or adjoining members, as applicable, whose nominal strength is a function of
118 the specified concrete compressive strength, f'_c , the expected strength of an element
119 shall be determined from the expected concrete compressive strength, $R_c f'_c$. R_c is the
120 factor to account for the expected strength of concrete. The value of R_c shall be taken
121 as 1.3.

122 When required to determine the nominal strength, R_n , for limit states within the same
123 member from which the required strength is determined, the expected yield stress, $R_y F_y$,
124 and the expected tensile strength, $R_t F_u$, are permitted to be used in lieu of F_y and F_u ,
125 respectively, where F_u is the specified minimum tensile strength and R_t is the ratio of
126 the expected tensile strength to the specified minimum tensile strength, F_u , of that
127 material. When R_n is a function of f'_c , $R_c f'_c$ is permitted to be used in lieu of f'_c .

128 **User Note:** In several instances, a member, or a connection limit state within that
129 member, is required to be designed for forces corresponding to the expected strength of
130 the member itself. Such cases include determination of the nominal strength, R_n , of the
131 beam outside of the link in eccentrically braced frames, diagonal brace rupture limit
132 states (block shear rupture and net section rupture in the diagonal brace in SCBF), etc.
133 In such cases, it is permitted to use the expected material strength in the determination
134 of available member strength. For connecting elements and for other members,
135 specified material strength should be used.

136 The values of R_y and R_t for various steel and steel reinforcement materials are given in
137 Table A3.2. Other values of R_y and R_t are permitted if the values are determined by
138 testing of specimens, similar in size and source to the materials to be used, conducted
139 in accordance with the testing requirements per the ASTM specifications for the
140 specified grade of steel.

TABLE A3.2		
R_y and R_t Values for Steel and Steel Reinforcement Materials		
Application	R_y	R_t
Hot-rolled structural shapes and bars: <ul style="list-style-type: none"> • ASTM A36/A36M • ASTM A709/A709M Gr. 36 (250) • ASTM A1043/A1043M Gr. 36 (250) • ASTM A992/A992M • ASTM A709 Gr. 50S (345S) • ASTM A572/A572M Gr. 50 (345), or 55 (380) • ASTM A709/A709M Gr. 50 (345) • ASTM A913/A913M Gr. 50 (345), 60 (415), 65 (450), or 70 (485) • ASTM A709/A709M QST 50 (QST345), A709/A709M QST 50S (QST345S), A709/A709M QST 65 (QST450), or A709/A709M QST 70 (QST485) • ASTM A588/A588M • ASTM A709/A709M Gr. 50W (345W) • ASTM A1043/A1043M Gr. 50 (345) • ASTM A529 Gr. 50 (345) • ASTM A529 Gr. 55 (380) 	1.5 1.5 1.3 1.1 1.1 1.1 1.1 1.1 1.1 1.1 1.1 1.2 1.2 1.1	1.2 1.2 1.1 1.1 1.1 1.1 1.1 1.1 1.1 1.1 1.1 1.1 1.2 1.2 1.2
Hollow structural sections (HSS): <ul style="list-style-type: none"> • ASTM A500/A500M Gr. B • ASTM A500/A500M Gr. C • ASTM A501/A501M • ASTM A53/A53M • ASTM A1085/A1085M Gr. A^[a] 	1.4 1.3 1.4 1.6 1.25	1.3 1.2 1.3 1.2 1.15
Plates, Strips, and Sheets: <ul style="list-style-type: none"> • ASTM A36/A36M • ASTM 709/A709M Gr. 36 (250) • ASTM A1043/A1043M Gr. 36 (250) • ASTM A1011/A1011M HSLAS Gr. 55 (380) • ASTM A572/A572M Gr. 42 (290) • ASTM A572/A572M Gr. 50 (345), Gr. 55 (380) • A709/A709M Gr. 50 (345) • ASTM A588/A588M • ASTM A709/A709M Gr. 50W (345W) • ASTM A1043/A1043M Gr. 50 (345) 	1.3 1.3 1.3 1.1 1.3 1.1 1.1 1.1 1.1 1.2 1.2	1.2 1.2 1.1 1.1 1.0 1.2 1.2 1.2 1.2 1.2 1.1
Steel Reinforcement:		

• ASTM A615/A615M Gr. 60 (420)	1.2	1.2
• ASTM A615/A615M Gr. 80 (550)	1.1	1.2
• ASTM A706/A706M Gr. 60 (420) and Gr. 80 (550)	1.2	1.2

^[a] ASTM A1085/A1085M material is only available in Grade A, therefore it is permitted to specify ASTM A1085/A1085M without any grade designation.

141 **3. Heavy Sections**

142 For structural steel in the SFRS, in addition to the requirements of *Specification* Section
 143 A3.1c, hot rolled shapes with flange thickness equal to or greater than 1½ in. (38 mm)
 144 shall have a minimum Charpy V-notch (CVN) toughness of 20 ft-lbf (27 J) at 70°F
 145 (21°C), tested in the alternate core location as described in ASTM A6 Supplementary
 146 Requirement S30. Plates with thickness equal to or greater than 2 in. (50 mm) shall
 147 have a minimum Charpy V-notch toughness of 20 ft-lbf (27 J) at 70°F (21°C), measured
 148 at any location permitted by ASTM A673, Frequency P, where the plate is used for the
 149 following:

- 150 (a) Members built up from plate
 151 (b) Connection plates where inelastic strain under seismic loading is expected
 152 (c) The steel core of buckling-restrained braces

153 **4. Consumables for Welding**

154 **4a. Seismic Force-Resisting System Welds**

155 All welds used in members and connections in the SFRS shall be made with filler metals
 156 meeting the requirements specified in clauses 6.1, 6.2, and 6.3 of *Structural Welding*
 157 *Code—Seismic Supplement* (AWS D1.8/D1.8M), hereafter referred to as AWS
 158 D1.8/D1.8M.

159 **User Note:** AWS D1.8/D1.8M clauses 6.2.1, 6.2.2, 6.2.3, and 6.3.1 apply only to
 160 demand critical welds.

161 AWS D1.8/D1.8M requires that all seismic force-resisting system welds are to be made
 162 with filler metals classified using AWS A5 standards that achieve the following
 163 mechanical properties:
 164

Filler Metal Classification Properties for Seismic Force-Resisting System Welds			
Property	Classification		
	70 ksi (480 MPa)	80 ksi (550 MPa)	90 ksi (620 MPa)
Yield Strength, ksi (MPa)	58 (400) min.	68 (470) min.	78 (540) min.
Tensile Strength, ksi (MPa)	70 (480) min.	80 (550) min.	90 (620) min.
Elongation, %	22 min.	19 min.	17 min.
CVN Toughness, ft-lbf (J) ^a	20 (27) min. @ 0°F (–18°C) ^a		25 (34) min. @ –20°F (–30°C) ^b
^a Filler metals classified as meeting 20 ft-lbf (27 J) min. at a temperature lower than 0°F (–18°C) also meet this requirement.			
^b Filler metals classified as meeting 25 ft-lbf (34 J) min. at a temperature lower than –20°F (–30°C) also meet this requirement.			

165 **4b. Demand Critical Welds**

166 Welds designated as demand critical shall be made with filler metals meeting the
 167 requirements specified in AWS D1.8/D1.8M, clauses 6.1, 6.2, and 6.3.

168 **User Note:** In addition to the requirements in Section A3.4a, AWS D1.8/D1.8M
 169 requires, unless otherwise exempted from testing, that all demand critical welds are to

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be made with filler metals receiving Heat Input Envelope Testing that achieve the following mechanical properties in the weld metal:

Mechanical Properties for Demand Critical Welds			
Property	Classification		
	70 ksi (480 MPa)	80 ksi (550 MPa)	90 ksi (620 MPa)
Yield Strength, ksi (MPa)	58 (400) min.	68 (470) min.	78 (540) min.
Tensile Strength, ksi (MPa)	70 (480) min.	80 (550) min.	90 (620) min.
Elongation (%)	22 min.	19 min.	17 min.
CVN Toughness, ft-lbf (J) ^{b, c}	40 (54) min. @ 70°F (20°C)		40 (54) min. @ 50°F (10°C)
^b For LAST of +50°F (+10°C). For LAST less than +50°F (+10°C), see AWS D1.8/D1.8M clause 6.2.2.			
^c Tests conducted in accordance with AWS D1.8/D1.8M Annex A meeting 40 ft-lbf (54 J) min. at a temperature lower than +70°F (+20°C) also meet this requirement.			

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5. Concrete and Steel Reinforcement

Concrete and steel reinforcement used in composite components in composite intermediate or special SFRS of Sections G2, G3, G4, H2, H3, H5, H6, and H7 shall satisfy the requirements of ACI 318, Chapters 18 and 20. Concrete and steel reinforcement used in composite components in composite ordinary SFRS of Sections G1, H1, and H4 shall satisfy the requirements of ACI 318, Section 18.2.1.4 and Chapter 20.

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A4. STRUCTURAL DESIGN DOCUMENTS AND SPECIFICATIONS ISSUED FOR CONSTRUCTION

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Structural design documents and specifications shall indicate the work to be performed, and include items required by the *Specification*, the *AISC Code of Standard Practice for Steel Buildings and Bridges*, the applicable building code, and this section, as applicable.

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1. General

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The structural design documents and specifications shall indicate the following general items, as applicable:

189

(a) Designation of the SFRS

190

(b) Identification of the members and connections that are part of the SFRS

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(c) Connection details between concrete floor diaphragms and the structural steel elements of the SFRS

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(d) Fabrication documents and erection document requirements not addressed in Section II

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2. Steel Construction

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The structural design documents and specifications shall include the following items pertaining to steel construction, as applicable:

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(a) Configuration of the connections

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(b) Connection material specifications and sizes

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(c) Locations where gusset plates are to be detailed to accommodate inelastic rotation

- 201 (d) Locations of connection plates requiring Charpy V-notch toughness in accordance
202 with Section A3.3(b)
- 203 (e) Locations of stability bracing members
- 204 (f) Lowest anticipated service temperature of the steel structure, if the structure is not
205 enclosed and maintained at a temperature of 50°F (10°C) or higher
- 206 (g) Locations and dimensions of protected zones
- 207 (h) Connection detailing
- 208 The structural design documents and specifications shall include the following
209 items pertaining to elements of connection details, as applicable:
- 210 (1) Locations of demand critical welds
- 211 (2) Locations where weld backing is required to be removed, and where fillet
212 welds are required after backing is removed
- 213 (3) Locations where fillet welds are required when weld backing is permitted to
214 remain
- 215 (4) Locations where weld tabs are required to be removed
- 216 (5) Locations where tapered splices are required
- 217 (6) The shape of weld access holes, if a shape other than those provided for in the
218 *Specification* is required, and location of weld access holes

User Note: These Provisions and ANSI/AISC 358 include requirements related to protected zones, demand critical welds, removal of weld backing and repair after backing is removed, fillet welding of weld backing, weld tab removal, tapered transitions at splices, and special weld access hole geometry. These explicit requirements are considered adequate and effective for the great majority of steel structures and are strongly encouraged to be used without modification. There may be special or unique conditions where supplemental requirements are deemed to be necessary by the engineer of record. In such cases, these project-specific requirements must also be clearly delineated in the structural design documents.

228 3. Composite Construction

- 229 For the steel components of reinforced concrete or composite elements, structural
230 design documents and specifications for composite construction shall indicate the
231 following items, as applicable:
- 232 (a) Bar placement, cutoffs, lap and mechanical splices, hooks and mechanical
233 anchorage, placement of ties, and other transverse reinforcement
- 234 (b) Requirements for dimensional changes resulting from temperature changes,
235 creep, and shrinkage
- 236 (c) Location, magnitude, and sequencing of any prestressing or post-tensioning
237 present
- 238 (d) Location of steel headed stud anchors and welded reinforcing bar anchors

CHAPTER B

GENERAL DESIGN REQUIREMENTS

This chapter addresses the general requirements for the seismic design of steel structures that are applicable to all chapters of these Provisions.

This chapter is organized as follows:

- B1. General Seismic Design Requirements
- B2. Loads and Load Combinations
- B3. Design Basis
- B4. System Type
- B5. Diaphragms, Chords, and Collectors

B1. GENERAL SEISMIC DESIGN REQUIREMENTS

The required strength and other seismic design requirements for seismic design categories, risk categories, and the limitations on height and irregularity shall be as specified in the applicable building code.

The design story drift and the limitations on story drift shall be determined as required in the applicable building code.

B2. LOADS AND LOAD COMBINATIONS

Where the required strength defined in these Provisions refers to the capacity-limited seismic load, the capacity-limited horizontal seismic load effect, E_{cl} , shall be determined in accordance with these Provisions, substituted for the horizontal seismic load effect including overstrength, E_{mh} , and applied as prescribed by the load combinations in the applicable building code.

Where the required strength defined in these Provisions refers to the overstrength seismic load, E_{mh} , shall be determined using the overstrength factor, Ω_o , and applied as prescribed by the load combinations in the applicable building code. Where the required strength refers to the overstrength seismic load, it is permitted to use the capacity-limited seismic load instead.

User Note: The seismic load effect including overstrength is defined in ASCE/SEI 7, Section 12.4.3. In ASCE/SEI 7, Section 12.4.3.1, E_{mh} , is determined using Equation 12.4-7: $E_{mh} = \Omega_o Q_E$. E_{mh} need not be taken larger than E_{cl} . Therefore, where these Provisions refer to capacity-limited seismic load, it is intended that E_{cl} replace E_{mh} as specified in ASCE/SEI 7, Section 12.4.3.2, and use of ASCE/SEI 7, Equation 12.4-7, is not permitted. However, where these Provisions refer to the overstrength seismic load, E_{mh} is permitted to be taken as calculated in ASCE/SEI 7, Equation 12.4-7, with a maximum value of E_{mh} equal to E_{cl} .

B3. DESIGN BASIS

1. Required Strength

The required strength of structural members and connections shall be the greater of:

- (a) The required strength as determined by structural analysis for the applicable load combinations, as stipulated in the applicable building code, and in Chapter C
- (b) The required strength given in Chapters D, E, F, G, and H

2. Available Strength

45 The available strength is stipulated as the design strength, ϕR_n , for design in accordance
46 with the provisions for load and resistance factor design (LRFD) and the allowable
47 strength, R_n/Ω , for design in accordance with the provisions for allowable strength
48 design (ASD). The available strength of systems, members, and connections shall be
49 determined in accordance with the *Specification*, except as modified throughout these
50 Provisions.

51 **B4. SYSTEM TYPE**

52 The seismic force-resisting system (SFRS) shall contain one or more moment-frame,
53 braced-frame, or shear-wall system conforming to the requirements of one of the
54 seismic systems designated in Chapters E, F, G, and H.

55 **B5. DIAPHRAGMS, CHORDS, AND COLLECTORS**

56 **1. General**

57 Chords, collectors, truss diaphragms, and their connections are part of the seismic force-
58 resisting system and are subject to the requirements of Sections A3, D2.2, and D2.3.
59 Diaphragms and chords shall be designed for the loads and load combinations in the
60 applicable building code. Collectors shall be designed for the load combinations in the
61 applicable building code, including overstrength. Diaphragm, chord, and collector
62 forces resulting from transfer of lateral forces associated with horizontal offsets in the
63 lateral force-resisting system shall use the load combinations in the applicable building
64 code, including capacity-limited seismic forces associated with the transfer.

65 **2. Truss Diaphragms**

66 When a truss is used as a diaphragm, all members of the truss and their connections
67 shall be designed for forces calculated using the load combinations of the applicable
68 building code, including overstrength.

69 Exception: The forces specified in this section need not be applied to truss diaphragms
70 designed as a part of a three-dimensional system in which the seismic force-resisting
71 system types consist of ordinary moment frames, ordinary concentrically braced
72 frames, ordinary cantilever column systems, special cantilever column systems, or
73 combinations thereof, and the truss diagonal members conform to Sections F1.4b and
74 F1.5, and the connections conform to Section F1.6.

CHAPTER C

ANALYSIS

This chapter addresses design related analysis requirements. The chapter is organized as follows:

- C1. General Requirements
- C2. Additional Requirements
- C3. Nonlinear Analysis

C1. GENERAL REQUIREMENTS

An analysis conforming to the requirements of the applicable building code and the *Specification* shall be performed for design of the system.

When design is based on elastic analysis, the stiffness properties of the members and components of steel systems shall be based on elastic section properties and those of composite systems shall include the effects of cracked sections.

C2. ADDITIONAL REQUIREMENTS

Additional analysis shall be performed as specified in Chapters E, F, G, and H of these Provisions.

C3. NONLINEAR ANALYSIS

When nonlinear analysis is used to satisfy the requirements of these Provisions, it shall be performed in accordance with the applicable building code and Appendix 1.

User Note: ASCE/SEI 7, Chapter 16, includes requirements for using nonlinear response history analysis procedures for seismic design. ASCE/SEI 7 provides requirements for calculating seismic demands under maximum considered earthquake (MCE) ground motion shaking intensities and acceptance criteria for story drifts, required strengths for force-controlled actions, and inelastic deformations in deformation-controlled components.

CHAPTER D

GENERAL MEMBER AND CONNECTION DESIGN REQUIREMENTS

This chapter addresses general requirements for the design of members and connections.

The chapter is organized as follows:

- D1. Member Requirements
- D2. Connections
- D3. Deformation Compatibility of Non-SFRS Members and Connections
- D4. H-Piles

D1. MEMBER REQUIREMENTS

Members of moment frames, braced frames, and shear walls in the seismic force-resisting system (SFRS) shall comply with the *Specification* and this section.

1. Classification of Sections for Ductility

When required for the systems defined in Chapters E, F, G, H, and Section D4, members designated as moderately ductile members or highly ductile members shall comply with this section.

1a. Section Requirements for Ductile Members

Structural steel sections for both moderately ductile members and highly ductile members shall have flanges continuously connected to the web or webs.

Encased composite columns shall comply with the requirements of Section D1.4b.1 for moderately ductile members and Section D1.4b.2 for highly ductile members.

Filled composite columns shall comply with the requirements of Section D1.4c for both moderately and highly ductile members.

Concrete sections shall comply with the requirements of ACI 318, Section 18.4, for moderately ductile members and ACI 318, Sections 18.6, 18.7, and 18.8, for highly ductile members.


1b. Width-to-Thickness Limitations of Steel and Composite Sections

For members designated as moderately ductile, the width-to-thickness ratios of compression elements shall not exceed the limiting width-to-thickness ratios, λ_{md} , from Table D1.1.

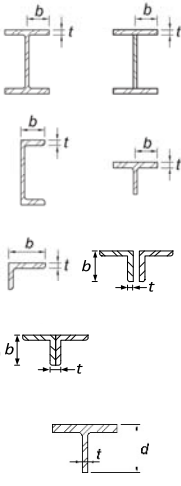
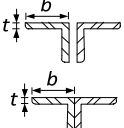
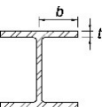
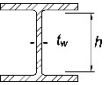
For members designated as highly ductile, the width-to-thickness ratios of compression elements shall not exceed the limiting width-to-thickness ratios, λ_{hd} , from Table D1.1.

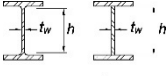
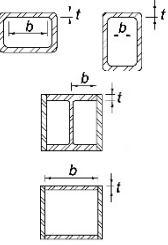
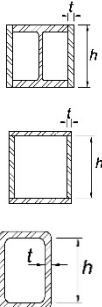
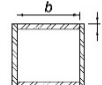
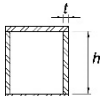
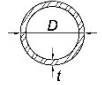
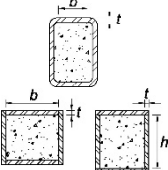
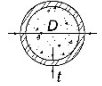
TABLE D1.1a
Width-to-Thickness Ratios: Compression Elements
Diagonal Braces

Case	Description of Element	Width-to-Thickness Ratio	Limiting Width-to-Thickness Ratio		Example	
			λ_{hd} Highly Ductile Members	λ_{md} Moderately Ductile Members		
1	1) Flanges of rolled or built-up I-shaped sections 2) Flange and stem of rolled or built-up tees 3) Flanges of rolled or built-up channels 4) Legs of single angles or double-angle members with separators 5) Outstanding legs of pairs of angles in continuous contact	b/t d/t	$0.30 \sqrt{\frac{E}{R_y F_y}}$	$0.38 \sqrt{\frac{E}{R_y F_y}}$		
Stiffened Elements	2	1) Walls of rectangular HSS ^[a] 2) Flanges and side plates of boxed I-shaped sections 3) Walls of box sections	b/t h/t	$0.55 \sqrt{\frac{E}{R_y F_y}}$	$0.64 \sqrt{\frac{E}{R_y F_y}}$	
	3	Walls of round HSS ^[a]	D/t	$0.038 \frac{E}{R_y F_y}$	$0.044 \frac{E}{R_y F_y}$	
	4	Webs of rolled or built-up I-shaped sections and channels	h/t_w	$1.49 \sqrt{\frac{E}{R_y F_y}}$	$1.49 \sqrt{\frac{E}{R_y F_y}}$	
	5	Walls of filled rectangular HSS and box sections. ^[a]	b/t h/t	$1.4 \sqrt{\frac{E}{R_y F_y}}$	$2.26 \sqrt{\frac{E}{R_y F_y}}$	

6	Walls of filled round HSS sections ^[a]	D/t	$0.076 \frac{E}{R_y F_y}$	$0.15 \frac{E}{R_y F_y}$	
^[a] The design wall thickness, 0.93t, shall be used in the calculations involving the wall thickness of hollow structural sections (HSS), as defined in Specification Section B4.2.					

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TABLE D1.1b Width-to-Thickness Ratios: Compression Elements All Members Except Diagonal Braces						
	Case	Description of Element	Width-to-Thickness Ratio	Limiting Width-to-Thickness Ratio		Example
				λ_{hd} Highly Ductile Members	λ_{md} Moderately Ductile Members	
Unstiffened Elements	7	1) Flanges of rolled or built-up I-shaped sections 2) Flange and stem of rolled or built-up tees 3) Flanges of rolled or built-up channels 4) Legs of single angles or double-angle members with separators 5) Outstanding legs of pairs of angles in continuous contact	b/t d/t	$0.30 \sqrt{\frac{E}{R_y F_y}}$	$0.38 \sqrt{\frac{E}{R_y F_y}}$	
	8	Horizontal legs of double-angle members with separators or in continuous contact	b/t	$0.47 \sqrt{\frac{E}{R_y F_y}}$	$0.54 \sqrt{\frac{E}{R_y F_y}}$	
	9	Flanges of H-pile sections per Section D4	b/t	not applicable	$0.45 \sqrt{\frac{E}{R_y F_y}}$	
Stiffened	10	Webs of H-pile sections	h/t_w	not applicable	$1.50 \sqrt{\frac{E}{R_y F_y}}$	

	11	Where used in beams, columns, or links, as webs in flexure, or combined axial and flexure: Webs of rolled or built-up I-shaped sections and channels	h/t_w	$2.5(1-C_a)^{2.3} \sqrt{\frac{E}{R_y F_y}}^{[b]}$	$5.4(1-C_a)^{2.3} \sqrt{\frac{E}{R_y F_y}}^{[b]}$	
	12	Where used in beams or columns as flanges in uniform compression due to flexure or combined axial and flexure: 1) Flanges of rectangular HSS ^[a] 2) Flanges of boxed I-shaped sections 3) Flanges of box sections	b/t	$0.55 \sqrt{\frac{E}{R_y F_y}}$	$1.00 \sqrt{\frac{E}{R_y F_y}}$	
	13	Where used in beams, columns, or links, as webs in flexure, or combined axial and flexure: 1) Side plates of boxed I-shaped sections 2) Webs of rectangular HSS ^[a] 3) Webs of box sections	h/t	For $C_a \leq 0.125^{[a]}$ $2.45(1-0.93C_a) \sqrt{E/R_y F_y}$ For $C_a > 0.125$ $2.26(1-0.34C_a) \sqrt{E/R_y F_y}$ $\geq 1.49 \sqrt{E/R_y F_y}$	For $C_a \leq 0.125^{[a]}$ $3.76(1-2.75C_a) \sqrt{E/R_y F_y}$ For $C_a > 0.125$ $2.61(1-0.43C_a) \sqrt{E/R_y F_y}$ $\geq 1.49 \sqrt{E/R_y F_y}$	
	14	Flanges of box sections used as link beams	b/t	$0.55 \sqrt{\frac{E}{R_y F_y}}$	$0.64 \sqrt{\frac{E}{R_y F_y}}$	
	15	Webs of box sections used as EBF links	h/t	$0.64 \sqrt{\frac{E}{R_y F_y}}$	$1.67 \sqrt{\frac{E}{R_y F_y}}$	
	16	Walls of round HSS ^[a]	D/t	$0.038 \frac{E}{R_y F_y}$	$0.07 \frac{E}{R_y F_y}$	
Composite	17	Flanges and webs of filled rectangular HSS and box sections. ^[a]	b/t h/t	$1.4 \sqrt{\frac{E}{R_y F_y}}$	$2.26 \sqrt{\frac{E}{R_y F_y}}$	
	18	Walls of filled round HSS sections ^[a]	D/t	$0.076 \frac{E}{R_y F_y}$	$0.15 \frac{E}{R_y F_y}$	
<p>^[a] The design wall thickness, $0.93t$, shall be used in the calculations involving the wall thickness of hollow structural sections (HSS), as defined in Specification Section B4.2.</p> <p>^[b] $C_a = \frac{\alpha_x P_r}{R_y F_y A_g}$</p> <p>where</p>						

A_g	= gross area, in. ² (mm ²)
E	= modulus of elasticity of steel = 29,000 ksi (200 000 MPa)
F_y	= specified minimum yield stress, ksi (MPa)
P_r	= required axial strength using LRFD or ASD load combinations, kips (N)
R_y	= ratio of the expected yield stress to the specified minimum yield stress
α_s	= LRFD-ASD force level adjustment factor = 1.0 for LRFD and 1.5 for ASD

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37
38

2. Stability Bracing of Beams

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40
41
42

When required in Chapters E, F, G, and H, stability bracing shall be provided as required in this section to restrain lateral-torsional buckling of structural steel or concrete-encased beams subject to flexure and designated as moderately ductile members or highly ductile members.

43
44
45
46

User Note: In addition to the requirements in Chapters E, F, G, and H to provide stability bracing for various beam members such as intermediate and special moment frame beams, stability bracing is also required for columns in the special cantilever column system (SCCS) in Section E6.

47

2a. Moderately Ductile Members

48

1. Steel Beams

49
50

The bracing of moderately ductile steel beams shall satisfy the following requirements:

51
52

(a) Both flanges of beams shall be laterally braced or the beam cross section shall be braced with point torsional bracing.

53
54
55

(b) Beam bracing shall meet the requirements of Appendix 6 of the *Specification* for lateral or torsional bracing of beams, where C_d is 1.0 and the required flexural strength of the member shall be:

56

$$M_r = R_y F_y Z / \alpha_s \quad (D1-1)$$

57

where

58
59

R_y = ratio of the expected yield stress to the specified minimum yield stress

60

Z = plastic section modulus about the axis of bending, in.³ (mm³)

61

α_s = LRFD-ASD force level adjustment factor

62

= 1.0 for LRFD and 1.5 for ASD

63

(c) Beam bracing shall have a maximum spacing of

64

$$L_b = 0.17 r_y E / (R_y F_y) \quad (D1-2)$$

65

where

66

r_y = radius of gyration about y-axis, in. (mm)

67

2. Concrete-Encased Composite Beams

68
69

The bracing of moderately ductile concrete-encased composite beams shall satisfy the following requirements:

70
71

(a) Both flanges of members shall be laterally braced or the beam cross section shall be braced with point torsional bracing.

72

(b) Lateral bracing shall meet the requirements of Appendix 6 of the *Specification* for lateral or torsional bracing of beams, where $M_r = M_{p,exp}$ of the beam as specified in Section G2.6d, and $C_d = 1.0$.

73

74

(c) Member bracing shall have a maximum spacing of

75

$$L_b = 0.17 r_y E / (R_y F_y) \quad (D1-3)$$

77 using the material properties of the steel section and r_y in the plane of
78 buckling calculated based on the elastic transformed section.

79 2b. Highly Ductile Members

80 In addition to the requirements of Sections D1.2a.1(a) and (b), and D1.2a.2(a) and (b),
81 the bracing of highly ductile beam members shall have a maximum spacing of
82 $L_b = 0.086 r_y E / (R_y F_y)$. For concrete-encased composite beams, the material
83 properties of the steel section shall be used and the calculation for r_y in the plane of
84 buckling shall be based on the elastic transformed section.

85 2c. Special Bracing at Plastic Hinge Locations

86 Special bracing shall be located adjacent to expected plastic hinge locations where
87 required by Chapters E, F, G, or H.

88 1. Steel Beams

89 For structural steel beams, such bracing shall satisfy the following
90 requirements:

91 (a) Both flanges of beams shall be laterally braced or the member cross
92 section shall be braced with point torsional bracing.

93 (b) The required strength of lateral bracing of each flange provided adjacent
94 to plastic hinges shall be:

$$95 P_r = 0.06 R_y F_y Z / (\alpha_s h_o) \quad (D1-4)$$

96 where

97 h_o = distance between flange centroids, in. (mm)

98 The required strength of torsional bracing provided adjacent to plastic
99 hinges shall be:

$$100 M_r = 0.06 R_y F_y Z / \alpha_s \quad (D1-5)$$

101 (c) The required bracing stiffness shall satisfy the requirements of Appendix
102 6 of the *Specification* for lateral or torsional bracing of beams with $C_d=1.0$
103 and where the required flexural strength of the beam shall be taken as:

$$104 M_r = R_y F_y Z / \alpha_s \quad (D1-6)$$

105 2. Concrete-Encased Composite Beams

106 For concrete-encased composite beams, such bracing shall satisfy the
107 following requirements:

108 (a) Both flanges of beams shall be laterally braced or the beam cross section
109 shall be braced with point torsional bracing.

110 (b) The required strength of lateral bracing provided adjacent to plastic hinges
111 shall be

$$112 P_u = 0.06 M_{pbe} / h_o \quad (D1-7)$$

113 of the beam, where

114 M_{pbe} = expected flexural strength of the steel, concrete-encased, or
115 composite beam, kip-in. (N-mm), determined in accordance
116 with Section G2.6d.

117 The required strength for torsional bracing provided adjacent to plastic
118 hinges shall be $M_u = 0.06M_{pbe}$ of the beam.

119 (c) The required bracing stiffness shall satisfy the requirements of Appendix
120 6 of the *Specification* for lateral or torsional bracing of beams, where M_r
121 $= M_u = M_{pbe}$ of the beam is determined in accordance with Section G2.6d,
122 and $C_d = 1.0$.

123 3. Protected Zones

124 Discontinuities specified in Section I2.1 resulting from fabrication and erection
125 procedures and from other attachments are prohibited in the region of a member or a
126 connection element designated as a protected zone by these Provisions or ANSI/AISC
127 358.

128 Exception: Welded steel headed stud anchors and other connections are permitted in
129 protected zones when designated in ANSI/AISC 358, or as otherwise determined with
130 a connection prequalification in accordance with Section K1, or as determined in a
131 program of qualification testing in accordance with Sections K2 and K3.

132 4. Columns

133 Columns in moment frames, braced frames, and shear walls shall satisfy the
134 requirements of this section.

135 4a. Required Strength

136 The required strength of columns in the SFRS shall be determined from the greater
137 effect of the following:

- 138 (a) The load effect resulting from the analysis requirements for the applicable system
139 per Chapters E, F, G, and H.
- 140 (b) The compressive axial strength and tensile strength as determined using the
141 overstrength seismic load. It is permitted to neglect applied moments in this
142 determination unless the moment results from a load applied to the column between
143 points of lateral support.

144 For columns that are common to intersecting frames, determination of the required axial
145 strength, including the overstrength seismic load or the capacity-limited seismic load,
146 as applicable, shall consider the potential for simultaneous inelasticity from all such
147 frames. The direction of application of the load in each such frame shall be selected to
148 produce the most severe load effect on the column.

149 Exceptions:

- 150 (a) It is permitted to limit the required axial strength for such columns based on a three-
151 dimensional nonlinear analysis in which ground motion is simultaneously applied
152 in two orthogonal directions, in accordance with Section C3.
- 153 (b) Columns common to intersecting frames that are part of Sections E1, F1, G1, H1,
154 H4, or combinations thereof need not be designed for these loads.

155 4b. Encased Composite Columns

156 Encased composite columns shall satisfy the requirements of *Specification* Chapter I,
157 in addition to the requirements of this section. Additional requirements, as specified for
158 moderately ductile members and highly ductile members in Sections D1.4b.1 and 2,
159 shall apply as required by Chapters G and H.

160 1. Moderately Ductile Members

161 Encased composite columns used as moderately ductile members shall satisfy
162 the following requirements:

- 163 (a) The maximum spacing of transverse reinforcement at the top and bottom
 164 shall be the least of the following:
 165 (1) One-half the least dimension of the section
 166 (2) 8 longitudinal-bar diameters
 167 (3) 24 transverse-bar diameters
 168 (4) 12 in. (300 mm)
- 169 (b) The maximum spacing of transverse reinforcement at the top and bottom
 170 shall be maintained over a vertical distance equal to the greatest of the
 171 following lengths, measured from each joint face and on both sides of any
 172 section where flexural yielding is expected to occur:
 173 (1) One-sixth the vertical clear height of the column
 174 (2) Maximum cross-sectional dimension
 175 (3) 18 in. (450 mm)
- 176 (c) Spacing of transverse reinforcement over the remaining column length
 177 shall not exceed twice the spacing defined in Section D1.4b.1(a).
- 178 (d) Splices and end bearing details for encased composite columns in
 179 composite ordinary SFRS of Sections G1, H1, and H4 shall satisfy the
 180 requirements of the *Specification* and ACI 318, Section 10.7.5.3. The
 181 design shall comply with ACI 318, Sections 18.2.7 and 18.2.8. The design
 182 shall consider any adverse behavioral effects due to abrupt changes in
 183 either the member stiffness or the nominal tensile strength. Transitions to
 184 reinforced concrete sections without embedded structural steel members,
 185 transitions to bare structural steel sections, and column bases shall be
 186 considered abrupt changes.
- 187 (e) Welded wire fabric shall be prohibited as transverse reinforcement.

188 2. Highly Ductile Members

189 Encased composite columns used as highly ductile members shall satisfy
 190 Section D1.4b.1 in addition to the following requirements:

- 191 (a) Longitudinal load-carrying reinforcement shall satisfy the requirements
 192 of ACI 318, Section 18.7.4.
- 193 (b) Transverse reinforcement shall be hoop reinforcement as defined in ACI
 194 318, Chapter 18, and shall satisfy the following requirements:
 195 (1) The minimum area of hoop reinforcement, A_{sh} , shall be:

$$196 \quad A_{sh} = 0.09h_{cc}s \left(1 - \frac{F_y A_s}{P_n} \right) \left(\frac{f'_c}{F_{ysr}} \right) \quad (D1-8)$$

197 where

- 198 A_s = cross-sectional area of the structural steel core, in.² (mm²)
 199 F_y = specified minimum yield stress of the structural steel core,
 200 ksi (MPa)
 201 F_{ysr} = specified minimum yield stress of the transverse
 202 reinforcement, ksi (MPa)
 203 P_n = nominal axial compressive strength of the composite
 204 column calculated in accordance with the *Specification*,
 205 kips (N)
 206 h_{cc} = cross-sectional dimension of the confined core measured
 207 center-to-center of the transverse reinforcement, in. (mm)
 208 f'_c = specified compressive strength of concrete, ksi (MPa)

209 s = spacing of transverse reinforcement measured along the
210 longitudinal axis of the structural member, in. (mm)

211 Equation D1-8 need not be satisfied if the nominal strength of the
212 concrete-encased structural steel section alone is greater than the load
213 effect from a load combination of $1.0D + 0.5L$,

214 where

215 D = dead load due to the weight of the structural elements and
216 permanent features on the building, kips (N)

217 L = live load due to occupancy and moveable equipment, kips
218 (N)

219 (2) The maximum spacing of transverse reinforcement along the length
220 of the column shall be the lesser of six longitudinal load-carrying bar
221 diameters or 6 in. (150 mm).

222 (3) Where transverse reinforcement is specified in Sections D1.4b.1(c),
223 D1.4b.1(d), or D1.4b.1(e), the maximum spacing of transverse
224 reinforcement along the member length shall be the lesser of one-
225 fourth the least member dimension or 4 in. (100 mm). Confining
226 reinforcement shall be spaced not more than 14 in. (350 mm) on
227 center in the transverse direction.

228 (c) Encased composite columns in braced frames with required compressive
229 strengths greater than $0.2P_n$, not including the overstrength seismic load,
230 shall have transverse reinforcement as specified in Section D1.4b.2(b)(3)
231 over the total element length. This requirement need not be satisfied if the
232 nominal strength of the concrete-encased structural steel section alone is
233 greater than the load effect from a load combination of $1.0D + 0.5L$.

234 (d) Composite columns supporting reactions from discontinued stiff
235 members, such as walls or braced frames, shall have transverse
236 reinforcement as specified in Section D1.4b.2(b)(3) over the full length
237 beneath the level at which the discontinuity occurs if the required
238 compressive strength exceeds $0.1P_n$, not including the overstrength
239 seismic load. Transverse reinforcement shall extend into the discontinued
240 member for a minimum length required to fully develop the concrete-
241 encased structural steel section and longitudinal reinforcement. This
242 requirement need not be satisfied if the nominal strength of the concrete-
243 encased steel section alone is greater than the load effect from a load
244 combination of $1.0D + 0.5L$.

245 (e) Encased composite columns used in a C-SMF shall satisfy the following
246 requirements:

247 (1) Transverse reinforcement shall satisfy the requirements in Section
248 D1.4b.2(2) at the top and bottom of the column over the region
249 specified in Section D1.4b.1(b).

250 (2) The strong-column/weak-beam design requirements in Section G3.4a
251 shall be satisfied. Column bases shall be detailed to sustain inelastic
252 flexural hinging.

253 (3) The required shear strength of the column shall satisfy the
254 requirements of ACI 318, Section 18.7.6.1.1.

255 (f) When the column terminates on a footing or mat foundation, the
256 transverse reinforcement as specified in this section shall extend into the
257 footing or mat at least 12 in. (300 mm). When the column terminates on
258 a wall, the transverse reinforcement shall extend into the wall for at least

- 259 the length required to develop full yielding in the concrete-encased shape
260 and longitudinal reinforcement.
- 261 **4c. Filled Composite Columns**
- 262 This section applies to columns that meet the limitations of *Specification* Section I2.2.
263 Filled composite columns shall be designed to satisfy the requirements of *Specification*
264 Chapter I.
- 265 **5. Composite Slab Diaphragms**
- 266 The design of composite floor and roof slab diaphragms for seismic effects shall meet
267 the following requirements.
- 268 **5a. Load Transfer**
- 269 Details shall be provided to transfer loads between the diaphragm and boundary
270 members, collector elements, and elements of the horizontal framing system.
- 271 **5b. Nominal Shear Strength**
- 272 The nominal in-plane shear strength of composite slab diaphragms shall be taken as the
273 nominal shear strength of the reinforced concrete above the top of the steel deck ribs in
274 accordance with ACI 318, excluding Chapter 14. Alternatively, the composite
275 diaphragm nominal shear strength is permitted to be calculated according to AISI S310
276 or determined by in-plane shear tests of concrete filled diaphragms.
- 277 **6. Built-Up Structural Steel Members**
- 278 This section addresses connections between components of built-up members where
279 specific requirements are not provided in the system chapters of these Provisions or in
280 ANSI/AISC 358.
- 281 Connections between components of built-up members subject to inelastic behavior
282 shall be designed for the expected forces arising from that inelastic behavior.
- 283 Connections between components of built-up members where inelastic behavior is not
284 expected shall be designed for the load effect including the overstrength seismic load.
- 285 Where connections between elements of a built-up member are required in a protected
286 zone, the connections shall have an available tensile strength equal to $R_y F_y t_p / \alpha_s$
287 of the weaker element for the length of the protected zone.
- 288 Built-up members may be used in connections requiring testing in accordance with the
289 Provisions provided they are accepted by ANSI/AISC 358 for use in a prequalified joint
290 or have been verified in a qualification test.
- 291 **D2. CONNECTIONS**
- 292 **1. General**
- 293 Connections, joints and fasteners that are part of the SFRS shall comply with
294 *Specification* Chapter J, and with the additional requirements of this section.
- 295 Splices and bases of columns that are not designated as part of the SFRS shall satisfy
296 the requirements of Sections D2.5a, D2.5c, and D2.6.
- 297 Where protected zones are designated in connection elements by these Provisions or
298 ANSI/AISC 358, they shall satisfy the requirements of Sections D1.3 and I2.1.
- 299 **2. Bolted Joints**
- 300 Bolted joints shall satisfy the following requirements:

301 (a) The available shear strength of bolted joints using standard holes or short-slotted
 302 holes perpendicular to the applied load shall be calculated as that for bearing-type
 303 joints in accordance with *Specification* Sections J3.6 and J3.10. The nominal bolt
 304 bearing and tearout equations per Section J3.10 of the *Specification* where
 305 deformation at the bolt hole at service load is a design consideration shall be used.

306 Exception: Where the required strength of a connection is based upon the expected
 307 strength of a member or element, it is permitted to use the bolt bearing and tearout
 308 equations in accordance with *Specification* Section J3.10 where deformation is not
 309 a design consideration.

310 (b) Bolts and welds shall not be designed to share force in a joint or the same force
 311 component in a connection.

312 **User Note:** A member force, such as a diagonal brace axial force, must be resisted
 313 at the connection entirely by one type of joint (in other words, either entirely by
 314 bolts or entirely by welds). A connection in which bolts resist a force that is normal
 315 to the force resisted by welds, such as a moment connection in which welded
 316 flanges transmit flexure and a bolted web transmits shear, is not considered to be
 317 sharing the force.

318 (c) Bolt holes shall be standard holes or short-slotted holes perpendicular to the applied
 319 load in bolted joints where the seismic load effects are transferred by shear in the
 320 bolts. Oversized holes or short-slotted holes are permitted in connections where the
 321 seismic load effects are transferred by tension in the bolts but not by shear in the
 322 bolts.

323 Exception:

324 (1) For diagonal braces, oversized holes are permitted in one connection ply only
 325 when the connection is designed as a slip-critical joint.

326 (2) Alternative hole types are permitted if designated in ANSI/AISC 358, or if
 327 otherwise determined in a connection prequalification in accordance with
 328 Section K1, or if determined in a program of qualification testing in
 329 accordance with Section K2 or Section K3.

330 **User Note:** Diagonal brace connections with oversized holes must also satisfy
 331 other limit states including bolt bearing and bolt shear for the required strength of
 332 the connection as defined in Sections F1, F2, F3, and F4.

333 (d) All bolts shall be installed as pretensioned high-strength bolts. Faying surfaces
 334 shall satisfy the requirements for slip-critical connections in accordance with
 335 *Specification* Section J3.8 with a faying surface with a Class A slip coefficient or
 336 higher.

337 Exceptions: Connection surfaces are permitted to have coatings with a slip
 338 coefficient less than that of a Class A faying surface for the following:

339 (1) End plate moment connections conforming to the requirements of Section E1, or
 340 ANSI/AISC 358

341 (2) Bolted joints where the seismic load effects are transferred either by tension in
 342 bolts or by compression bearing but not by shear in bolts

343 3. **Welded Joints**

344 Welded joints shall be designed in accordance with *Specification* Chapter J.

345 4. **Continuity Plates and Stiffeners**

346 The design of continuity plates and stiffeners located in the webs of rolled shapes shall
 347 allow for the reduced contact lengths to the member flanges and web based on the
 348 corner clip sizes in Section I2.4.

349 **5. Column Splices**

350 **5a. Location of Splices**

351 For all building columns, including those not designated as part of the SFRS, column
 352 splices shall be located 4 ft (1.2 m) or more away from the beam-to-column flange
 353 connections.

354 Exceptions:

- 355 (a) When the column clear height between beam-to-column flange connections is less
 356 than 8 ft (2.4 m), splices shall be at half the clear height.
- 357 (b) Column splices with webs and flanges joined by complete-joint-penetration groove
 358 welds are permitted to be located closer to the beam-to-column flange connections,
 359 but not less than the depth of the column.
- 360 (c) Splices in composite columns.

361 **User Note:** Where possible, splices should be located at least 4 ft (1.2 m) above the
 362 finished floor elevation to permit installation of perimeter safety cables prior to erection
 363 of the next tier and to improve accessibility. Refer to 1926.756(e)(1) of OSHA *Safety*
 364 *and Health Regulations for Construction*, Standards—29 CFR 1926, Subpart R—Steel
 365 Erection.

366 **5b. Required Strength**

- 367 (1) The required strength of column splices in the SFRS shall be the greater of:
- 368 (a) The required strength of the columns, including that determined from Chapters
 369 E, F, G, and H and Section D1.4a; or
- 370 (b) The required strength determined using the overstrength seismic load.
- 371 (2) In addition, welded column splices in which any portion of the column is subject
 372 to a calculated net tensile load effect determined using the overstrength seismic
 373 load shall satisfy all of the following requirements:
- 374 (a) The available strength of partial-joint-penetration (PJP) groove welded joints,
 375 if used, shall be at least equal to 200% of the required strength. Exception:
 376 Partial-joint-penetration (PJP) groove welds are excluded from this
 377 requirement if the Exceptions in Sections E2.6g, E3.6g, or E4.6c are invoked.
- 378 (b) The available strength for each flange splice shall be at least equal to
 379 $0.5R_y F_y b_f t_f / \alpha_s$,

380 where

- 381 F_y = specified minimum yield stress, ksi (MPa)
 382 R_y = ratio of expected yield stress to the specified minimum yield stress,
 383 F_y
 384 b_f = width of flange, in. (mm) of the smaller column connected
 385 t_f = thickness of flange, in. (mm) of the smaller column connected

- 386 (c) Where butt joints in column splices are made with complete-joint-penetration
 387 groove welds and when tension stress at any location in the smaller flange
 388 exceeds $0.30F_y / \alpha_s$, tapered transitions are required between flanges of
 389 unequal thickness or width. Such transitions shall be in accordance with AWS
 390 D1.8/D1.8M, clause 4.2.

391 **5c. Required Shear Strength**

392 For all building columns, including those not designated as part of the SFRS, the
 393 required shear strength of column splices with respect to both orthogonal axes of the
 394 column shall be $M_{pc}/(\alpha_s H)$, where M_{pc} is the lesser plastic moment of the column
 395 sections for the direction in question, and H is the height of the story, which is permitted
 396 to be taken as the distance between the centerline of floor framing at each of the levels
 397 above and below, or the distance between the top of floor slabs at each of the levels
 398 above and below.

399 The required shear strength of splices of columns in the SFRS shall be the greater of
 400 the foregoing requirement or the required shear strength determined per Section
 401 D2.5b(1).

402 **5d. Structural Steel Splice Configurations**

403 Structural steel column splices are permitted to be either bolted or welded, or welded
 404 to one column and bolted to the other. Splice configurations shall meet all specific
 405 requirements in Chapters E, F, G, or H.

406 Splice plates or channels used for making web splices in SFRS columns shall be placed
 407 on both sides of the column web.

408 For welded butt-joint splices made with groove welds, weld tabs shall be removed in
 409 accordance with AWS D1.8/D1.8M, clause 6.16. Steel backing of groove welds need
 410 not be removed.

411 **5e. Splices in Encased Composite Columns**

412 For encased composite columns, column splices shall conform to Section D1.4b and
 413 ACI 318, Section 18.7.4.4.

414 **6. Column Bases**

415 The required strength of column bases, including those that are not designated as part
 416 of the SFRS, shall be determined in accordance with this section.

417 The available strength of steel elements at the column base, including base plates,
 418 anchor rods, stiffening plates, and shear lug elements shall be in accordance with the
 419 *Specification*.

420 Where columns are welded to base plates with groove welds, weld tabs and weld
 421 backing shall be removed, except that weld backing located on the inside of flanges and
 422 weld backing on the web of I-shaped sections need not be removed if backing is
 423 attached to the column base plate with a continuous 5/16-in. (8 mm) fillet weld. Fillet
 424 welds of backing to the inside of column flanges are prohibited. Weld backing located
 425 on the inside of HSS and box-section columns need not be removed.

426 The available strength of concrete elements and longitudinal reinforcement at the
 427 column base shall be in accordance with ACI 318. When the design of anchor rods
 428 assumes that the ductility demand is provided for by deformations in the anchor rods
 429 and anchorage into reinforced concrete, the design shall meet the requirements of ACI
 430 318, Chapter 17. Alternatively, when the ductility demand is provided for elsewhere,
 431 the anchor rods and anchorage into reinforced concrete are permitted to be designed for
 432 the maximum loads resulting from the deformations occurring elsewhere, including the
 433 effects of material overstrength and strain hardening.

434 **User Note:** When using concrete steel reinforcement as part of the anchorage
 435 embedment design, it is important to consider the anchor failure modes and provide
 436 reinforcement that meets the development length requirements on both sides of the
 437 expected failure surface. See ACI 318, Chapter 17, including Commentary.

438 **6a. Required Axial Strength**

439 The required axial strength of column bases that are designated as part of the SFRS,
 440 including their attachment to the foundation, shall be the summation of the vertical
 441 components of the required connection strengths of the steel elements that are
 442 connected to the column base, but not less than the greater of:

443 (a) The column axial load calculated using the overstrength seismic load

444 (b) The required axial strength for column splices, as prescribed in Section D2.5

445 **User Note:** The vertical components can include both the axial load from columns and
 446 the vertical component of the axial load from diagonal members framing into the
 447 column base. Section D2.5 includes references to Section D1.4a and Chapters E, F, G,
 448 and H. Where diagonal braces frame to both sides of a column, the effects of
 449 compression brace buckling should be considered in the summation of vertical
 450 components. See Section F2.3.

451 **6b. Required Shear Strength**

452 The required shear strength of column bases, including those not designated as part of
 453 the SFRS, and their attachments to the foundations, shall be the summation of the
 454 horizontal component of the required connection strengths of the steel elements that are
 455 connected to the column base as follows:

456 (a) For diagonal braces, the horizontal component shall be determined from the
 457 required strength of diagonal brace connections for the SFRS.

458 (b) For columns, the horizontal component shall be equal to the lesser of the following:

459 (1) $2R_y F_y Z / (\alpha_s H)$ of the column

460 (2) The shear calculated using the overstrength seismic load.

461 (c) The summation of the required strengths of the horizontal components shall not be
 462 less than $0.7 F_y Z / (\alpha_s H)$ of the column.

463 Exceptions:

464 (a) Single story columns with simple connections at both ends need not comply with
 465 Sections D2.6b(b) or D2.6b(c).

466 (b) Columns that are part of the systems defined in Sections E1, F1, G1, H1, H4, or
 467 combinations thereof need not comply with Section D2.6b(c).

468 (c) The minimum required shear strength per Section D2.6b(c) need not exceed the
 469 maximum load effect that can be transferred from the column to the foundation as
 470 determined by either a nonlinear analysis per Section C3, or an analysis that
 471 includes the effects of inelastic behavior resulting in $0.025H$ story drift at either the
 472 first or second story, but not both concurrently.

473 **User Note:** The horizontal components can include the shear load from columns and
 474 the horizontal component of the axial load from diagonal members framing into the
 475 column base. Horizontal forces for columns that are not part of the SFRS determined
 476 in accordance with this section typically will not govern over those determined
 477 according to Section D2.6b(c).

478 **6c. Required Flexural Strength**

479 Where column bases are designed as moment connections to the foundation, the
 480 required flexural strength of column bases that are designated as part of the SFRS,
 481 including their attachment to the foundation, shall be the summation of the required

482 connection strengths of the steel elements that are connected to the column base as
483 follows:

- 484 (a) For diagonal braces, the required flexural strength shall be at least equal to the
485 required flexural strength of diagonal brace connections.
- 486 (b) For columns, the required flexural strength shall be at least equal to the lesser of
487 the following:
- 488 (1) $1.1R_y F_y Z / \alpha_s$ of the column; or
- 489 (2) The moment calculated using the overstrength seismic load, provided that a
490 ductile limit state in either the column base or the foundation controls the
491 design.

492 **User Note:** Moments at column to column base connections designed as simple
493 connections may be ignored.

494 7. Composite Connections

495 This section applies to connections in buildings that utilize composite steel and concrete
496 systems wherein seismic load is transferred between structural steel and reinforced
497 concrete components. Methods for calculating the connection strength shall satisfy the
498 requirements in this section. Unless the connection strength is determined by analysis
499 or testing, the models used for design of connections shall satisfy the following
500 requirements:

- 501 (a) Force shall be transferred between structural steel and reinforced concrete through:
- 502 (1) direct bearing from internal bearing mechanisms;
- 503 (2) shear connection;
- 504 (3) shear friction with the necessary clamping force provided by reinforcement
505 normal to the plane of shear transfer; or
- 506 (4) a combination of these means.

507 The contribution of different mechanisms is permitted to be combined only if the
508 stiffness and deformation capacity of the mechanisms are compatible. Any
509 potential bond strength between structural steel and reinforced concrete shall be
510 ignored for the purpose of the connection force transfer mechanism.

- 511 (b) The nominal bearing and shear-friction strengths shall meet the requirements of
512 ACI 318. Unless a higher strength is substantiated by cyclic testing, the nominal
513 bearing and shear-friction strengths shall be reduced by 25% for the composite
514 seismic systems described in Sections G3, H2, H3, H5, and H6.
- 515 (c) Face bearing plates consisting of stiffeners between the flanges of steel beams shall
516 be provided when beams are embedded in reinforced concrete columns or walls.
- 517 (d) The nominal shear strength of concrete-encased steel panel zones in beam-to-
518 column connections shall be calculated as the sum of the nominal strengths of the
519 structural steel and confined reinforced concrete section as determined in Section
520 E3.6e and ACI 318, Section 18.8, respectively.
- 521 (e) Reinforcement shall be provided to resist all tensile forces in reinforced concrete
522 components of the connections. Additionally, the concrete shall be confined with
523 transverse reinforcement. All reinforcement shall meet the development length
524 requirements in ACI 318 in tension or compression, as applicable, beyond the point
525 at which it is no longer required to resist the forces. Development lengths shall be
526 determined in accordance with ACI 318, Chapter 25. Additionally, development
527 lengths for the systems described in Sections G3, H2, H3, H5, and H6 shall satisfy

- 528 the requirements of ACI 318, Section 18.8.5.
- 529 (f) Composite connections shall satisfy the following additional requirements:
- 530 (1) When the slab transfers horizontal diaphragm forces, the slab reinforcement
- 531 shall be designed and anchored to carry the in-plane tensile forces at all critical
- 532 sections in the slab, including connections to collector beams, columns,
- 533 diagonal braces and walls.
- 534 (2) For connections between structural steel or composite beams and reinforced
- 535 concrete or encased composite columns, transverse reinforcement shall be
- 536 provided in the connection region of the column to satisfy the requirements of
- 537 ACI 318, Section 18.8, except for the following modifications:
- 538 (i) Structural steel sections framing into the connections are considered to
- 539 provide confinement over a width equal to that of face bearing plates
- 540 welded to the beams between the flanges.
- 541 (ii) Lap splices are permitted for perimeter transverse reinforcement when
- 542 confinement of the lap splice is provided by face bearing plates or other
- 543 means that prevents spalling of the concrete cover in the systems
- 544 described in Sections G1, G2, H1, and H4.
- 545 (iii) The longitudinal bar sizes and layout in reinforced concrete and
- 546 composite columns shall be detailed to minimize slippage of the bars
- 547 through the beam-to-column connection due to high force transfer
- 548 associated with the change in column moments over the height of the
- 549 connection.

User Note: The commentary provides guidance for determining panel-zone shear strength.

552 **8. Steel Anchors**

553 Where steel headed stud anchors or welded reinforcing bar anchors are part of the

554 intermediate or special SFRS of Sections G2, G3, G4, H2, H3, H5, and H6, their shear

555 and tensile strength shall be reduced by 25% from the specified strengths given in

556 *Specification* Chapter I. The diameter of steel headed stud anchors shall be limited to

557 3/4 in. (19 mm).

User Note: The 25% reduction is not necessary for gravity and collector components in structures with intermediate or special seismic force-resisting systems designed for the overstrength seismic load.

561 **D3. DEFORMATION COMPATIBILITY OF NON-SFRS MEMBERS AND**

562 **CONNECTIONS**

563 Where deformation compatibility of members and connections that are not part of the

564 seismic force-resisting system (SFRS) is required by the applicable building code, these

565 elements shall be designed to resist the combination of gravity load effects and the

566 effects of deformations corresponding to the design earthquake displacement calculated

567 in accordance with the applicable building code.

User Note: ASCE/SEI 7 stipulates the preceding requirement for both structural steel and composite members and connections. Flexible shear connections that allow member end rotations in accordance with *Specification* Section J1.2 should be considered to satisfy these requirements. Inelastic deformations are permitted in connections or members provided they are self-limiting and do not create instability in the member. See the Commentary for further discussion.

574 **D4. H-PILES**575 **1. Design Requirements**

576 Design of H-piles shall comply with the requirements of the *Specification* regarding
577 design of members subjected to combined loads. H-piles located in site classes E or F
578 as defined by ASCE/SEI 7 shall satisfy the requirements for moderately ductile
579 members of Section D1.1.

580 **2. Battered H-Piles**

581 If battered (sloped) and vertical piles are used in a pile group, the vertical piles shall be
582 designed to support the combined effects of the dead and live loads without the
583 participation of the battered piles.

584 **3. Tension**

585 Tension in each pile shall be transferred to the pile cap by mechanical means such as
586 shear keys, reinforcing bars, or studs welded to the embedded portion of the pile.

587 For H-piles, the connection between the pile cap and piles shall be designed for a tensile
588 force not less than 10% of the pile compression capacity.

589 Exception: Connection tensile capacity need not exceed the strength required to resist
590 seismic load effects including overstrength. Connections need not be designed for
591 tension where the foundation or supported structure does not rely on the tensile capacity
592 of the piles for stability under design seismic forces including the effects of
593 overstrength.

594 **4. Protected Zone**

595 At each pile, the length equal to the depth of the pile cross section located directly below
596 the bottom of the pile cap shall be designated as a protected zone meeting the
597 requirements of Sections D1.3 and I2.1.

CHAPTER E

MOMENT-FRAME SYSTEMS

This chapter provides the basis of design, the requirements for analysis, and the requirements for the system, members, and connections for steel moment-frame systems.

The chapter is organized as follows:

- E1. Ordinary Moment Frames (OMF)
- E2. Intermediate Moment Frames (IMF)
- E3. Special Moment Frames (SMF)
- E4. Special Truss Moment Frames (STMF)
- E5. Ordinary Cantilever Column Systems (OCCS)
- E6. Special Cantilever Column Systems (SCCS)

User Note: The requirements of this chapter are in addition to those required by the *Specification* and the applicable building code.

E1. ORDINARY MOMENT FRAMES (OMF)

1. Scope

Ordinary moment frames (OMF) of structural steel shall be designed in conformance with this section.

2. Basis of Design

OMF designed in accordance with these provisions are expected to provide minimal inelastic deformation capacity in their members and connections.

3. Analysis

There are no requirements specific to this system for OMF composed of structural steel beams and columns. OMF composed of structural steel trusses and columns shall satisfy the requirements of Section E1.7.

4. System Requirements

There are no requirements specific to this system for OMF composed of structural steel beams and columns. OMF composed of structural steel trusses and columns shall satisfy the requirements of Section E1.7.

5. Members

5a. Basic Requirements

There are no limitations on width-to-thickness ratios of members for OMF beyond those in the *Specification*. There are no requirements for stability bracing of beams or joints in OMF, beyond those in the *Specification*. Structural steel beams in OMF are permitted to be composite with a reinforced concrete slab to resist gravity loads. OMF composed of structural steel trusses and columns shall satisfy the additional requirements of Section E1.7.

5b. Protected Zones

There are no designated protected zones for OMF members.

42 **6. Connections**

43 Beam-to-column connections are permitted to be fully restrained (FR) or partially
44 restrained (PR) moment connections in accordance with this section. OMF truss to
45 column connections shall satisfy the requirements of Section E1.7.

46 **6a. Demand Critical Welds**

47 Complete-joint-penetration (CJP) groove welds of beam flanges to columns are demand
48 critical welds and shall satisfy the requirements of Sections A3.4b and I2.3.

49 **6b. FR Moment Connections**

50 FR moment connections that are part of the seismic force-resisting system (SFRS) shall
51 satisfy one of the following requirements:

- 52 (a) FR moment connections shall be designed for a required flexural strength that is
53 equal to the expected beam flexural strength, $R_y M_p$, multiplied by 1.1 and divided
54 by α_s , where α_s = LRFD-ASD force level adjustment factor = 1.0 for LRFD and
55 1.5 for ASD.

56 The required shear strength of the connection, V_r , shall be determined using the
57 capacity-limited seismic load effect. The capacity-limited horizontal seismic load
58 effect, E_{cl} , shall be determined as follows:

$$59 \quad E_{cl} = 2(1.1R_y M_p) / L_{cf} \quad (E1-1)$$

60 where

61 L_{cf} = clear length of beam, in. (mm)

62 M_p = plastic moment, kip-in. (N-mm)

63 R_y = ratio of expected yield stress to the specified minimum yield stress, F_y

64 Continuity plates shall be provided as required by *Specification* Section J10.

65 **User Note:** The permitted welds for the welded joints of the continuity plates to
66 the column flanges include CJP groove welds, two-sided partial-joint-penetration
67 (PJP) groove welds with reinforcing fillet welds, two-sided fillet welds, and
68 combinations of PJP groove welds and fillet welds.

- 69 (b) FR moment connections shall be designed for a required flexural strength and a
70 required shear strength equal to the maximum moment and corresponding shear
71 that can be transferred to the connection by the system, including the effects of
72 material overstrength and strain hardening.

73 The continuity plate requirements in Section E1.6b(a) shall apply, except that the
74 required flexural strength used to check for continuity plates shall be the maximum
75 moment that can be transferred to the connection by the system.

76 **User Note:** Factors that may limit the maximum moment and corresponding shear
77 that can be transferred to the connection include column yielding, panel-zone
78 yielding, the development of the flexural strength of the beam at some distance
79 away from the connection when web tapered members are used, and others. Further
80 discussion is provided in the commentary.

- 81 (c) FR moment connections between wide-flange beams and the flange of wide-flange
82 columns shall either satisfy the requirements of Section E2.6 or E3.6, or shall meet
83 the following requirements:

84 (1) All welds at the beam-to-column connection shall satisfy the requirements of
85 Chapter 3 of ANSI/AISC 358.

86 (2) Beam flanges shall be connected to column flanges using CJP groove welds.

87 (3) The shape of weld access holes shall be in accordance with clause 6.11.1.2 of
 88 AWS D1.8/D1.8M. Weld access hole quality requirements shall be in
 89 accordance with clause 6.11.2 of AWS D1.8/D1.8M.

90 (4) The required strength of the welded joint of the continuity plate to the column
 91 flange shall not be less than the available strength of the contact area of the
 92 plate with the column flange. Alternatively, continuity plates shall satisfy the
 93 requirements of Section E3.6f.2.

User Note: The permitted welds for these welded joints include CJP groove welds, two-sided partial-joint-penetration (PJP) groove welds with reinforcing fillet welds, two-sided fillet welds, and combinations of PJP groove welds and fillet welds.

94 (5) The beam web shall be connected to the column flange using either a CJP
 95 groove weld extending between weld access holes, or using a bolted single
 96 plate shear connection designed for the required shear strength given in
 97 Section E1.6b(a).

User Note: For FR moment connections, panel-zone shear strength should be checked in accordance with *Specification* Section J10.6. The required shear strength of the panel zone should be based on the beam end moments computed from the load combinations stipulated by the applicable building code, not including the overstrength seismic load.

106 6c. PR Moment Connections

107 PR moment connections between beams and columns shall satisfy the following
 108 requirements:

109 (a) Connections shall be designed for the maximum moment and shear from the
 110 applicable load combinations as described in Sections B2 and B3.

111 (b) The stiffness, strength, and deformation capacity of PR moment connections shall
 112 be considered in the design, including the effect on overall frame stability.

113 (c) The nominal flexural strength of the PR connection, $M_{n,PR}$, shall be no less than
 114 50% of M_p of the connected beam.

115 Exception: For one-story structures, $M_{n,PR}$ shall be no less than 50% of M_p of the
 116 connected column.

117 (d) V_r shall be determined in accordance with Section E1.6b(a) with M_p in Equation
 118 E1-1 taken as $M_{n,PR}$.

119 7. OMF Composed of Structural Steel Trusses and Structural Steel Columns

120 A structural steel truss is permitted to be used as the beam in an ordinary moment frame.
 121 The truss and connections from the truss to the column shall be designed for end
 122 moments consistent with axial yielding in the truss chords, flexural yielding in the
 123 column, or yielding of the column in shear in the region of high shear demand between
 124 the top and bottom chords of the truss.

125 7a. Analysis Requirements

126 The truss members and their connections shall be designed for the capacity-limited
 127 horizontal seismic load effect, E_{cl} , defined by the truss end connection forces prescribed
 128 in Section E1.7d.

129 7b. Basis of Design

130 OMF composed of structural steel trusses and columns are limited to one story
 131 structures.

- 132 **7c. System Requirements**
- 133 Columns shall be braced out-of-plane at both the top and bottom chord elevations of
- 134 the moment-connected truss. Stability forces shall be based on the column bracing
- 135 requirements for panel bracing from *Specification* Appendix 6, Section 6.2.1. Bracing
- 136 shall be designed to meet beam-column bracing requirements of *Specification*
- 137 Appendix 6, Section 6.4, using column axial loads and bending moments consistent
- 138 with connection design forces prescribed in Section E1.7d.
- 139 **7d. Truss-to-Column Connections**
- 140 Truss-to-column connections shall be designed to transfer top and bottom chord axial
- 141 forces equal to or greater than the minimum of:
- 142 (a) The expected yield strength in tension of the truss chord section, determined as
- 143 $R_y F_y A_g / \alpha_s$
- 144 (b) The chord force associated with the expected flexural strength of the column,
- 145 determined as $1.1 R_y M_p / \alpha_s$
- 146 (c) The chord force associated with the moment based on the expected shear strength
- 147 of the column between the top and bottom chord of the connected truss
- 148 OMF truss-to-column connections shall be designed to transfer the vertical shear force
- 149 generated from end moments consistent with these chord forces.
- 150 **E2. INTERMEDIATE MOMENT FRAMES (IMF)**
- 151 **1. Scope**
- 152 Intermediate moment frames (IMF) of structural steel shall be designed in conformance
- 153 with this section.
- 154 **2. Basis of Design**
- 155 IMF designed in accordance with these provisions are expected to provide limited
- 156 inelastic deformation capacity through flexural yielding of the IMF beams and columns,
- 157 and shear yielding of the column panel zones. Design of connections of beams to
- 158 columns, including panel zones and continuity plates, shall be based on connection tests
- 159 that provide the performance required by Section E2.6b, and demonstrate this
- 160 conformance as required by Section E2.6c.
- 161 **3. Analysis**
- 162 There are no requirements specific to this system.
- 163 **4. System Requirements**
- 164 **4a. Stability Bracing of Beams**
- 165 Beams shall be braced to satisfy the requirements for moderately ductile members in
- 166 Section D1.2a.
- 167 In addition, unless otherwise indicated by testing, beam braces shall be placed near
- 168 concentrated forces, changes in cross section, and other locations where analysis
- 169 indicates that a plastic hinge will form during inelastic deformations of the IMF. The
- 170 placement of stability bracing shall be consistent with that documented for a
- 171 prequalified connection designated in ANSI/AISC 358, or as otherwise determined in
- 172 a connection prequalification in accordance with Section K1, or in a program of
- 173 qualification testing in accordance with Section K2.

174 The required strength of lateral bracing provided adjacent to plastic hinges shall be as
175 required by Section D1.2c.

176 **5. Members**

177 **5a. Basic Requirements**

178 Beam and column members shall satisfy the requirements of Section D1 for moderately
179 ductile members, unless otherwise qualified by tests.

180 Structural steel beams in IMF are permitted to be composite with a reinforced concrete
181 slab to resist gravity loads.

182 **5b. Beam Flanges**

183 Changes in beam flange area in the protected zones, as defined in Section E2.5c, shall
184 be gradual. The drilling of flange holes or trimming of beam flange width is not
185 permitted unless testing or qualification demonstrates that the resulting configuration is
186 able to develop stable plastic hinges to accommodate the required story drift angle. The
187 configuration shall be consistent with a prequalified connection designated in
188 ANSI/AISC 358, or as otherwise determined in a connection prequalification in
189 accordance with Section K1, or in a program of qualification testing in accordance with
190 Section K2.

191 **5c. Protected Zones**

192 The region at each end of the beam subject to inelastic straining shall be designated as
193 a protected zone and shall satisfy the requirements of Section D1.3. The extent of the
194 protected zone shall be as designated in ANSI/AISC 358, or as otherwise determined
195 in a connection prequalification in accordance with Section K1, or as determined in a
196 program of qualification testing in accordance with Section K2.

197 **User Note:** The plastic hinging zones at the ends of IMF beams should be treated as
198 protected zones. The plastic hinging zones should be established as part of a
199 prequalification or qualification program for the connection, in accordance with Section
200 E2.6c. In general, for unreinforced connections, the protected zone will extend from
201 the face of the column to one half of the beam depth beyond the plastic hinge point.

202 **6. Connections**

203 **6a. Demand Critical Welds**

204 The following welds are demand critical welds and shall satisfy the requirements of
205 Sections A3.4b and I2.3:

- 206 (a) Groove welds at column splices
207 (b) Welds at column-to-base plate connections

208 Exception: Welds need not be considered demand critical when both of the
209 following conditions are satisfied.

- 210 (1) Column hinging at, or near, the base plate is precluded by conditions of
211 restraint.
212 (2) There is no net tension under load combinations including the overstrength
213 seismic load.
214 (c) CJP groove welds of beam flanges and beam webs to columns, unless otherwise
215 designated by ANSI/AISC 358, or otherwise determined in a connection
216 prequalification in accordance with Section K1, or as determined in a program of
217 qualification testing in accordance with Section K2.

218 **User Note:** For the designation of demand critical welds, standards such as
 219 ANSI/AISC 358 and tests addressing specific connections and joints should be used in
 220 lieu of the more general terms of these Provisions. Where these Provisions indicate that
 221 a particular weld is designated demand critical, but the more specific standard or test
 222 does not make such a designation, the more specific standard or test should govern.
 223 Likewise, these standards and tests may designate welds as demand critical that are not
 224 identified as such by these Provisions.

225 **6b. Beam-to-Column Connection Requirements**

226 Beam-to-column connections used in the SFRS shall satisfy the following
 227 requirements:

- 228 (a) The connection shall be capable of accommodating a story drift angle of at least
 229 0.02 rad.
- 230 (b) The measured flexural resistance of the connection, determined at the column face,
 231 shall equal at least $0.80M_p$ of the connected beam at a story drift angle of 0.02 rad.

232 **6c. Conformance Demonstration**

233 Beam-to-column connections used in the SFRS shall satisfy the requirements of Section
 234 E2.6b by one of the following:

- 235 (a) Use of IMF connections designed in accordance with ANSI/AISC 358.
- 236 (b) Use of a connection prequalified for IMF in accordance with Section K1.
- 237 (c) Provision of qualifying cyclic test results in accordance with Section K2. Results
 238 of at least two cyclic connection tests shall be provided and are permitted to be
 239 based on one of the following:
- 240 (1) Tests reported in the research literature or documented tests performed for
 241 other projects that represent the project conditions, within the limits specified
 242 in Section K2.
- 243 (2) Tests that are conducted specifically for the project and are representative of
 244 project member sizes, material strengths, connection configurations, and
 245 matching connection processes, within the limits specified in Section K2.

246 **6d. Required Shear Strength**

247 The required shear strength of the connection shall be determined using the capacity-
 248 limited seismic load effect. The capacity-limited horizontal seismic load effect, E_{cl} ,
 249 shall be determined as:

$$250 \quad E_{cl} = 2(1.1R_y M_p) / L_h \quad (E2-1)$$

251 where

252 L_h = distance between beam plastic hinge locations, as defined within the test
 253 report or ANSI/AISC 358, in. (mm)

254 M_p = plastic moment, kip-in. (N-mm)

255 R_y = ratio of the expected yield stress to the specified minimum yield stress, F_y

256 Exception: In lieu of Equation E2-1, the required shear strength of the connection shall
 257 be as specified in ANSI/AISC 358, or as otherwise determined in a connection
 258 prequalification in accordance with Section K1, or in a program of qualification testing
 259 in accordance with Section K2.

260 **6e. Panel Zone**

261 There are no additional panel zone requirements.

262 **User Note:** Panel-zone shear strength should be checked in accordance with Section
 263 J10.6 of the *Specification*. The required shear strength of the panel zone should be based
 264 on the beam end moments computed from the load combinations stipulated by the
 265 applicable building code, not including the overstrength seismic load.

266 **6f. Continuity Plates**

267 Continuity plates shall be provided in accordance with the provisions of Section E3.6f.

268 **6g. Column Splices**

269 Column splices shall comply with the requirements of Section E3.6g.

270 **E3. SPECIAL MOMENT FRAMES (SMF)**

271 **1. Scope**

272 Special moment frames (SMF) of structural steel shall be designed in conformance with
 273 this section.

274 **2. Basis of Design**

275 SMF designed in accordance with these provisions are expected to provide significant
 276 inelastic deformation capacity through flexural yielding of the SMF beams and limited
 277 yielding of column panel zones, or, where equivalent performance of the moment-frame
 278 system is demonstrated by substantiating analysis and testing, through yielding of the
 279 connections of beams to columns. Except where otherwise permitted in this section,
 280 columns shall be designed to be stronger than the fully yielded and strain-hardened
 281 beams or girders. Flexural yielding of columns at the base is permitted. Design of
 282 connections of beams to columns, including panel zones and continuity plates, shall be
 283 based on connection tests that provide the performance required by Section E3.6b, and
 284 demonstrate this conformance as required by Section E3.6c.

285 **3. Analysis**

286 For special moment-frame systems that consist of isolated planar frames, there are no
 287 additional analysis requirements.

288 For moment-frame systems that include columns that form part of two intersecting
 289 special moment frames in orthogonal or multi-axial directions, the column analysis of
 290 Section E3.4a shall consider the potential for beam yielding in both orthogonal
 291 directions simultaneously.

292 **User Note:** For these columns, the required axial loads are defined in Section D1.4a(b).

293 **4. System Requirements**

294 **4a. Moment Ratio**

295 The following relationship shall be satisfied at beam-to-column connections:

$$296 \frac{\Sigma M_{pc}^*}{\Sigma M_{be}^*} > 1.0 \quad (E3-1)$$

297 where

298 ΣM_{pc}^* = sum of the projections of the nominal flexural strengths of the columns
 299 (including haunches where used) above and below the joint to the beam
 300 centerline with a reduction for the axial force in the column, kip-in. (N-
 301 mm). It is permitted to determine ΣM_{pc}^* as follows:

$$302 \Sigma M_{pc}^* = \Sigma Z_c (F_{yc} - \alpha_s P_r / A_g) \quad (E3-2)$$

303 When the centerlines of opposing beams in the same joint do not coincide,
 304 the mid-line between centerlines shall be used.

305 ΣM_{be}^* = sum of the projections of the expected flexural strengths of the beams at
 306 the plastic hinge locations to the column centerline, kip-in. (N-mm). It is
 307 permitted to determine ΣM_{be}^* as follows:

$$308 \quad \Sigma M_{be}^* = \Sigma (M_{pr} + \alpha_s M_v) \quad (E3-3)$$

309 A_g = gross area of column, in.² (mm²)
 310 F_{yb} = specified minimum yield stress of beam, ksi (MPa)
 311 F_{yc} = specified minimum yield stress of column, ksi (MPa)
 312 M_{pr} = maximum probable moment at the location of the plastic hinge, as
 313 determined in accordance with ANSI/AISC 358, or as otherwise
 314 determined in a connection prequalification in accordance with Section
 315 K1, or in a program of qualification testing in accordance with Section
 316 K2, kip-in. (N-mm)
 317 M_v = additional moment due to shear amplification from the location of the
 318 plastic hinge to the column centerline based on LRFD or ASD load
 319 combinations, kip-in. (N-mm)
 320 P_r = required axial compressive strength according to Section D1.4a, kips (N)
 321 Z_c = plastic section modulus of the column about the axis of bending, in.³
 322 (mm³)

323 Exception: The requirement of Equation E3-1 shall not apply if the following
 324 conditions in (a) or (b) are satisfied.

325 (a) Columns with $\alpha_s P_{rc} < 0.3 P_{yc}$ for all load combinations other than those determined
 326 using the overstrength seismic load and that satisfy either of the following:

- 327 (1) Columns used in a one-story building or the top story of a multistory building.
 328 (2) Columns where (i) the sum of the available shear strengths of all exempted
 329 columns in the story is less than 20% of the sum of the available shear strengths
 330 of all moment frame columns in the story acting in the same direction, and (ii)
 331 the sum of the available shear strengths of all exempted columns on each
 332 moment frame column line within that story is less than 33% of the available
 333 shear strength of all moment frame columns on that column line. For the
 334 purpose of this exception, a column line is defined as a single line of columns
 335 or parallel lines of columns located within 10% of the plan dimension
 336 perpendicular to the line of columns.

337 **User Note:** For purposes of this exception, the available shear strengths of the
 338 columns should be calculated as the limit strengths considering the flexural
 339 strength at each end as limited by the flexural strength of the attached beams,
 340 or the flexural strength of the columns themselves, divided by H , where H is
 341 the story height.

342 The available axial yield strength of column, P_{yc} , shall be determined as follows:

$$343 \quad P_{yc} = F_{yc} A_g \quad (E3-4)$$

344 and the required axial strength is P_{rc} using LRFD or ASD load combinations as
 345 applicable.

346 (b) Columns in any story that has a ratio of available shear strength to required shear
 347 strength that is 50% greater than the story above.

348 **4b. Stability Bracing of Beams**

349 Beams shall be braced to satisfy the requirements for highly ductile members in Section
350 D1.2b.

351 In addition, unless otherwise indicated by testing, beam braces shall be placed near
352 concentrated forces, changes in cross section, and other locations where analysis
353 indicates that a plastic hinge will form during inelastic deformations of the SMF. The
354 placement of lateral bracing shall be consistent with that documented for a prequalified
355 connection designated in ANSI/AISC 358, or as otherwise determined in a connection
356 prequalification in accordance with Section K1, or in a program of qualification testing
357 in accordance with Section K2.

358 The required strength and stiffness of stability bracing provided adjacent to plastic
359 hinges shall be as required by Section D1.2c.

360 **4c. Stability Bracing at Beam-to-Column Connections**

361 **1. Braced Connections**

362 When the webs of the beams and column are coplanar, and a column is shown to
363 remain elastic outside of the panel zone, column flanges at beam-to-column
364 connections shall require stability bracing only at the level of the top flanges of the
365 beams. It is permitted to assume that the column remains elastic when the ratio
366 calculated using Equation E3-1 is greater than 2.0.

367 When a column cannot be shown to remain elastic outside of the panel zone, the
368 following requirements shall apply:

369 (a) The column flanges shall be laterally braced at the levels of both the top and
370 bottom beam flanges. Stability bracing is permitted to be either direct or
371 indirect.

372 **User Note:** Direct stability bracing of the column flange is achieved through
373 use of member braces or other members, deck and slab, attached to the column
374 flange at or near the desired bracing point to resist lateral buckling. Indirect
375 stability bracing refers to bracing that is achieved through the stiffness of
376 members and connections that are not directly attached to the column flanges,
377 but rather act through the column web or stiffener plates.

378 (b) Each column-flange member brace shall be designed for a required strength
379 that is equal to 2% of the available beam flange strength, $F_y b_f t_{bf}$, divided by
380 α_s ,

381 where

382 b_f = width of beam flange, in. (mm)

383 t_{bf} = thickness of beam flange, in. (mm)

384 **2. Unbraced Connections**

385 Columns that do not have bracing transverse to the seismic frame at the beam-to-
386 column connection shall conform to *Specification* Chapter H, except that:

387 (a) The required column strength shall be determined from the load combinations
388 in the applicable building code that include the overstrength seismic load.

389 The overstrength seismic load need not exceed 125% of the frame available
390 strength based upon either the beam available flexural strength or panel-zone
391 available shear strength.

392 (b) The slenderness, L/r , for the column shall not exceed 60,

393 where
 394 L = length of column, in. (mm)
 395 r = governing radius of gyration, in. (mm)

396 (c) The column required flexural strength transverse to the seismic frame shall
 397 include that moment caused by the application of the beam flange force
 398 specified in Section E3.4c(1)(b), in addition to the second-order moment due
 399 to the resulting column flange lateral displacement.

400 5. Members

401 5a. Basic Requirements

402 Beam and column members shall meet the requirements of Section D1.1 for highly
 403 ductile members, unless otherwise qualified by tests.

404 Structural steel beams in SMF are permitted to be composite with a reinforced concrete
 405 slab to resist gravity loads.

406 5b. Beam Flanges

407 Abrupt changes in beam flange area are prohibited in plastic hinge regions. The drilling
 408 of flange holes or trimming of beam flange width are not permitted unless testing or
 409 qualification demonstrates that the resulting configuration can develop stable plastic
 410 hinges to accommodate the required story drift angle. The configuration shall be
 411 consistent with a prequalified connection designated in ANSI/AISC 358, or as
 412 otherwise determined in a connection prequalification in accordance with Section K1,
 413 or in a program of qualification testing in accordance with Section K2.

414 5c. Protected Zones

415 The region at each end of the beam subject to inelastic straining shall be designated as
 416 a protected zone and shall satisfy the requirements of Section D1.3. The extent of the
 417 protected zone shall be as designated in ANSI/AISC 358, or as otherwise determined
 418 in a connection prequalification in accordance with Section K1, or as determined in a
 419 program of qualification testing in accordance with Section K2.

420 **User Note:** The plastic hinging zones at the ends of SMF beams should be treated as
 421 protected zones. The plastic hinging zones should be established as part of a
 422 prequalification or qualification program for the connection, in accordance with Section
 423 E3.6c. In general, for unreinforced connections, the protected zone will extend from the
 424 face of the column to one half of the beam depth beyond the plastic hinge point.

425 6. Connections

426 6a. Demand Critical Welds

427 The following welds are demand critical welds and shall satisfy the requirements of
 428 Section A3.4b and I2.3:

- 429 (a) Groove welds at column splices
- 430 (b) Welds at column-to-base plate connections

431 Exception: Welds need not be considered demand critical when both of the
 432 following conditions are satisfied.

- 433 (1) Column hinging at, or near, the base plate is precluded by conditions of
 434 restraint.
- 435 (2) There is no net tension under load combinations including the overstrength
 436 seismic load.

- 437 (c) CJP groove welds of beam flanges and beam webs to columns, unless otherwise
 438 designated by ANSI/AISC 358, or otherwise determined in a connection
 439 prequalification in accordance with Section K1, or as determined in a program of
 440 qualification testing in accordance with Section K2.

User Note: For the designation of demand critical welds, standards such as ANSI/AISC 358 and tests addressing specific connections and joints should be used in lieu of the more general terms of these Provisions. Where these Provisions indicate that a particular weld is designated demand critical, but the more specific standard or test does not make such a designation, the more specific standard or test consistent with the requirements in Chapter K should govern. Likewise, these standards and tests may designate welds as demand critical that are not identified as such by these Provisions.

448 **6b. Beam-to-Column Connections**

449 Beam-to-column connections used in the seismic force-resisting system (SFRS) shall
 450 satisfy the following requirements:

- 451 (a) The connection shall be capable of accommodating a story drift angle of at least
 452 0.04 rad.
- 453 (b) The measured flexural resistance of the connection, determined at the column face,
 454 shall equal at least $0.80M_p$ of the connected beam at a story drift angle of 0.04 rad,
 455 unless equivalent performance of the moment frame system is demonstrated
 456 through substantiating analysis conforming to ASCE/SEI 7, Sections 12.2.1.1 or
 457 12.2.1.2,

458 where

459 M_p = plastic moment, kip-in. (N-mm)

460 **6c. Conformance Demonstration**

461 Beam-to-column connections used in the SFRS shall satisfy the requirements of Section
 462 E3.6b by one of the following:

- 463 (a) Use of SMF connections designed in accordance with ANSI/AISC 358.
- 464 (b) Use of a connection prequalified for SMF in accordance with Section K1.
- 465 (c) Provision of qualifying cyclic test results in accordance with Section K2. Results
 466 of at least two cyclic connection tests shall be provided and shall be based on one
 467 of the following:
- 468 (1) Tests reported in the research literature or documented tests performed for
 469 other projects that represent the project conditions, within the limits specified
 470 in Section K2
- 471 (2) Tests that are conducted specifically for the project and are representative of
 472 project member sizes, material strengths, connection configurations, and
 473 matching connection processes, within the limits specified in Section K2

474 **6d. Required Shear Strength**

475 The required shear strength of the connection shall be determined using the capacity-
 476 limited seismic load effect. The capacity-limited horizontal seismic load effect, E_{cl} ,
 477 shall be taken as:

478
$$E_{cl} = 2M_{pr} / L_h \quad (E3-5)$$

479 where

480 L_h = distance between beam plastic hinge locations, as defined within the test
 481 report or ANSI/AISC 358, in. (mm)

482 M_{pr} = maximum probable moment at the location of the plastic hinge, as
 483 defined in Section E3.4a, kip-in. (N-mm)

484 When E_{cl} as defined in Equation E3-5 is used in ASD load combinations that are
 485 additive with other transient loads and that are based on ASCE/SEI 7, the 0.75
 486 combination factor for transient loads shall not be applied to E_{cl} .

487 Where the exceptions to Equation E3-1 in Section E3.4a apply, the shear, E_{cl} , is
 488 permitted to be calculated based on the beam end moments corresponding to the
 489 expected flexural strength of the column multiplied by 1.1.

490 6e. Panel Zone

491 1. Required Shear Strength

492 The required shear strength of the panel zone shall be determined from the
 493 summation of the moments at the column faces as determined by projecting the
 494 expected moments at the plastic hinge points to the column faces. The design shear
 495 strength shall be $\phi_v R_n$ and the allowable shear strength shall be R_n/Ω_v ,

496 where

497 $\phi_v = 1.00$ (LRFD)

498 $\Omega_v = 1.50$ (ASD)

499 and the nominal shear strength, R_n , in accordance with the limit state of shear
 500 yielding, is determined as specified in *Specification* Section J10.6.

501 Alternatively, the required thickness of the panel zone shall be determined in
 502 accordance with the method used in proportioning the panel zone of the tested or
 503 prequalified connection.

504 Where the exceptions to Equation E3-1 in Section E3.4a apply, the beam moments
 505 used in calculating the required shear strength of the panel zone need not exceed
 506 those corresponding to the expected flexural strength of the column multiplied by
 507 1.1.

508 2. Panel-Zone Thickness

509 The individual thicknesses, t , of column web and doubler plates, if used, shall
 510 satisfy the following requirement:

$$511 \quad t \geq (d_z + w_z)/90 \quad (E3-6)$$

512 where

513 $d_z = d - 2t_f$ of the deeper beam at the connection, in. (mm)

514 t = thickness of column web or individual doubler plate, in. (mm)

515 w_z = width of panel zone between column flanges, in. (mm)

516 When plug welds are used to join the doubler to the column web, it is permitted to
 517 use the total panel-zone thickness to satisfy Equation E3-6. Additionally, the
 518 individual thicknesses of the column web and doubler plate shall satisfy Equation
 519 E3-6, where d_z and w_z are modified to be the distance between plug welds. When
 520 plug welds are required, a minimum of four plug welds shall be provided and
 521 spaced in accordance with Equation E3-6.

522 3. Panel-Zone Doubler Plates

523 The thickness of doubler plates, if used, shall not be less than 1/4 in. (6 mm).

524 When used, doubler plates shall meet the following requirements.

525 Where the required strength of the panel zone exceeds the design strength, or where
 526 the panel zone does not comply with Equation E3-6, doubler plates shall be
 527 provided. Doubler plates shall be placed in contact with the web or shall be spaced
 528 away from the web. Doubler plates with a gap of up to 1/16 in. (2 mm) between
 529 the doubler plate and the column web are permitted to be designed as being in
 530 contact with the web. When doubler plates are spaced away from the web, they
 531 shall be placed symmetrically in pairs on opposite sides of the column web.

532 Doubler plates in contact with the web shall be welded to the column flanges either
 533 using PJP groove welds in accordance with AWS D1.8/D1.8M, clause 4.3, that
 534 extend from the surface of the doubler plate to the column flange, or by using fillet
 535 welds. Spaced doubler plates shall be welded to the column flanges using CJP
 536 groove welds, PJP groove welds, or fillet welds. The required strength of PJP
 537 groove welds or fillet welds shall equal the available shear yielding strength of the
 538 doubler-plate thickness.

539 (a) Doubler plates used without continuity plates

540 Doubler plates and the welds connecting the doubler plates to the column
 541 flanges shall extend at least 6 in. (150 mm) above and below the top and
 542 bottom of the deeper moment frame beam. For doubler plates in contact with
 543 the web, if the doubler-plate thickness alone and the column-web thickness
 544 alone both satisfy Equation E3-6, then no weld is required along the top and
 545 bottom edges of the doubler plate. If either the doubler-plate thickness alone
 546 or the column-web thickness alone does not satisfy Equation E3-6, then a
 547 minimum size fillet weld, as stipulated in *Specification* Table J2.4, shall be
 548 provided along the top and bottom edges of the doubler plate. These welds
 549 shall terminate 1.5 in. (38 mm) from the toe of the column fillet.

550 (b) Doubler plates used with continuity plates

551 Doubler plates are permitted to be either extended above and below the
 552 continuity plates or placed between the continuity plates.

553 (1) Extended doubler plates

554 Extended doubler plates shall be in contact with the web. Extended
 555 doubler plates and the welds connecting the doubler plates to the column
 556 flanges shall extend at least 6 in. (150 mm) above and below the top and
 557 bottom of the deeper moment frame beam. Continuity plates shall be
 558 welded to the extended doubler plates in accordance with the
 559 requirements in Section E3.6f.2(c). No welds are required at the top and
 560 bottom edges of the doubler plate.

561 (2) Doubler plates placed between continuity plates

562 Doubler plates placed between continuity plates are permitted to be in
 563 contact with the web or away from the web. Welds between the doubler
 564 plate and the column flanges shall extend between continuity plates but
 565 are permitted to stop no more than 1 in. (25 mm) from the continuity plate.
 566 The top and bottom of the doubler plate shall be welded to the continuity
 567 plates over the full length of the continuity plates in contact with the
 568 column web. The required strength of the doubler plate-to-continuity plate
 569 weld shall equal 75% of the available shear yield strength of the full
 570 doubler plate thickness over the contact length with the continuity plate.

571 **User Note:** When a beam perpendicular to the column web connects to a
 572 doubler plate, the doubler plate should be sized based on the shear from
 573 the beam end reaction in addition to the panel-zone shear. When welding
 574 continuity plates to extended doubler plates, force transfer between the
 575 continuity plate and doubler plate must be considered. See commentary

576 for further discussion.

577 **6f. Continuity Plates**

578 Continuity plates shall be provided as required by this section.

579 Exception: This section shall not apply in the following cases.

- 580 (a) Where continuity plates are otherwise determined in a connection prequalification
581 in accordance with Section K1.
- 582 (b) Where a connection is qualified in accordance with Section K2 for conditions in
583 which the test assembly omits continuity plates and matches the prototype beam
584 and column sizes and beam span.

585 **1. Conditions Requiring Continuity Plates**

586 Continuity plates shall be provided in the following cases:

- 587 (a) Where the required strength at the column face exceeds the available column
588 strength determined using the applicable local limit states stipulated in
589 *Specification* Section J10, where applicable. Where so required, continuity
590 plates shall satisfy the requirements of *Specification* Section J10.8 and the
591 requirements of Section E3.6f.2.

592 For connections in which the beam flange is welded to the column flange, the
593 column shall have an available strength sufficient to resist an applied force
594 consistent with the maximum probable moment at face of column, M_f .

595 **User Note:** The beam flange force, P_f , corresponding to the maximum
596 probable moment at the column face, M_f , may be determined as follows:

597 For connections with beam webs with a bolted connection to the column, P_f
598 may be determined assuming only the beam flanges participate in
599 transferring the moment M_f :

600
$$P_f = \frac{M_f}{\alpha_s d^*}$$

601 For connections with beam webs welded to the column, P_f may be determined
602 assuming that the beam flanges and web both participate in transferring the
603 moment, M_f , as follows:

604
$$P_f = \frac{0.85M_f}{\alpha_s d^*}$$

605 where

606 M_f = maximum probable moment at face of column as defined in
607 ANSI/AISC 358 for a prequalified moment connection or as
608 determined from qualification testing, kip-in. (N-mm)

609 P_f = required strength at the column face for local limit states in the
610 column, kip (N)

611 d^* = distance between centroids of beam flanges or beam flange
612 connections to the face of the column, in. (mm)

- 613 (b) Where the column flange thickness is less than the limiting thickness, t_{lim} ,
614 determined in accordance with this provision.

- 615 (1) Where the beam flange is welded to the flange of a W-shape or built-up
616 I-shaped column, the limiting column-flange thickness is:

$$617 \quad t_{lim} = \frac{b_{bf}}{6} \quad (E3-7)$$

618 where
619 b_{bf} = width of beam flange, in. (mm)

620 (2) Where the beam flange is welded to the flange of the I-shape in a boxed
621 wide-flange column, the limiting column-flange thickness is:

$$622 \quad t_{lim} = \frac{b_{bf}}{12} \quad (E3-8)$$

623 **User Note:** These continuity-plate requirements apply only to wide-flange column
624 sections. Detailed formulas for determining continuity plate requirements for box-
625 section columns have not been developed. It is noted that the performance of
626 moment connections is dependent on the column flange stiffness in distributing the
627 strain across the beam-to-column flange weld. Designers should consider the
628 relative stiffness of the box-section column flange compared to those of tested
629 assemblies in resisting the beam flange force to determine the need for continuity
630 plates.

631 2. Continuity-Plate Requirements

632 Where continuity plates are required according to Sections E2.6f or E3.6f.1, or
633 where they are listed as an alternative in Section E1.6b(c)(4), they shall meet the
634 requirements of this section.

635 (a) Continuity-Plate Width

636 The width of the continuity plate shall be determined as follows:

637 (1) For W-shape columns, continuity plates shall, at a minimum, extend from
638 the column web to a point opposite the tips of the wider beam flanges.

639 (2) For boxed wide-flange columns, continuity plates shall extend the full
640 width from column web to side plate of the column.

641 (b) Continuity-Plate Thickness

642 The minimum thickness of the plates shall be determined as follows:

643 (1) For one-sided connections, the continuity plate thickness shall be at least
644 50% of the thickness of the beam flange.

645 (2) For two-sided connections, the continuity plate thickness shall be at least
646 equal to 75% of the thickness of the thicker beam flange on either side of
647 the column.

648 (3) The continuity plate width-to-thickness ratio shall be limited by

$$649 \quad b/t \leq 0.56 \sqrt{\frac{E}{R_y F_y}} \quad (E3-9)$$

650 (c) Continuity-Plate Welds

651 Continuity plates shall be welded to column flanges using CJP groove welds
652 or fillet welds on each side of the continuity plate with weld size of each fillet
653 weld equal to at least 75% of the thickness of the continuity plate.

654 Continuity plates shall be welded to column webs or extended doubler plates
655 using groove welds or fillet welds. The required strength of the welded joints
656 of continuity plates to the column web or extended doubler plate shall be the
657 lesser of the following:

- 658 (1) The sum of the available tensile strengths of the contact areas of the
659 continuity plates to the column flanges that have attached beam flanges
- 660 (2) The available shear strength of the contact area of the plate with the
661 column web or extended doubler plate
- 662 (3) The available shear strength of the column web, when the continuity plate
663 is welded to the column web, or the available shear strength of the doubler
664 plate, when the continuity plate is welded to an extended doubler plate

665 **6g. Column Splices**

666 Column splices shall comply with the requirements of Section D2.5.

667 Exception: The required strength of the column splice, including appropriate stress
668 concentration factors or fracture mechanics stress intensity factors, need not exceed that
669 determined by a nonlinear analysis as specified in Chapter C.

670 **1. Welded Column Flange Splices Using CJP Groove Welds**

671 Where welds are used to make the flange splices, they shall be CJP groove welds,
672 unless otherwise permitted in Section E3.6g.2.

673 **2. Welded Column Flange Splices Using PJP Groove Welds**

674 Where the specified minimum yield stress of the column shafts does not exceed 60
675 ksi (415 MPa) and the thicker flange is at least 5% thicker than the thinner flange,
676 PJP groove welds are permitted to make the flange splices, and shall comply with
677 the following requirements:

- 678 (a) The PJP flange weld or welds shall provide a minimum total effective throat
679 of 85% of the thickness of the thinner column flange.
- 680 (b) A smooth transition in the thickness of the weld is provided from the outside
681 of the thinner flange to the outside of the thicker flange. The transition shall
682 be at a slope not greater than 1 in 2.5, and may be accomplished by sloping
683 the weld surface, by chamfering the thicker flange to a thickness no less than
684 5% greater than the thickness of the thinner flange, or by a combination of
685 these two methods.
- 686 (c) Tapered transitions between column flanges of different width shall be
687 provided in accordance with Section D2.5b(2)(c).
- 688 (d) Where the flange weld is a double-bevel groove weld (i.e., on both sides of the
689 flange):
- 690 (1) The unfused root face shall be centered within the middle half of the
691 thinner flange, and
- 692 (2) Weld access holes that comply with the *Specification* shall be provided in
693 the column section containing the groove weld preparation.
- 694 (e) Where the flange thickness of the thinner flange is not greater than 2-1/2 in.
695 (63 mm), and the weld is a single-bevel groove weld, weld access holes shall
696 not be required.

697 **3. Welded Column Web Splices Using CJP Groove Welds**

698 The web weld or welds shall be made in a groove or grooves in the column web
699 that extend to the access holes. The weld end(s) may be stepped back from the ends
700 of the bevel(s) using a block sequence for approximately one weld size.

701 **4. Welded Column Web Splices Using PJP Groove Welds**

- 702 When PJP groove welds in column flanges that comply with Section E3.6g.2 are
 703 used, and the thicker web is at least 5% thicker than the thinner web, it is permitted
 704 to use PJP groove welds in column webs that comply with the following
 705 requirements:
- 706 (a) The PJP groove web weld or welds provide a minimum total effective throat
 707 of 85% of the thickness of the thinner column web.
 - 708 (b) A smooth transition in the thickness of the weld is provided from the outside
 709 of the thinner web to the outside of the thicker web.
 - 710 (c) Where the weld is a single-bevel groove, the thickness of the thinner web is
 711 not greater than 2-1/2 in. (63 mm).
 - 712 (d) Where no access hole is provided, the web weld or welds are made in a groove
 713 or grooves prepared in the column web extending the full length of the web
 714 between the k -areas. The weld end(s) are permitted to be stepped back from
 715 the ends of the bevel(s) using a block sequence for approximately one weld
 716 size.
 - 717 (e) Where an access hole is provided, the web weld or welds are made in a groove
 718 or grooves in the column web that extend to the access holes. The weld end(s)
 719 are permitted to be stepped back from the ends of the bevel(s) using a block
 720 sequence for approximately one weld size.

721 5. Bolted Column Splices

722 Bolted column splices shall have a required flexural strength that is at least equal
 723 to $R_y F_y Z_x / \alpha_s$ of the smaller column, where Z_x is the plastic section modulus about
 724 the x -axis. The required shear strength of column web splices shall be at least equal
 725 to $\Sigma M_{pc} / (\alpha_s H_c)$, where ΣM_{pc} is the sum of the plastic moments at the top and
 726 bottom ends of the column.

727 E4. SPECIAL TRUSS MOMENT FRAMES (STMF)

728 1. Scope

729 Special truss moment frames (STMF) of structural steel shall satisfy the requirements
 730 in this section.

731 2. Basis of Design

732 STMF designed in accordance with these provisions are expected to provide significant
 733 inelastic deformation capacity within a special segment of the truss. STMF shall be
 734 limited to span lengths between columns not to exceed 65 ft (20 m) and overall depth
 735 not to exceed 6 ft (1.8 m). The columns and truss segments outside of the special
 736 segments shall be designed to remain essentially elastic under the forces that are
 737 generated by the fully yielded and strain-hardened special segment.

738 3. Analysis

739 Analysis of STMF shall satisfy the following requirements.

740 3a. Special Segment

741 The required vertical shear strength of the special segment shall be calculated for the
 742 applicable load combinations in the applicable building code.

743 **3b. Nonspecial Segment**

744 The required strength of nonspecial segment members and connections, including
 745 column members, shall be determined using the capacity-limited horizontal seismic
 746 load effect. The capacity-limited horizontal seismic load effect, E_{cl} , shall be taken as
 747 the lateral forces necessary to develop the expected vertical shear strength of the special
 748 segment acting at mid-length and defined in Section E4.5c. Second-order effects at the
 749 design earthquake displacement shall be included.

750 **4. System Requirements**

751 **4a. Special Segment**

752 Each horizontal truss that is part of the SFRS shall have a special segment that is located
 753 between the quarter points of the span of the truss. The length of the special segment
 754 shall be between 0.1 and 0.5 times the truss span length. The length-to-depth ratio of
 755 any panel in the special segment shall neither exceed 1.5 nor be less than 0.67.

756 Panels within a special segment shall either be all Vierendeel panels or all X-braced
 757 panels; neither a combination thereof, nor the use of other truss diagonal configurations
 758 is permitted. Where diagonal members are used in the special segment, they shall be
 759 arranged in an X-pattern separated by vertical members. Diagonal members within the
 760 special segment shall be made of rolled flat bars of identical sections. Such diagonal
 761 members shall be interconnected at points where they cross. The interconnection shall
 762 have a required strength equal to 0.25 times the nominal tensile strength of the diagonal
 763 member. Bolted connections shall not be used for diagonal members within the special
 764 segment.

765 Splicing of chord members is not permitted within the special segment, nor within one-
 766 half the panel length from the ends of the special segment.

767 The required axial strength of the diagonal web members in the special segment due to
 768 dead and live loads within the special segment shall not exceed $0.03F_y A_g / \alpha_s$.

769 **4b. Stability Bracing of Trusses**

770 Each flange of the chord members shall be laterally braced at the ends of the special
 771 segment. The required strength of the lateral brace shall be determined as follows:

$$772 \quad P_r = 0.06R_y F_y A_f / \alpha_s \quad (E4-1)$$

773 where

774 A_f = gross area of the flange of the special segment chord member, in.² (mm²)

775 **4c. Stability Bracing of Truss-to-Column Connections**

776 The columns shall be laterally braced at the levels of top and bottom chords of the
 777 trusses connected to the columns. The required strength of the lateral braces shall be
 778 determined as follows:

$$779 \quad P_r = 0.02R_y P_{nc} / \alpha_s \quad (E4-2)$$

780 where

781 P_{nc} = nominal axial compressive strength of the chord member at the ends, kips
 782 (N)

783 **4d. Stiffness of Stability Bracing**

784 The required brace stiffness shall meet the provisions of *Specification* Appendix 6,
 785 Section 6.2, where

$$786 \quad P_r = R_y P_{nc} / \alpha_s \quad (E4-3)$$

787 **5. Members**

788 **5a. Basic Requirements**

789 Columns shall satisfy the requirements of Section D1.1 for highly ductile members.

790 **5b. Special Segment Members**

791 The available shear strength of the special segment shall be calculated as the sum of the
792 available shear strength of the chord members through flexure, and of the shear strength
793 corresponding to the available tensile strength and 0.3 times the available compressive
794 strength of the diagonal members, when they are used. The top and bottom chord
795 members in the special segment shall be made of identical sections and shall provide at
796 least 25% of the required vertical shear strength.

797 The available strength of chord members, $\phi_t P_n$ (LRFD) and P_n / Ω_t (ASD), determined
798 in accordance with the limit state of tensile yielding, shall be equal to or greater than
799 2.2 times the required strength, where

$$800 \quad \phi_t = 0.90 \text{ (LRFD)} \quad \Omega_t = 1.67 \text{ (ASD)}$$

$$801 \quad P_n = F_y A_g \quad (E4-4)$$

802 **5c. Expected Vertical Shear Strength of Special Segment**

803 The expected vertical shear strength of the special segment, V_e , at mid-length, shall be
804 determined as follows:

$$805 \quad V_e = \frac{3.60 R_y M_{nc}}{L_s} + 0.036 EI \frac{L}{L_s^3} + R_y (P_{nt} + 0.3 P_{nc}) \sin \alpha$$

806 (E4-5)

807 where

- 808 E = modulus of elasticity of steel = 29,000 ksi (200 000 MPa)
809 I = moment of inertia of a chord member of the special segment, in.⁴ (mm⁴)
810 L = span length of the truss, in. (mm)
811 L_s = length of the special segment, in. (mm)
812 M_{nc} = nominal flexural strength of a chord member of the special segment, kip-in.
813 (N-mm)
814 P_{nc} = nominal axial compressive strength of a diagonal member of the special
815 segment, kips (N)
816 P_{nt} = nominal axial tensile strength of a diagonal member of the special segment,
817 kips (N)
818 α = angle of diagonal members with the horizontal, degrees

819 **5d. Width-to-Thickness Limitations**

820 Chord members and diagonal web members within the special segment shall satisfy the
821 requirements of Section D1.1b for highly ductile members. The width-to-thickness ratio
822 of flat bar diagonal members shall not exceed 2.5.

823 **5e. Built-Up Chord Members**

824 Spacing of stitching for built-up chord members in the special segment shall not exceed
825 $0.04 E r_y / F_y$, where r_y is the radius of gyration of individual components about their
826 minor axis.

827 **5f. Protected Zones**

828 The region at each end of a chord member within the special segment shall be
 829 designated as a protected zone meeting the requirements of Section D1.3. The protected
 830 zone shall extend over a length equal to two times the depth of the chord member from
 831 the connection with the web members. Vertical and diagonal web members from end-
 832 to-end of the special segments shall be protected zones.

833 **6. Connections**

834 **6a. Demand Critical Welds**

835 The following welds are demand critical welds and shall satisfy the requirements of
 836 Sections A3.4b and I2.3:

837 (a) Groove welds at column splices

838 (b) Welds at column-to-base plate connections

839 Exception: Welds need not be considered demand critical when both of the
 840 following conditions are satisfied.

841 (1) Column hinging at, or near, the base plate is precluded by conditions of
 842 restraint.

843 (2) There is no net tension under load combinations including the overstrength
 844 seismic load.

845 **6b. Connections of Diagonal Web Members in the Special Segment**

846 The end connection of diagonal web members in the special segment shall have a
 847 required strength that is at least equal to the expected yield strength of the web member,
 848 determined as $R_y F_y A_g / \alpha_s$.

849 **6c. Column Splices**

850 Column splices shall comply with the requirements of Section E3.6g.

851 **E5. ORDINARY CANTILEVER COLUMN SYSTEMS (OCCS)**

852 **1. Scope**

853 Ordinary cantilever column systems (OCCS) of structural steel shall be designed in
 854 conformance with this section.

855 **2. Basis of Design**

856 OCCS designed in accordance with these provisions are expected to provide minimal
 857 inelastic drift capacity through flexural yielding of the columns.

858 **3. Analysis**

859 There are no requirements specific to this system.

860 **4. System Requirements**

861 **4a. Columns**

862 Columns shall be designed using the load combinations including the overstrength
 863 seismic load. The required axial strength, P_{rc} , shall not exceed 15% of the available
 864 axial yield strength, P_{yc} , for these load combinations only.

865 **4b. Stability Bracing of Columns**

866 There are no additional requirements.

867 **5. Members**

868 **5a. Basic Requirements**

869 There are no additional requirements.

870 **5b. Column Flanges**

871 There are no additional requirements.

872 **5c. Protected Zones**

873 There are no designated protected zones.

874 **6. Connections**

875 No demand critical welds are required for this system.

876 **E6. SPECIAL CANTILEVER COLUMN SYSTEMS (SCCS)**

877 **1. Scope**

878 Special cantilever column systems (SCCS) of structural steel shall be designed in
879 conformance with this section.

880 **2. Basis of Design**

881 SCCS designed in accordance with these provisions are expected to provide limited
882 inelastic drift capacity through flexural yielding of the columns.

883 **3. Analysis**

884 There are no requirements specific to this system.

885 **4. System Requirements**

886 **4a. Columns**

887 Columns shall be designed using the load combinations including the overstrength
888 seismic load. The required axial strength, P_{rc} , shall not exceed 15% of the available
889 axial yield strength, P_{yc} , for these load combinations only.

890 **4b. Stability Bracing of Columns**

891 Bracing required in this section shall restrain lateral-torsional buckling of the cantilever
892 column to develop flexural yielding at the column base. When columns are bent about
893 their major axis, bracing shall be provided at the top of the column and at intermediate
894 locations if necessary, satisfying the following requirements:

895 (a) Both flanges of the column shall be laterally braced for lateral-torsional buckling
896 or the column cross section shall be braced for lateral-torsional buckling with point
897 torsional bracing.

898 (b) Bracing shall meet the requirements of *Specification* Appendix 6 for lateral or point
899 torsional bracing of beams, where C_d is 1.0 and the required flexural strength of
900 the member shall be determined in accordance with Equation D1-1 in Section
901 D1.2a.1(b).

902 (c) For doubly symmetric I-shaped members, the bracing shall have a maximum
903 spacing of:

$$L_{bc} = \left[0.12 - 0.076 \left(M_1' / M_2 \right) \right] \frac{r_y E}{R_y F_y} \quad (\text{E6-1})$$

905

906

where

907

L_{bc} = length between base and bracing point or between bracing points of a cantilever column where the bracing points are either braced against lateral displacement for both flanges or braced against twist of the cross section, in. (mm)

908

909

910

911

M_1' = effective moment at the end of the unbraced length opposite from M_2 as determined from *Specification* Appendix 1, kip-in. (N-mm)

912

913

914

M_2 = larger moment at end of unbraced length, kip-in. (N/mm) (shall be taken as positive in all cases)

915

- (d) For rectangular HSS and box sections, the bracing shall have a maximum spacing of:

916

$$L_{bc} = \left[0.17 - 0.10 \left(M_1' / M_2 \right) \right] \frac{r_y E}{R_y F_y} \geq 0.10 \frac{r_y E}{R_y F_y} \quad (\text{E6-2})$$

918

Exceptions:

919

- (a) Bracing may be omitted for square or round HSS and for square box sections.

920

921

- (b) Bracing may be omitted for any column section acting as a cantilever only about its minor axis.

922

923

924

925

- (c) Bracing may be omitted for cantilever columns bent about their major axis when the column cantilever length from the base to the top does not exceed half the maximum spacing calculated in accordance with Equation E6-1 or E6-2 as applicable.

926

5. Members

927

5a. Basic Requirements

928

929

Column members shall satisfy the requirements of Section D1.1 for highly ductile members.

930

5b. Column Flanges

931

932

Abrupt changes in column flange area are prohibited in the protected zone as designated in Section E6.5c.

933

5c. Protected Zones

934

935

936

The region at the base of the column subject to inelastic straining shall be designated as a protected zone and shall satisfy the requirements of Section D1.3. The length of the protected zone shall be two times the column depth.

937

6. Connections

938

939

The following welds are demand critical welds and shall satisfy the requirements of Section A3.4b and I2.3:

940

- (a) Groove welds at column splices

941

- (b) Welds at column-to-base plate connections

CHAPTER F

BRACED FRAME AND SHEAR WALL SYSTEMS

This chapter provides the basis of design, the requirements for analysis, and the requirements for the system, members, and connections for steel braced-frame and shear-wall systems.

The chapter is organized as follows:

- F1. Ordinary Centrically Braced Frames (OCBF)
- F2. Special Centrically Braced Frames (SCBF)
- F3. Eccentrically Braced Frames (EBF)
- F4. Buckling-Restrained Braced Frames (BRBF)
- F5. Special Plate Shear Walls (SPSW)

User Note: The requirements of this chapter are in addition to those required by the *Specification* and the applicable building code.

F1. ORDINARY CONCENTRICALLY BRACED FRAMES (OCBF)

1. Scope

Ordinary concentrically braced frames (OCBF) of structural steel shall be designed in conformance with this section.

2. Basis of Design

This section is applicable to braced frames that consist of concentrically connected members. Eccentricities less than the beam depth are permitted if they are accounted for in the member design by determination of eccentric moments using the overstrength seismic load.

OCBF designed in accordance with these provisions are expected to provide limited inelastic deformation capacity in their members and connections.

3. Analysis

There are no additional analysis requirements.

4. System Requirements

4a. V-Braced and Inverted V-Braced Frames

Beams in V- and inverted V-braced frames shall be continuous at brace connections away from the beam-column connection and shall satisfy the following requirements:

- (a) The required strength of the beam shall be determined assuming that the braces provide no support of dead and live loads. For load combinations that include earthquake effects, the seismic load effect, E , on the beam shall be determined as follows:

- (1) The forces in braces in tension shall be taken as the least of the following:

- (i) The load effect based upon the overstrength seismic load
- (ii) The maximum force that can be developed by the system

- (2) The forces in braces in compression shall be taken as a maximum of $0.3P_n$

where

- 41 P_n = nominal axial compressive strength, kips (N)
- 42 (b) As a minimum, one set of lateral braces is required at the point of intersection of
- 43 the braces, unless the member has sufficient out-of-plane strength and stiffness to
- 44 ensure stability between adjacent brace points.

45 **4b. K-Braced Frames**

46 K-braced frames shall not be used for OCBF.

47 **4c. Multi-Tiered Braced Frames**

48 An ordinary concentrically braced frame is permitted to be configured as a multi-tiered

49 ordinary concentrically braced frame (MT-OCBF) when the following requirements are

50 met.

- 51 (a) Braces shall be used in opposing pairs at every tier level.
- 52 (b) Braced frames shall be configured with in-plane struts at each tier level.
- 53 (c) Columns shall be torsionally braced at every strut-to-column connection location.

54 **User Note:** The requirements for torsional bracing are typically satisfied by

55 connecting the strut to the column to restrain torsional movement of the column.

56 The strut must have adequate flexural strength and stiffness and an appropriate

57 connection to the column to perform this function.

- 58 (d) The required strength of brace connections shall be determined from the load
- 59 combinations of the applicable building code, including the horizontal seismic load
- 60 effect including overstrength, E_{mh} , multiplied by a factor of 1.5.
- 61 (e) The required axial strength of the struts shall be determined from the load
- 62 combinations of the applicable building code, including the horizontal seismic load
- 63 effect including overstrength, E_{mh} , multiplied by a factor of 1.5. In tension-
- 64 compression X-bracing, these forces shall be determined in the absence of
- 65 compression braces.
- 66 (f) The required axial strengths of the columns shall be determined from the load
- 67 combinations of the applicable building code, including the horizontal seismic load
- 68 effect including overstrength, E_{mh} , multiplied by a factor of 1.5.
- 69 (g) For all load combinations, columns subjected to axial compression shall be
- 70 designed to resist bending moments due to second-order and geometric
- 71 imperfection effects. As a minimum, geometric imperfection effects are permitted
- 72 to be represented by an out-of-plane horizontal notional load applied at every tier
- 73 level and equal to 0.006 times the vertical load resulting in compression in the
- 74 column and contributed by the compression or tension brace connecting the
- 75 column at the tier level.
- 76 (h) When tension-only bracing is used, requirements (d), (e), and (f) need not be
- 77 satisfied if:
- 78 (1) All braces have a controlling slenderness ratio of 200 or more.
- 79 (2) The braced frame columns are designed to resist additional in-plane bending
- 80 moments due to the unbalanced lateral forces determined at every tier level
- 81 using the capacity-limited seismic load based on expected brace strengths. The
- 82 expected brace strength in tension is $R_y F_y A_g$,

83 where

84 F_y = specified minimum yield stress, ksi (MPa)

85 R_y = ratio of the expected yield stress to the specified minimum yield

86 stress, F_y

87 The unbalanced lateral force at any tier level shall not be less than 5% of the
 88 larger horizontal brace component resisted by the braces below and above the
 89 tier level.

90 **5. Members**

91 **5a. Basic Requirements**

92 Braces shall satisfy the requirements of Section D1.1 for moderately ductile members.

93 Exception: Braces in tension-only frames with slenderness ratios greater than 200 need
 94 not comply with this requirement.

95 **5b. Slenderness**

96 Braces in V or inverted-V configurations shall have

$$97 \quad \frac{L_c}{r} \leq 4\sqrt{E/F_y} \quad (\text{F1-1})$$

98 where

99 E = modulus of elasticity of steel = 29,000 ksi (200 000 MPa)

100 L_c = effective length of brace = KL , in. (mm)

101 K = effective length factor

102 L = length of brace, in. (mm)

103 r = governing radius of gyration, in. (mm)

104 **5c. Beams**

105 The required strength of beams and their connections shall be determined using the
 106 overstrength seismic load.

107 **6. Connections**

108 **6a. Brace Connections**

109 The required strength of diagonal brace connections shall be determined using the
 110 overstrength seismic load.

111 Exception: The required strength of the brace connection need not exceed the following.

112 (a) In tension, the expected yield strength divided by α_s , which shall be determined
 113 as $R_y F_y A_g / \alpha_s$, where α_s = LRFD-ASD force level adjustment factor = 1.0 for
 114 LRFD and 1.5 for ASD.

115 (b) In compression, the expected brace strength in compression divided by α_s , which
 116 is permitted to be taken as the lesser of $R_y F_y A_g / \alpha_s$ and $1.1 F_{ne} A_g / \alpha_s$, where F_{ne}
 117 is the nominal stress calculated from *Specification* Chapter E using expected yield
 118 stress, $R_y F_y$, in lieu of F_y . The brace length used for the determination of F_{ne} shall
 119 not exceed the distance from brace end to brace end.

120 (c) When oversized holes are used, the required strength for the limit state of bolt slip
 121 need not exceed the seismic load effect based upon the load combinations without
 122 overstrength as stipulated by the applicable building code.

123 **F2. SPECIAL CONCENTRICALLY BRACED FRAMES (SCBF)**

124 **1. Scope**

125 Special concentrically braced frames (SCBF) of structural steel shall be designed in
 126 conformance with this section.

127 **2. Basis of Design**

128 This section is applicable to braced frames that consist of concentrically connected
 129 members. Eccentricities less than the beam depth are permitted if the resulting member
 130 and connection forces are addressed in the design and do not change the expected source
 131 of inelastic deformation capacity.

132 SCBF designed in accordance with these provisions are expected to provide significant
 133 inelastic deformation capacity primarily through brace buckling and yielding of the
 134 brace in tension.

135 **3. Analysis**

136 The required strength of columns, beams, struts, and connections in SCBF shall be
 137 determined using the capacity-limited seismic load effect. The capacity-limited
 138 horizontal seismic load effect, E_{ct} , shall be taken as the larger force determined from
 139 the following analyses:

- 140 (a) An analysis in which all braces are assumed to resist forces corresponding to their
 141 expected strength in compression or in tension
- 142 (b) An analysis in which all braces in tension are assumed to resist forces
 143 corresponding to their expected strength and all braces in compression are assumed
 144 to resist their expected post-buckling strength
- 145 (c) For multi-tiered braced frames, analyses representing progressive yielding and
 146 buckling of the braces from weakest tier to strongest.

147 For the purpose of designating a brace as acting in tension or in compression, in order
 148 to establish the expected brace strength the horizontal component of the design
 149 earthquake loads shall be applied in one direction per analysis. Analyses shall be
 150 performed for each direction of frame loading. For systems that include columns that
 151 form part of two intersecting frames in orthogonal or multi-axial directions, the analysis
 152 shall consider the potential for brace yielding in both directions simultaneously.

153 The expected brace strength in tension is $R_y F_y A_g$, where A_g is the gross area, in.² (mm²).

154 The expected brace strength in compression is permitted to be taken as the lesser of
 155 $R_y F_y A_g$ and $(1/0.877) F_{ne} A_g$, where F_{ne} is the nominal stress calculated from
 156 *Specification* Chapter E using expected yield stress, $R_y F_y$, in lieu of F_y . The brace length
 157 used for the determination of F_{ne} shall not exceed the distance from brace end to brace
 158 end.

159 The expected post-buckling brace strength shall be taken as a maximum of 0.3 times
 160 the expected brace strength in compression.

161 **User Note:** Braces with a slenderness ratio of 200 (the maximum permitted by Section
 162 F2.5b) buckle elastically for permissible materials; the value of $0.3F_n$ for such braces
 163 is 2.1 ksi (14 MPa). This value may be used in Section F2.3(b) for braces of any
 164 slenderness and a liberal estimate of the required strength of framing members will be
 165 obtained.

166 Exceptions:

- 167 (a) It is permitted to neglect flexural forces resulting from seismic drift in this
 168 determination.
- 169 (b) The required strength of columns need not exceed the least of the following:
- 170 (1) The forces corresponding to the resistance of the foundation to overturning
 171 uplift.
- 172 (2) Forces as determined from nonlinear analysis as defined in Section C3.

- 173 (c) The required strength of bracing connections shall be as specified in Section F2.6c.
 174 (d) To compute the required strength of beams in V- and inverted V-braced frames,
 175 the expected brace strength in tension need not exceed the magnitude of the
 176 expected brace strength in compression.

User Note: When computing F_{ne} for analyses in this section, including Exception (d), the brace length is defined as the distance from brace end to brace end. This length depends upon the final brace-to-gusset connection configuration and iteration may be required.

181 4. System Requirements

182 4a. Lateral Force Distribution

183 Along any line of braces, braces shall be deployed in alternate directions such that, for
 184 either direction of force parallel to the braces, at least 30% but no more than 70% of the
 185 total horizontal force along that line is resisted by braces in tension. For the purposes
 186 of this provision, a line of braces is defined as a single line or parallel lines with a plan
 187 offset of 10% or less of the building dimension perpendicular to the line of braces.

188 Exception: Lines of bracing may be exempted from the lateral-force distribution
 189 requirement for buildings meeting the following requirements:

- 190 1. The required strength of each brace in compression along the exempted line is the
 191 overstrength seismic load.
- 192 2. Removal of noncompliant lines of bracing, singly or in combination, would not
 193 result in more than a 33% reduction in story strength, nor does the resulting system
 194 have an extreme torsional irregularity in accordance with ASCE/SEI 7.

User Note: Compliance with Exception 2 may be performed similar to the ASCE/SEI 7 redundancy determination in accordance with Table 12.3-3, with all braces on the noncompliant line(s) removed. In some cases, the removal of one noncompliant line may be more severe for torsion than the removal of two.

199 Where opposing diagonal braces along a frame line do not occur in the same bay, the
 200 required strengths of the diaphragm, collectors, and elements of the horizontal framing
 201 system shall be determined such that the forces resulting from the post-buckling
 202 behavior using the analysis requirements of Section F2.3 can be transferred between
 203 the braced bays. The required strength of the collector need not exceed the required
 204 strength determined by the load combinations of the applicable building code, including
 205 the overstrength seismic load, applied to a building model in which all compression
 206 braces have been removed. The required strengths of the collectors shall not be based
 207 on a load less than that stipulated by the applicable building code.

208 4b. V- and Inverted V-Braced Frames

209 Beams that are intersected by braces away from beam-to-column connections shall
 210 satisfy the following requirements:

- 211 (a) Beams shall be continuous between columns.
- 212 (b) Beams shall be braced to satisfy the requirements for moderately ductile members
 213 in Section D1.2a.

214 As a minimum, one set of lateral braces is required at the point of intersection of the V-
 215 or inverted V-braced frames, unless the beam has sufficient out-of-plane strength and
 216 stiffness to ensure stability between adjacent brace points.

User Note: One method of demonstrating sufficient out-of-plane strength and stiffness of the beam is to apply the bracing force defined in Equation A-6-7 of Appendix 6 of

219 the *Specification* to each flange so as to form a torsional couple; this loading should be
 220 in conjunction with the flexural forces determined from the analysis required by Section
 221 F2.3. The stiffness of the beam (and its restraints) with respect to this torsional loading
 222 should be sufficient to satisfy Equation A-6-8 of the *Specification*.

223 **4c. K-Braced Frames**

224 K-braced frames shall not be used for SCBF.

225 **4d. Tension-Only Frames**

226 Tension-only frames shall not be used in SCBF.

227 **User Note:** Tension-only braced frames are those in which the brace compression
 228 resistance is neglected in the design and the braces are designed for tension forces only.

229 **4e. Multi-Tiered Braced Frames**

230 A special concentrically braced frame is permitted to be configured as a multi-tiered
 231 special concentrically braced frame (MT-SCBF) when the following requirements are
 232 satisfied.

233 (a) Braces shall be used in opposing pairs at every tier level.

234 (b) Struts shall satisfy the following requirements:

235 (1) Horizontal struts shall be provided at every tier level.

236 (2) Struts that are intersected by braces away from strut-to-column connections
 237 shall also meet the requirements of Section F2.4b. When brace buckling occurs
 238 out-of-plane, torsional moments arising from brace buckling shall be
 239 considered when verifying lateral bracing or minimum out-of-plane strength
 240 and stiffness requirements. The torsional moments shall correspond to
 241 $1.1R_y M_p / \alpha_s$ of the brace about the critical buckling axis, but need not exceed
 242 forces corresponding to the flexural resistance of the brace connection, where
 243 M_p is the plastic moment, kip-in. (N-mm), and α_s = LRFD-ASD force level
 244 adjustment factor = 1.0 for LRFD and 1.5 for ASD.

245 (c) Columns shall satisfy the following requirements:

246 (1) Columns shall be torsionally braced at every strut-to-column connection
 247 location.

248 **User Note:** The requirements for torsional bracing are typically satisfied by
 249 connecting the strut to the column to restrain torsional movement of the
 250 column. The strut must have adequate flexural strength and stiffness and an
 251 appropriate connection to the column to perform this function.

252 (2) Columns shall have sufficient strength to resist forces arising from brace
 253 buckling. These forces shall correspond to $1.1R_y M_p / \alpha_s$ of the brace about
 254 the critical buckling axis but need not exceed forces corresponding to the
 255 flexural resistance of the brace connections.

256 (3) For all load combinations, columns subjected to axial compression shall be
 257 designed to resist bending moments due to second-order and geometric
 258 imperfection effects. As a minimum, geometric imperfection effects are
 259 permitted to be represented by an out-of-plane horizontal notional load applied
 260 at every tier level and equal to 0.006 times the vertical load resulting in
 261 compression in the column and contributed by the compression or tension
 262 brace intersecting the column at the tier level. In all cases, the multiplier B_1 , as
 263 defined in *Specification* Appendix 8, need not exceed 2.0.

264 (d) Each tier in a multi-tiered braced frame shall be subject to the drift limitations of
 265 the applicable building code, but the drift shall not exceed 2% of the tier height.

266 **5. Members**

267 **5a. Basic Requirements**

268 Columns, beams, and braces shall satisfy the requirements of Section D1.1 for highly
 269 ductile members. Struts in MT-SCBF shall satisfy the requirements of Section D1.1 for
 270 moderately ductile members.

271 **5b. Diagonal Braces**

272 Braces shall comply with the following requirements:

273 (a) Slenderness: Braces shall have a slenderness ratio of $L_c/r \leq 200$,

274 where

275 L_c = effective length of brace = KL , in. (mm)

276 r = governing radius of gyration, in. (mm)

277 (b) Built-up braces: The spacing of connectors shall be such that the slenderness ratio,
 278 a/r_i , of individual elements between the connectors does not exceed 0.4 times the
 279 governing slenderness ratio of the built-up member,

280 where

281 a = distance between connectors, in. (mm)

282 r_i = minimum radius of gyration of individual component, in. (mm)

283 The sum of the available shear strengths of the connectors shall equal or exceed
 284 the available tensile strength of each element. The spacing of connectors shall be
 285 uniform. Not less than two connectors shall be used in a built-up member.
 286 Connectors shall not be located within the middle one-fourth of the clear brace
 287 length.

288 Exception: Where the buckling of braces about their critical buckling axis does not
 289 cause shear in the connectors, the design of connectors need not comply with this
 290 provision.

291 (c) The brace effective net area shall not be less than the brace gross area. Where
 292 reinforcement on braces is used, the following requirements shall apply:

293 (1) The specified minimum yield strength of the reinforcement shall be at least
 294 equal to the specified minimum yield strength of the brace.

295 (2) The connections of the reinforcement to the brace shall have sufficient strength
 296 to develop the expected reinforcement strength on each side of a reduced
 297 section.

298 **5c. Protected Zones**

299 The protected zone of SCBF shall satisfy Section D1.3, and shall include the following:

300 (a) For braces, the center one-quarter of the brace length and a zone adjacent to each
 301 connection equal to the brace depth in the plane of buckling

302 (b) Elements that connect braces to beams and columns

303 (c) For beams of V- and inverted V-braced frames designed using Exception (d) of
 304 Section F2.3, a zone adjacent to each gusset plate edge equal to the beam depth.

305 **6. Connections**

306 **6a. Demand Critical Welds**

307 The following welds are demand critical welds and shall satisfy the requirements of
308 Section A3.4b and I2.3:

309 (a) Groove welds at column splices

310 (b) Welds at column-to-base plate connections

311 Exception: Welds need not be considered demand critical when both of
312 the following conditions are satisfied.

313 (1) Column hinging at, or near, the base plate is precluded by conditions
314 of restraint.

315 (2) There is no net tension under load combinations including the
316 overstrength seismic load.

317 (c) Welds at beam-to-column connections conforming to Section F2.6b(c)

318 **6b. Beam-to-Column Connections**

319 Where a brace or gusset plate connects to both members at a beam-to-column
320 connection, the connection shall satisfy one of the following requirements:

321 (a) The connection assembly shall be a simple connection meeting the requirements
322 of *Specification* Section B3.4a, where the required rotation is taken to be 0.025 rad;
323 or

324 (b) The connection assembly shall be designed to resist a moment equal to the lesser
325 of the following:

326 (1) A moment corresponding to the expected beam flexural strength, $R_y M_p$,
327 multiplied by 1.1 and divided by α_s

328 (2) A moment corresponding to the sum of the expected column flexural strengths,
329 $\Sigma(R_y F_y Z)$, multiplied by 1.1 and divided by α_s

330 This moment shall be considered in combination with the required strength of the
331 brace connection and beam connection, including the diaphragm collector forces
332 determined using the overstrength seismic load.

333 (c) The beam-to-column connection shall meet the requirements of Section E1.6b(c).

334 **6c. Brace Connections**

335 The required strength in tension, compression, and flexure of brace connections
336 (including beam-to-column connections if part of the SCBF system) shall be
337 determined as required in the following. These required strengths are permitted to be
338 considered independently without interaction.

339 **1. Required Tensile Strength**

340 The required tensile strength shall be the lesser of the following:

341 (a) The expected yield strength in tension of the brace, determined as $R_y F_y A_g$,
342 divided by α_s .

343 Exception: Braces need not comply with the requirements of *Specification*
344 Equations J4-1 and J4-2 for this loading.

345 **User Note:** This exception applies to braces where the section is reduced or
346 where the net section is effectively reduced due to shear lag. A typical case is
347 a slotted HSS brace at the gusset plate connection. Section F2.5b requires
348 braces with holes or slots to be reinforced such that the effective net area

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exceeds the gross area.

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The brace strength used to check connection limit states, such as brace block shear, may be determined using expected material properties as permitted by Section A3.2.

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- (b) The maximum load effect, indicated by analysis, that can be transferred to the brace by the system.

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When oversized holes are used, the required strength for the limit state of bolt slip need not exceed the seismic load effect determined using the overstrength seismic loads.

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User Note: For other limit states, the loadings of (a) and (b) apply.

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2. Required Compressive Strength

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Brace connections shall be designed for a required compressive strength, based on buckling limit states, that is equal to the expected brace strength in compression divided by α_s , where the expected brace strength in compression is as defined in Section F2.3.

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3. Accommodation of Brace Buckling

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Brace connections shall be designed to withstand the flexural forces or rotations imposed by brace buckling. Connections satisfying either of the following provisions are deemed to satisfy this requirement:

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- (a) Required Flexural Strength: Brace connections designed to withstand the flexural forces imposed by brace buckling shall have a required flexural strength equal to the expected brace flexural strength multiplied by 1.1 and divided by α_s . The expected brace flexural strength shall be determined as $R_y M_p$ of the brace about the critical buckling axis.

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- (b) Rotation Capacity: Brace connections designed to withstand the rotations imposed by brace buckling shall have sufficient rotation capacity to accommodate the required rotation at the design earthquake displacement. Inelastic rotation of the connection is permitted.

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User Note: Accommodation of inelastic rotation is typically accomplished by means of a single gusset plate with the brace terminating before the line of restraint. The detailing requirements for such a connection are described in the Commentary.

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4. Gusset Plates

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For out-of-plane brace buckling, welds that attach a gusset plate directly to a beam flange or column flange shall have available shear strength equal to $0.6R_y F_y t_p / \alpha_s$ times the joint length,

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where

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F_y = specified minimum yield stress of the gusset plate, ksi (MPa)
 R_y = ratio of the expected yield stress to the specified minimum yield stress of the gusset plate, F_y
 t_p = thickness of the gusset plate, in. (mm)

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Exception: Alternatively, these welds may be designed to have available strength to resist gusset-plate edge forces corresponding to the brace force specified in Section F2.6c.2 combined with the gusset plate weak-axis flexural strength determined in the presence of those forces.

394

User Note: The expected shear strength of the gusset plate may be developed using

395 double-sided fillet welds with leg size equal to $0.74t_p$ for ASTM A572/A572M
 396 Grade 50 plate and $0.62t_p$ for ASTM A36/A36M plate and E70 electrodes. Smaller
 397 welds may be justified using the exception.

398 6d. Column Splices

399 Column splices shall comply with the requirements of Section D2.5. Where groove
 400 welds are used to make the splice, they shall be complete-joint-penetration (CJP)
 401 groove welds.

402 Column splices shall be designed to develop at least 50% of the lesser plastic moment
 403 of the connected members, M_p , divided by α_s .

404 The required shear strength shall be $(\Sigma M_p / \alpha_s) / H_c$,

405 where

406 H_c = clear height of the column between beam connections, including a
 407 structural slab, if present, in. (mm)

408 ΣM_p = sum of the plastic moments, $F_y Z$, of the top and bottom ends of the column,
 409 kip-in. (N-mm)

410 F3. ECCENTRICALLY BRACED FRAMES (EBF)

411 1. Scope

412 Eccentrically braced frames (EBF) of structural steel shall be designed in conformance
 413 with this section.

414 2. Basis of Design

415 This section is applicable to braced frames for which one end of each brace intersects a
 416 beam at an eccentricity from the intersection of the centerlines of the beam and an
 417 adjacent brace or column, forming a link that is subject to shear and flexure.
 418 Eccentricities less than the beam depth are permitted in the brace connection away from
 419 the link if the resulting member and connection forces are addressed in the design and
 420 do not change the expected source of inelastic deformation capacity.

421 EBF designed in accordance with these provisions are expected to provide significant
 422 inelastic deformation capacity primarily through shear or flexural yielding in the links.

423 Where links connect directly to columns, design of their connections to columns shall
 424 provide the performance required by Section F3.6e.1 and demonstrate this conformance
 425 as required by Section F3.6e.2.

426 3. Analysis

427 The required strength of diagonal braces and their connections, beams outside links,
 428 and columns shall be determined using the capacity-limited seismic load effect. The
 429 capacity-limited horizontal seismic load effect, E_{cl} , shall be taken as the forces
 430 developed in the member assuming the forces at the ends of the links correspond to the
 431 adjusted link shear strength. The adjusted link shear strength shall be taken as R_y times
 432 the nominal shear strength of the link, V_n , given in Section F3.5b.2, multiplied by 1.25
 433 for I-shaped links and 1.4 for box links.

434 Exceptions:

- 435 (a) The capacity-limited horizontal seismic load effect, E_{cl} , is permitted to be taken as
 436 0.88 times the forces determined in this section for the design of the portions of
 437 beams outside links.

- 438 (b) It is permitted to neglect flexural forces resulting from seismic drift in this
 439 determination. Moment resulting from a load applied to the column between points
 440 of lateral support must be considered.
- 441 (c) The required strength of columns need not exceed the lesser of the following:
- 442 (1) The forces corresponding to the resistance of the foundation to overturning
 443 uplift.
- 444 (2) Forces as determined from nonlinear analysis as defined in Section C3.

445 Analyses shall be performed for each direction of frame loading. For systems that
 446 include columns that form part of two intersecting frames in orthogonal or multi-axial
 447 directions, the analysis shall consider the potential for link yielding in both directions
 448 simultaneously.

449 The inelastic link rotation angle shall be determined from the inelastic portion of the
 450 design earthquake displacement. Alternatively, the inelastic link rotation angle is
 451 permitted to be determined from nonlinear analysis as defined in Section C3.

452 **User Note:** The seismic load effect, E , used in the design of EBF members, such as the
 453 required axial strength used in the equations in Section F3.5, should be calculated from
 454 the analysis in this section.

455 4. System Requirements

456 4a. Link Rotation Angle

457 The link rotation angle is the inelastic angle between the link and the beam outside of
 458 the link at the design earthquake displacement, δ_{DE} . The link rotation angle shall not
 459 exceed the following values:

- 460 (a) For links of length $1.6M_p/V_p$ or less: 0.08 rad
- 461 (b) For links of length $2.6M_p/V_p$ or greater: 0.02 rad

462 where

463 M_p = plastic moment of a link, kip-in. (N-mm)

464 V_p = plastic shear strength of a link, kips (N)

465 Linear interpolation between the above values shall be used for links of length between
 466 $1.6M_p/V_p$ and $2.6M_p/V_p$.

467 4b. Bracing of Link

468 Bracing shall be provided at both the top and bottom link flanges at the ends of the link
 469 for I-shaped sections. Bracing shall have an available strength and stiffness as required
 470 by Section D1.2c for expected plastic hinge locations.

471 5. Members

472 5a. Basic Requirements

473 Brace members shall satisfy width-to-thickness limitations in Section D1.1 for
 474 moderately ductile members.

475 Column members shall satisfy width-to-thickness limitations in Section D1.1 for highly
 476 ductile members.

477 Where the beam outside of the link is a different section from the link, the beam shall
 478 satisfy the width-to-thickness limitations in Section D1.1 for moderately ductile
 479 members.

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User Note: The diagonal brace and beam segment outside of the link are intended to remain essentially elastic under the forces generated by the fully yielded and strain hardened link. Both the diagonal brace and beam segment outside of the link are typically subject to a combination of large axial force and bending moment, and therefore should be treated as beam-columns in design, where the available strength is defined by Chapter H of the *Specification*.

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Where the beam outside the link is the same member as the link, its strength may be determined using expected material properties as permitted by Section A3.2.

488 **5b. Links**

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Links subject to shear and flexure due to eccentricity between the intersections of brace centerlines and the beam centerline (or between the intersection of the brace and beam centerlines and the column centerline for links attached to columns) shall be provided. The link shall be considered to extend from brace connection to brace connection for center links and from brace connection to column face for link-to-column connections, except as permitted by Section F3.6e.

495

1. Limitations

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Links shall be I-shaped cross sections (rolled wide-flange sections or built-up sections), or built-up box sections. HSS sections shall not be used as links.

498

Links shall satisfy the requirements of Section D1.1 for highly ductile members.

499

Exceptions: Flanges of links with I-shaped sections with $e \leq 1.6M_p/V_p$ are permitted to satisfy the requirements for moderately ductile members, where e is the length of link, defined as the clear distance between the ends of two diagonal braces or between the diagonal brace and the column face. Webs of links with box sections with link lengths, $e \leq 1.6M_p/V_p$, are permitted to satisfy the requirements for moderately ductile members.

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The web or webs of a link shall be single thickness. Doubler-plate reinforcement and web penetrations are not permitted.

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For links made of built-up cross sections, CJP groove welds shall be used to connect the web (or webs) to the flanges.

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Links of built-up box sections shall have a moment of inertia, I_y , about an axis in the plane of the EBF limited to $I_y > 0.67I_x$, where I_x is the moment of inertia about an axis perpendicular to the plane of the EBF.

512

2. Shear Strength

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The link design shear strength, $\phi_v V_n$, and the allowable shear strength, V_n/Ω_v , shall be the lower value obtained in accordance with the limit states of shear yielding in the web and flexural yielding in the gross section. For both limit states:

516

$$\phi_v = 0.90 \text{ (LRFD)} \quad \Omega_v = 1.67 \text{ (ASD)}$$

517

(a) For shear yielding

518

$$V_n = V_p \quad \text{(F3-1)}$$

519

where

520

$$V_p = 0.6F_y A_{lw} \text{ for } \alpha_s P_r / P_y \leq 0.15 \quad \text{(F3-2)}$$

521

$$V_p = 0.6F_y A_{lw} \sqrt{1 - (\alpha_s P_r / P_y)^2} \text{ for } \alpha_s P_r / P_y > 0.15 \quad \text{(F3-3)}$$

522

A_{lw} = web area of link (excluding flanges), in.² (mm²)

$$523 \quad = (d - 2t_f)t_w \text{ for I-shaped link sections} \quad (\text{F3-4})$$

$$524 \quad = 2(d - 2t_f)t_w \text{ for box link sections} \quad (\text{F3-5})$$

525 P_r = required axial strength using LRFD or ASD load combinations,
526 kips (N)

$$527 \quad P_y = \text{axial yield strength} = F_y A_g \quad (\text{F3-6})$$

528 d = overall depth of link, in. (mm)

529 t_f = thickness of flange, in. (mm)

530 t_w = thickness of web, in. (mm)

531 (b) For flexural yielding

$$532 \quad V_n = 2M_p / e \quad (\text{F3-7})$$

533 where

$$534 \quad M_p = F_y Z \text{ for } \alpha_s P_r / P_y \leq 0.15 \quad (\text{F3-8})$$

$$535 \quad M_p = F_y Z \left(\frac{1 - \alpha_s P_r / P_y}{0.85} \right) \text{ for } \alpha_s P_r / P_y > 0.15 \quad (\text{F3-9})$$

536 Z = plastic section modulus about the axis of bending, in.³ (mm³)

537 e = length of link, defined as the clear distance between the ends of two
538 diagonal braces or between the diagonal brace and the column face,
539 in. (mm)

540 3. Link Length

541 If $\alpha_s P_r / P_y > 0.15$, the length of the link shall be limited as follows:

542 When $\rho' \leq 0.5$

$$543 \quad e \leq \frac{1.6M_p}{V_p} \quad (\text{F3-10})$$

544 When $\rho' > 0.5$

$$545 \quad e \leq \frac{1.6M_p}{V_p} (1.15 - 0.3\rho') \quad (\text{F3-11})$$

546 where

$$547 \quad \rho' = \frac{P_r / P_y}{V_r / V_y} \quad (\text{F3-12})$$

548 V_r = required shear strength using LRFD or ASD load combinations, kips (N)

549 V_y = shear yield strength, kips (N)

$$550 \quad = 0.6F_y A_{tw} \quad (\text{F3-13})$$

551 **User Note:** For links with low axial force there is no upper limit on link length.
552 The limitations on link rotation angle in Section F3.4a result in a practical lower
553 limit on link length.

554 4. Link Stiffeners for I-Shaped Cross Sections

555 Full-depth web stiffeners shall be provided on both sides of the link web at the
556 diagonal brace ends of the link. These stiffeners shall have a combined width not
557 less than $(b_f - 2t_w)$ and a thickness not less than the larger of $0.75t_w$ or $3/8$ in. (10
558 mm), where b_f and t_w are the link flange width and link web thickness, respectively.

559 Links shall be provided with intermediate web stiffeners as follows:

- 560 (a) Links of lengths $1.6M_p/V_p$ or less shall be provided with intermediate web
 561 stiffeners spaced at intervals not exceeding $(30t_w - d/5)$ for a link rotation
 562 angle of 0.08 rad or $(52t_w - d/5)$ for link rotation angles of 0.02 rad or less.
 563 Linear interpolation shall be used for values between 0.08 and 0.02 rad.
- 564 (b) Links of length greater than or equal to $2.6M_p/V_p$ and less than $5M_p/V_p$
 565 shall be provided with intermediate web stiffeners placed at a distance of 1.5
 566 times b_f from each end of the link.
- 567 (c) Links of length between $1.6M_p/V_p$ and $2.6M_p/V_p$ shall be provided with
 568 intermediate web stiffeners meeting the requirements of (a) and (b) in the
 569 preceding.

570 Intermediate web stiffeners shall not be required in links of length greater than
 571 $5M_p/V_p$.

572 Intermediate web stiffeners shall be full depth. For links that are less than 25 in.
 573 (630 mm) in depth, stiffeners shall be provided on only one side of the link web.
 574 The thickness of one-sided stiffeners shall not be less than t_w or 3/8 in. (10 mm),
 575 whichever is larger, and the width shall not be less than $(b_f/2) - t_w$. For links that
 576 are 25 in. (630 mm) in depth or greater, intermediate stiffeners with these
 577 dimensions shall be provided on both sides of the web.

578 The required strength of fillet welds connecting a link stiffener to the link web shall
 579 be $F_y A_{st} / \alpha_s$, where A_{st} is the horizontal cross-sectional area of the link stiffener,
 580 F_y is the specified minimum yield stress of the stiffener, and α_s is the LRFD-ASD
 581 force level adjustment factor = 1.0 for LRFD and 1.5 for ASD. The required
 582 strength of fillet welds connecting the stiffener to the link flanges is $F_y A_{st} / (4\alpha_s)$.

583 5. Link Stiffeners for Box Sections

584 Full-depth web stiffeners shall be provided on one side of each link web at the
 585 diagonal brace connection. These stiffeners are permitted to be welded to the
 586 outside or inside face of the link webs. These stiffeners shall each have a width not
 587 less than $b/2$, where b is the inside width of the box section. These stiffeners shall
 588 each have a thickness not less than the larger of $0.75t_w$ or 1/2 in. (13 mm).

589 Box links shall be provided with intermediate web stiffeners as follows:

- 590 (a) For links of length $1.6M_p/V_p$ or less, and with web depth-to-thickness ratio,
 591 h/t_w , greater than or equal to $0.67 \sqrt{\frac{E}{R_y F_y}}$, full-depth web stiffeners shall be
 592 provided on one side of each link web, spaced at intervals not exceeding
 593 $20t_w - (d - 2t_f)/8$.
- 594 (b) For links of length $1.6M_p/V_p$ or less and with web depth-to-thickness ratio,
 595 h/t_w , less than $0.67 \sqrt{\frac{E}{R_y F_y}}$, no intermediate web stiffeners are required.
- 596 (c) For links of length greater than $1.6M_p/V_p$, no intermediate web stiffeners are
 597 required.

598 Intermediate web stiffeners shall be full depth and are permitted to be welded to

599 the outside or inside face of the link webs.

600 The required strength of fillet welds connecting a link stiffener to the link web shall
601 be $F_y A_{st} / \alpha_s$, where A_{st} is the horizontal cross-sectional area of the link stiffener.

602 **User Note:** Stiffeners of box links need not be welded to link flanges.

603 **5c. Protected Zones**

604 Links in EBF are protected zones and shall meet the requirements of Section D1.3.

605 **6. Connections**

606 **6a. Demand Critical Welds**

607 The following welds are demand critical welds and shall meet the requirements of
608 Sections A3.4b and I2.3:

609 (a) Groove welds at column splices

610 (b) Welds at column-to-base plate connections

611 Exception: Welds need not be considered demand critical when both of
612 the following conditions are satisfied:

613 (1) Column hinging at, or near, the base plate is precluded by conditions
614 of restraint.

615 (2) There is no net tension under load combinations including the
616 overstrength seismic load.

617 (c) Welds at beam-to-column connections conforming to Section F3.6b(c)

618 (d) Where links connect to columns, welds attaching the link flanges and the link web
619 to the column

620 (e) In built-up beams, welds within the link connecting the webs to the flanges

621 **6b. Beam-to-Column Connections**

622 Where a brace or gusset plate connects to both members at a beam-to-column
623 connection, the connection shall satisfy one of the following requirements:

624 (a) The connection assembly is a simple connection meeting the requirements of
625 *Specification* Section B3.4a where the required rotation is taken to be 0.025 rad; or

626 (b) The connection assembly is designed to resist a moment equal to the lesser of the
627 following:

628 (1) A moment corresponding to the expected beam flexural strength, $R_y M_p$,
629 multiplied by 1.1 and divided by α_s ,

630 where

631 M_p = plastic moment, kip-in. (N-mm)

632 (2) A moment corresponding to the sum of the expected column flexural strengths,
633 $\Sigma(R_y F_y Z)$, multiplied by 1.1 and divided by α_s ,

634 where

635 F_y = specified minimum yield stress, ksi (MPa)

636 Z = plastic section modulus about the axis of bending, in.³ (mm³)

637 This moment shall be considered in combination with the required strength of
638 the brace connection and beam connection, including the diaphragm collector
639 forces determined using the overstrength seismic load.

640 (c) The beam-to-column connection satisfies the requirements of Section E1.6b(c).

641 **6c. Brace Connections**

642 When oversized holes are used, the required strength for the limit state of bolt slip need
643 not exceed the seismic load effect determined using the overstrength seismic load.

644 Connections of braces designed to resist a portion of the link end moment shall be
645 designed as fully restrained.

646 **6d. Column Splices**

647 Column splices shall comply with the requirements of Section D2.5. Where groove
648 welds are used to make the splice, they shall be CJP groove welds. Column splices shall
649 be designed to develop at least 50% of the lesser plastic moment of the connected
650 members, M_p , divided by α_s .

651 The required shear strength shall be $\Sigma M_p / (\alpha_s H_c)$,

652 where

653 H_c = clear height of the column between beam connections, including a
654 structural slab, if present, in. (mm)

655 ΣM_p = sum of the plastic moments, $F_y Z$, at the top and bottom ends of the column,
656 kip-in. (N-mm)

657 **6e. Link-to-Column Connections**

658 **1. Requirements**

659 Link-to-column connections shall be fully restrained (FR) moment connections
660 and shall meet the following requirements:

661 (a) The connection shall be capable of sustaining the link rotation angle specified
662 in Section F3.4a.

663 (b) The shear resistance of the connection, measured at the required link rotation
664 angle, shall be at least equal to the expected shear strength of the link, $R_y V_n$,
665 where V_n is determined in accordance with Section F3.5b.2.

666 (c) The flexural resistance of the connection, measured at the required link
667 rotation angle, shall be at least equal to the moment corresponding to the
668 nominal shear strength of the link, V_n , as determined in accordance with
669 Section F3.5b.2.

670 **2. Conformance Demonstration**

671 Link-to-column connections shall meet the preceding requirements by one of the
672 following:

673 (a) Use a connection prequalified for EBF in accordance with Section K1.

674 **User Note:** There are no prequalified link-to-column connections.

675 (b) Provide qualifying cyclic test results in accordance with Section K2. Results
676 of at least two cyclic connection tests shall be provided and are permitted to
677 be based on one of the following:

678 (1) Tests reported in research literature or documented tests performed for
679 other projects that are representative of project conditions, within the
680 limits specified in Section K2.

681 (2) Tests that are conducted specifically for the project and are representative
682 of project member sizes, material strengths, connection configurations,

683 and matching connection material properties, within the limits specified
684 in Section K2.

685 Exception: Cyclic testing of the connection is not required if the following
686 conditions are met.

687 (1) Reinforcement at the beam-to-column connection at the link end precludes
688 yielding of the beam over the reinforced length.

689 (2) The available strength of the reinforced section and the connection equals or
690 exceeds the required strength calculated based upon adjusted link shear
691 strength as described in Section F3.3.

692 (3) The link length (taken as the beam segment from the end of the reinforcement
693 to the brace connection) does not exceed $1.6M_p/V_p$.

694 (4) Full-depth stiffeners as required in Section F3.5b.4 are placed at the link-to-
695 reinforcement interface.

696 **F4. BUCKLING-RESTRAINED BRACED FRAMES (BRBF)**

697 **1. Scope**

698 Buckling-restrained braced frames (BRBF) of structural steel shall be designed in
699 conformance with this section.

700 **2. Basis of Design**

701 This section is applicable to frames with specially fabricated braces concentrically
702 connected to beams and columns. Eccentricities less than the beam depth are permitted
703 if the resulting member and connection forces are addressed in the design and do not
704 change the expected source of inelastic deformation capacity.

705 BRBF designed in accordance with these provisions are expected to provide significant
706 inelastic deformation capacity primarily through brace yielding in tension and
707 compression. Design of braces shall provide the performance required by Sections
708 F4.5b.1 and F4.5b.2, and demonstrate this conformance as required by Section F4.5b.3.
709 Braces shall be designed, tested, and detailed to accommodate expected deformations.
710 Expected deformations are those corresponding to a story drift of at least 2% of the
711 story height or two times the design earthquake displacement, whichever is larger, in
712 addition to brace deformations resulting from deformation of the frame due to gravity
713 loading.

714 BRBF shall be designed so that inelastic deformations under the design earthquake will
715 occur primarily as brace yielding in tension and compression.

716 **2a. Brace Strength**

717 The adjusted brace strength shall be established on the basis of testing as described in
718 this section.

719 Where required by these Provisions, brace connections and adjoining members shall be
720 designed to resist forces calculated based on the adjusted brace strength.

721 The adjusted brace strength in compression shall be $\beta\omega R_y P_{ysc}$,

722 where

723 P_{ysc} = axial yield strength of steel core, ksi (MPa)

724 β = compression strength adjustment factor

725 ω = strain hardening adjustment factor

726 The adjusted brace strength in tension shall be $\omega R_y P_{ysc}$.

727 Exception: The factor R_y need not be applied if P_{ysc} is established using yield stress
728 determined from a coupon test.

729 **2b. Adjustment Factors**

730 Adjustment factors shall be determined as follows:

731 The compression strength adjustment factor, β , shall be calculated as the ratio of the
732 maximum compression force to the maximum tension force of the test specimen
733 measured from the qualification tests specified in Section F4.5b at strains
734 corresponding to the expected deformations. The larger value of β from the two
735 required brace qualification tests shall be used. In no case shall β be taken as less than
736 1.0.

737 The strain hardening adjustment factor, ω , shall be calculated as the ratio of the
738 maximum tension force measured from the qualification tests specified in Section F4.5b
739 at strains corresponding to the expected deformations to the measured yield force, P_{ysc} ,
740 of the test specimen. The larger value of ω from the two required qualification tests
741 shall be used. Where the tested steel core material of the subassembly test specimen
742 required in Section K3.2 does not match that of the prototype, ω shall be based on
743 coupon testing of the prototype material.

744 **2c. Brace Deformations**

745 The expected brace deformation shall be determined as specified in Section F4.2.
746 Alternatively, the brace expected deformation is permitted to be determined from
747 nonlinear analysis as defined in Section C3.

748 **3. Analysis**

749 The required strength of columns, beams, struts, and connections in BRBF shall be
750 determined using the capacity-limited seismic load effect. The capacity-limited
751 horizontal seismic load effect, E_{cl} , shall be taken as the forces developed in the member
752 assuming the forces in all braces correspond to their adjusted strength in compression
753 or in tension.

754 For the purpose of designating a brace as acting in tension or in compression, in order
755 to establish the expected brace strength the horizontal component of the design
756 earthquake loads shall be applied in one direction per analysis. Analyses shall be
757 performed for each direction of frame loading. For systems that include columns that
758 form part of two intersecting frames in orthogonal or multi-axial directions, the analysis
759 shall consider the potential for brace yielding in both directions simultaneously.

760 The adjusted brace strength in tension shall be as given in Section F4.2a.

761 Exceptions:

762 (a) It is permitted to neglect flexural forces resulting from seismic drift in this
763 determination using the capacity-limited seismic load effect. Moment resulting
764 from a load applied to the column between points of lateral support, including
765 Section F4.4d loads, must be considered.

766 (b) The required strength of columns need not exceed the lesser of the following:

767 (1) The forces corresponding to the resistance of the foundation to overturning
768 uplift. Section F4.4d in-plane column load requirements shall apply.

769 (2) Forces as determined from nonlinear analysis as defined in Section C3.

770 **4. System Requirements**

771 **4a. V- and Inverted V-Braced Frames**

772 V- and inverted V-braced frames shall satisfy the following requirements:

- 773 (a) The required strength of beams and struts intersected by braces, their connections,
774 and supporting members shall be determined based on the load combinations of
775 the applicable building code assuming that the braces provide no support for dead
776 and live loads. For load combinations that include earthquake effects, the vertical
777 and horizontal seismic load effect, E , on the beam shall be determined from the
778 adjusted brace strengths in tension and compression.
- 779 (b) Beams and struts shall be continuous between columns. Beams and struts shall be
780 braced to meet the requirements for moderately ductile members in Section
781 D1.2a.1.

782 As a minimum, one set of lateral braces is required at the point of intersection of
783 the V- or inverted V-braces, unless the beam or strut has sufficient out-of-plane
784 strength and stiffness to ensure stability between adjacent brace points.

785 **User Note:** The beam has sufficient out-of-plane strength and stiffness if the beam
786 bent in the horizontal plane meets the required strength and stiffness for column
787 point bracing as prescribed in the *Specification*. P_r may be taken as the adjusted
788 brace strength in compression of the BRBF brace.

789 **4b. K-Braced Frames**

790 K-braced frames shall not be used for BRBF.

791 **4c. Lateral Force Distribution**

792 Where the compression strength adjustment factor, β , as determined in Section F4.2b,
793 exceeds 1.3, the lateral force distribution shall comply with the following:

794 Along any line of braces, braces shall be deployed in alternate directions such that, for
795 either direction of force parallel to the braces, at least 30%, but no more than 70%,
796 of the total horizontal force along that line is resisted by braces in tension, unless the
797 available strength of each brace is larger than the required strength resulting from the
798 overstrength seismic load. For the purposes of this provision, a line of braces is defined
799 as a single line or parallel lines with a plan offset of 10% or less of the building
800 dimension perpendicular to the line of braces.

801 **4d. Multi-Tiered Braced Frames**

802 A buckling-restrained braced frame is permitted to be configured as a multi-tiered
803 buckling-restrained braced frame (MT-BRBF) when the following requirements are
804 satisfied.

805 (a) Struts shall be provided at every brace-to-column connection location.

806 (b) Columns shall meet the following requirements:

807 (1) Columns of multi-tiered braced frames shall be designed as simply supported
808 for the height of the frame between points of out-of-plane support and shall
809 satisfy the greater of the following in-plane load requirements at each tier:

810 (i) Loads induced by the summation of frame shears from adjusted brace
811 strengths between adjacent tiers from Section F4.3 analysis. Analysis
812 shall consider variation in permitted core strength.

813 **User Note:** Specifying the buckling-restrained brace (BRB) using the
814 desired brace capacity, P_{ysc} , rather than a desired core area is
815 recommended for the MT-BRBF to reduce the effect of material
816 variability and allow for the design of equal or nearly equal tier capacities.

817 (ii) A minimum notional load equal to 0.5% times the larger of the frame

818 shear strengths of adjacent tiers as determined using adjusted brace
819 strengths. The notional load shall be applied to create the greatest load
820 effect on the column.

821 (2) Columns shall be torsionally braced at every strut-to-column connection
822 location.

823 **User Note:** The requirements for torsional bracing are typically satisfied by
824 connecting the strut to the column to restrain torsional movement of the
825 column. The strut must have adequate flexural strength and stiffness and have
826 an appropriate connection to the column to perform this function.

827 (c) Each tier in a multi-tiered braced frame shall be subject to the drift limitations of
828 the applicable building code, but the drift shall not exceed 2% of the tier height.

829 **4e. Overall Stability of BRB and Connection Assemblies**

830 The design of a buckling-restrained brace (BRB) and its connections shall include
831 consideration of combined buckling modes that include imperfections and flexibility of
832 the gusset plate, casing, and other elements that significantly affect stability. At a
833 minimum, the following shall be considered:

- 834 (a) Initial imperfections in the brace and gusset plates
- 835 (b) Flexibility of the core extension
- 836 (c) Flexibility of the BRB core and casing interconnection
- 837 (d) Casing flexibility

838 **User Note:** Global stability of the BRB and connections can be demonstrated through
839 calculations or through testing that is representative of the project connection.

840 **5. Members**

841 **5a. Basic Requirements**

842 Columns shall satisfy the requirements of Section D1.1 for highly ductile members.
843 Beams shall satisfy the requirements of Section D1.1 for moderately ductile members.

844 **5b. Diagonal Braces**

845 **1. Assembly**

846 Braces shall be composed of a structural steel core and a system that restrains the
847 steel core from buckling.

848 (a) Steel Core

849 Plates used in the steel core that are 2 in. (50 mm) thick or greater shall satisfy
850 the minimum notch toughness requirements of Section A3.3.

851 Splices in the steel core are not permitted.

852 (b) Buckling-Restraining System

853 The buckling-restraining system shall consist of the casing for the steel core.
854 In stability calculations, beams, columns, and gussets connecting the core shall
855 be considered parts of this system.

856 The buckling-restraining system shall limit local and overall buckling of the
857 steel core for the expected deformations.

858 **2. Available Strength**

859 The steel core shall be designed to resist the entire axial force in the brace.

860 The brace design axial strength, ϕP_{ysc} (LRFD), and the brace allowable axial
861 strength, P_{ysc}/Ω (ASD), in tension and compression, in accordance with the limit
862 state of yielding, shall be determined as follows:

$$863 \quad P_{ysc} = F_{ysc} A_{sc} \quad (F4-1)$$

$$864 \quad \phi = 0.90 \text{ (LRFD)} \quad \Omega = 1.67 \text{ (ASD)}$$

865 where

866 A_{sc} = cross-sectional area of the yielding segment of the steel core, in.² (mm²)

867 F_{ysc} = specified minimum yield stress of the steel core, or actual yield stress
868 of the steel core as determined from a coupon test, ksi (MPa)

869 3. Conformance Demonstration

870 The design of braces shall be based upon results from qualifying cyclic tests in
871 accordance with the procedures and acceptance criteria of Section K3. Qualifying
872 test results shall consist of at least two successful cyclic tests: one is required to be
873 a test of a brace subassembly that includes brace connection rotational demands
874 complying with Section K3.2 and the other shall be either a uniaxial or a
875 subassembly test complying with Section K3.3. If the prototype has a lower axial
876 yield strength, P_{ysc} , than all qualifying tests that meet the requirements of Section
877 K3, the similarity limits specified in Section K3.3c(b) shall be restricted such that
878 the axial yield strength of the steel core of the test specimen is no more than 120%
879 of the prototype. Both test types shall be based upon one of the following:

880 (a) Tests reported in research or documented tests performed for other projects

881 (b) Tests that are conducted specifically for the project

882 Interpolation or extrapolation of test results for different member sizes shall be
883 justified by rational analysis that demonstrates stress distributions and magnitudes
884 of internal strains consistent with or less severe than the tested assemblies. In
885 addition, the rational analysis shall address the adverse effects of variations in
886 material properties. Extrapolation of test results shall be based upon similar
887 combinations of steel core and buckling-restraining system sizes. Tests are
888 permitted to qualify a design when the provisions of Section K3 are met.

889 5c. Protected Zones

890 The protected zone shall include the steel core of braces and elements that connect the
891 steel core to beams and columns and shall satisfy the requirements of Section D1.3.

892 6. Connections

893 6a. Demand Critical Welds

894 The following welds are demand critical welds and shall satisfy the requirements of
895 Section A3.4b and I2.3:

896 (a) Groove welds at column splices

897 (b) Welds at the column-to-base plate connections

898 Exception: Welds need not be considered demand critical when both of
899 the following conditions are satisfied:

900 (1) Column hinging at, or near, the base plate is precluded by conditions
901 of restraint.

902 (2) There is no net tension under load combinations including the
903 overstrength seismic load.

904 (c) Welds at beam-to-column connections conforming to Section F4.6b(c)

905 **6b. Beam-to-Column Connections**

906 Where a brace or gusset plate connects to both members at a beam-to-column
907 connection, the connection shall satisfy one of the following requirements:

908 (a) The connection assembly shall be a simple connection meeting the requirements
909 of *Specification* Section B3.4a where the required rotation is taken to be 0.025 rad;
910 or

911 (b) The connection assembly shall be designed to resist a moment equal to the lesser
912 of the following:

913 (1) A moment corresponding to the expected beam flexural strength, $R_y M_p$,
914 multiplied by 1.1 and divided by α_s ,

915 where

916 M_p = plastic moment, kip-in. (N-mm)

917 (2) A moment corresponding to the sum of the expected column flexural strengths,
918 $\Sigma(R_y F_y Z)$, multiplied by 1.1 and divided by α_s ,

919 where

920 Z = plastic section modulus about the axis of bending, in.³ (mm³)

921 α_s = LRFD-ASD force level adjustment factor = 1.0 for LRFD and 1.5
922 for ASD

923 This moment shall be considered in combination with the required strength of
924 the brace connection and beam connection, including the diaphragm collector
925 forces determined using the overstrength seismic load.

926 (c) The beam-to-column connection shall meet the requirements of Section E1.6b(c).

927 **6c. Diagonal Brace Connections**

928 **1. Required Strength**

929 The required strength of brace connections in tension and compression (including
930 beam-to-column connections if part of the BRBF system) shall be the adjusted
931 brace strength divided by α_s , where the adjusted brace strength is as defined in
932 Section F4.2a.

933 When oversized holes are used, the required strength for the limit state of bolt slip
934 need not exceed P_{ySC}/α_s .

935 **2. Gusset Plate Requirements**

936 Lateral bracing of gusset plates consistent with that used in the tests upon which
937 the design is based shall be provided.

938 **User Note:** This provision may be met by designing the gusset plate for a
939 transverse force consistent with transverse bracing forces determined from testing,
940 by adding a stiffener to it to resist this force, or by providing a brace to the gusset
941 plate. Where the supporting tests did not include transverse bracing, no such
942 bracing is required. Any attachment of bracing to the steel core must be included
943 in the qualification testing.

944 **6d. Column Splices**

945 Column splices shall comply with the requirements of Section D2.5. Where groove
 946 welds are used to make the splice, they shall be CJP groove welds. Column splices shall
 947 be designed to develop at least 50% of the lesser plastic moment of the connected
 948 members, M_p , divided by α_s .

949 The required shear strength, V_r , shall be determined as follows:

$$950 \quad V_r = \frac{\Sigma M_p}{\alpha_s H_c} \quad (\text{F4-2})$$

951 where

952 H_c = clear height of the column between beam connections, including a
 953 structural slab, if present, in. (mm)

954 ΣM_p = sum of the plastic moments, $F_y Z$, at the top and bottom ends of the column,
 955 kip-in. (N-mm)

956 **F5. SPECIAL PLATE SHEAR WALLS (SPSW)**

957 **1. Scope**

958 Special plate shear walls (SPSW) of structural steel shall be designed in conformance
 959 with this section. This section is applicable to frames with steel web plates connected
 960 to beams and columns.

961 **2. Basis of Design**

962 SPSW designed in accordance with these provisions are expected to provide significant
 963 inelastic deformation capacity primarily through web plate yielding and as plastic-hinge
 964 formation in the ends of horizontal boundary elements (HBE). Vertical boundary
 965 elements (VBE) are not expected to yield in shear; VBE are not expected to yield in
 966 flexure except at the column base.

967 **3. Analysis**

968 The webs of SPSW shall not be considered as resisting gravity forces.

969 (a) An analysis in conformance with the applicable building code shall be performed.
 970 The required strength of web plates shall be 100% of the required shear strength of
 971 the frame from this analysis. The required strength of the frame consisting of the
 972 VBE and HBE alone shall be not less than 25% of the frame shear force from this
 973 analysis.

974 (b) The required strength of HBE, VBE, and connections in SPSW shall be determined
 975 using the capacity-limited seismic load effect. The capacity-limited horizontal
 976 seismic load effect, E_{cl} , shall be determined from an analysis in which all webs are
 977 assumed to resist forces corresponding to their expected strength in tension at an
 978 angle, α , as determined in Section F5.5b and HBE resist flexural forces at each end
 979 corresponding to moments equal to $1.1R_y M_p / \alpha_s$,

980 where

981 F_y = specified minimum yield stress, ksi (MPa)

982 M_p = plastic moment, kip-in. (N-mm)

983 R_y = ratio of the expected yield stress to the specified minimum yield stress,
 984 F_y

985 α_s = LRFD-ASD force level adjustment factor = 1.0 for LRFD and 1.5 for
 986 ASD

987 Analyses shall be performed for each direction of frame loading. For systems that
 988 include columns that form part of two intersecting frames in orthogonal or multi-

989 axial directions, the analysis shall consider the potential for web yielding in both
990 directions simultaneously.

991 The expected web yield stress shall be taken as $R_y F_y$. When perforated walls are
992 used, the effective expected tension stress is as defined in Section F5.7a.4.

993 Exception: The required strength of VBE need not exceed the forces determined
994 from nonlinear analysis as defined in Section C3.

User Note: Shear forces in accordance with Equation E1-1 are included in this
995 analysis. Designers should be aware that in some cases forces from the analysis in
996 the applicable building code will govern the design of HBE.
997

User Note: Shear forces in beams and columns are likely to be high enough that
998 member design is governed by shear yielding.
999
1000

1001 4. System Requirements

1002 4a. Stiffness of Boundary Elements

1003 The stiffness of VBE and HBE shall be such that the entire web plate is yielded at the
1004 design earthquake displacement. VBE and HBE conforming to the following
1005 requirements shall be deemed to comply with this requirement. The VBE shall have
1006 moments of inertia about an axis taken perpendicular to the plane of the web, I_c , not
1007 less than $0.003 I_t t_w h^4 / L$. The HBE shall have moments of inertia about an axis taken
1008 perpendicular to the plane of the web, I_b , not less than $0.003 I L^4 / h$ times the difference
1009 in web plate thicknesses above and below,

1010 where

1011 L = distance between VBE centerlines, in. (mm)

1012 h = distance between HBE centerlines, in. (mm)

1013 t_w = thickness of the web, in. (mm)

1014 4b. HBE-to-VBE Connection Moment Ratio

1015 The moment ratio provisions in Section E3.4a shall be met for all HBE-to-VBE
1016 connections without including the effects of SPSW web plates.

1017 4c. Bracing

1018 HBE shall be braced to satisfy the requirements for moderately ductile members in
1019 Section D1.2a.

1020 4d. Openings in Webs

1021 Openings in webs shall be bounded on all sides by intermediate boundary elements
1022 extending the full width and height of the panel, unless otherwise justified by testing
1023 and analysis or permitted by Section F5.7.

1024 5. Members

1025 5a. Basic Requirements

1026 HBE, VBE, and intermediate boundary elements shall satisfy the requirements of
1027 Section D1.1 for highly ductile members.

1028 5b. Webs

1029 The panel design shear strength, $\phi_v V_n$ (LRFD), and the allowable shear strength, V_n / Ω_v

1030 (ASD), in accordance with the limit state of shear yielding, shall be determined as
1031 follows:

$$1032 \quad V_n = 0.42 F_y t_w L_{cf} \sin 2\alpha \quad (F5-1)$$

$$1033 \quad \phi_v = 0.90 \text{ (LRFD)} \quad \Omega_v = 1.67 \text{ (ASD)}$$

1034 where

1035 L_{cf} = clear distance between column flanges, in. (mm)

1036 t_w = thickness of the web, in. (mm)

1037 α = angle of web yielding in degrees, as measured relative to the vertical. The
1038 angle of inclination, α , may be taken as 45°.

1039 **5c. HBE**

1040 HBE shall be designed to preclude flexural yielding at regions other than near the beam-
1041 to-column connection. This requirement shall be met by one of the following:

1042 (a) HBE with available strength to resist twice the simple-span beam moment based
1043 on gravity loading and web-plate yielding.

1044 (b) HBE with available strength to resist the simple-span beam moment based on
1045 gravity loading and web-plate yielding and with reduced flanges meeting the
1046 requirements of ANSI/AISC 358 Section 5.8, Step 1, with $c = 0.25b_f$.

1047 **5d. Protected Zone**

1048 The protected zone of SPSW shall satisfy Section D1.3 and include the following:

1049 (a) The webs of SPSW

1050 (b) Elements that connect webs to HBE and VBE

1051 (c) The plastic hinging zones at each end of the HBE, over a region ranging from the
1052 face of the column to one beam depth beyond the face of the column, or as
1053 otherwise specified in Section E3.5c

1054 **6. Connections**

1055 **6a. Demand Critical Welds**

1056 The following welds are demand critical welds and shall satisfy the requirements of
1057 Section A3.4b and I2.3:

1058 (a) Groove welds at column splices

1059 (b) Welds at column-to-base plate connections

1060 Exception: Welds need not be considered demand critical when both of
1061 the following conditions are satisfied.

1062 (1) Column hinging at, or near, the base plate is precluded by conditions
1063 of restraint.

1064 (2) There is no net tension under load combinations including the
1065 overstrength seismic load.

1066 (c) Welds at HBE-to-VBE connections

1067 **6b. HBE-to-VBE Connections**

1068 HBE-to-VBE connections shall satisfy the requirements of Section E1.6b.

1069 **1. Required Strength**

1070 The required shear strength of an HBE-to-VBE connection shall be determined
 1071 using the capacity-limited seismic load effect. The capacity-limited horizontal
 1072 seismic load effect, E_{cl} , shall be taken as the shear calculated from Equation E1-1
 1073 together with the shear resulting from the expected yield strength in tension of the
 1074 webs yielding at an angle α .

1075 **2. Panel Zones**

1076 The VBE panel zone next to the top and base HBE of the SPSW shall comply with
 1077 the requirements in Section E3.6e.

1078 **6c. Connections of Webs to Boundary Elements**

1079 The required strength of web connections to the surrounding HBE and VBE shall equal
 1080 the expected yield strength, in tension, of the web calculated at an angle α .

1081 **6d. Column Splices**

1082 Column splices shall comply with the requirements of Section D2.5. Where welds are
 1083 used to make the splice, they shall be CJP groove welds. Column splices shall be
 1084 designed to develop at least 50% of the lesser plastic moment, M_p , of the connected
 1085 members, divided by α_s . The required shear strength, V_r , shall be determined by
 1086 Equation F4-2.

1087 **7. Perforated Webs**

1088 **7a. Regular Layout of Circular Perforations**

1089 A perforated plate conforming to this section is permitted to be used as the web of an
 1090 SPSW. Perforated webs shall have a regular pattern of holes of uniform diameter spaced
 1091 evenly over the entire web plate in an array pattern so that holes align diagonally at a
 1092 uniform angle to the vertical. A minimum of four horizontal and four vertical lines of
 1093 holes shall be used. Edges of openings shall have a surface roughness of 500 μ -in. (13
 1094 microns) or less.

1095 **1. Strength**

1096 The panel design shear strength, $\phi_v V_n$ (LRFD), and the allowable shear strength,
 1097 V_n/Ω_v (ASD), in accordance with the limit state of shear yielding, shall be
 1098 determined as follows for perforated webs with holes that align diagonally at 45°
 1099 from the horizontal:

$$1100 \quad V_n = 0.42 F_y t_w L_{cf} \left(1 - \frac{0.7D}{S_{diag}} \right) \quad (F5-2)$$

$$1101 \quad \phi_v = 0.90 \text{ (LRFD)} \quad \Omega_v = 1.67 \text{ (ASD)}$$

1102 where

1103 D = diameter of the holes, in. (mm)

1104 S_{diag} = shortest center-to-center distance between the holes measured on the
 1105 45° diagonal, in. (mm)

1106 **2. Spacing**

1107 The spacing, S_{diag} , shall be at least 1.67 D .

1108 The distance between the first holes and web connections to the HBE and VBE
 1109 shall be at least D but shall not exceed $D + 0.7S_{diag}$.

1110 **3. Stiffness**

1111 The stiffness of the regularly perforated plate shall be calculated using an effective
1112 web-plate thickness, t_{eff} , given by:

$$1113 \quad t_{eff} = \frac{1 - \frac{\pi}{4} \left(\frac{D}{S_{diag}} \right)}{1 - \frac{\pi}{4} \left(\frac{D}{S_{diag}} \right) \left(1 - \frac{N_r D \sin \alpha}{H_c} \right)} t \quad (F5-3)$$

1114 where

1115 H_c = clear column (and web-plate) height between beam flanges, in. (mm)
1116 N_r = number of horizontal rows of perforations
1117 t = thickness of web plate, in. (mm)
1118 α = angle of the shortest center-to-center lines in the opening array to
1119 vertical, degrees

1120 **User Note:** Perforating webs in accordance with Section F5.7a imposes the
1121 development of web yielding in a direction parallel to that of the hole alignment.
1122 Therefore, α is equal to 45° for the case addressed by Section F5.7a.

1123 4. Effective Expected Tension Stress

1124 The effective expected tension for analysis is $R_y F_y (1 - 0.7D/S_{diag})$.

1125 7b. Reinforced Corner Cut-Out

1126 Quarter-circular cut-outs are permitted at the corners of the webs provided that the webs
1127 are connected to arching plates that align with the edge of the cut-outs and serve to
1128 reinforce the web along the cut-outs. The plates shall be designed to allow development
1129 of the full strength of the solid web and maintain its resistance when subjected to
1130 deformations corresponding to the design earthquake displacement.

1131 1. Design for Tension

1132 The required axial strength of the arching plate in tension, P_r , resulting from web-
1133 plate tension in the absence of other forces, shall be taken as:

$$1134 \quad P_r = \frac{R_y F_y t_w r^2 / \alpha_s}{4e} \quad (F5-4)$$

1135 where

1136 F_y = specified minimum yield stress of the web plate, in.² (mm²)
1137 R_y = ratio of the expected yield stress to the specified minimum yield stress,
1138 F_y
1139 e = $r(1 - \sqrt{2}/2)$, in. (mm) (F5-5)
1140 r = radius of the cut-out, in. (mm)
1141

1142 HBE and VBE shall be designed to resist the axial tension forces acting at the end
1143 of the arching reinforcement.

1144 2. Design for Combined Axial and Flexural Forces

1145 The required strength of the arching plate under the combined effects of axial
1146 compression force, P_r , and moment, M_r , in the plane of the web resulting from
1147 connection deformation in the absence of other forces shall be taken as:

1148

$$P_r = \frac{15EI_y}{\alpha_s(16e^2)} \left(\frac{\Delta_{DE}}{H} \right) \quad (\text{F5-6})$$

1149

$$M_r = P_r e \quad (\text{F5-7})$$

1150

where

1151

E = modulus of elasticity of steel = 29,000 ksi (200 000 MPa)

1152

H = height of story, in. (mm)

1153

I_y = moment of inertia of the plate about the y -axis, in.⁴ (mm⁴)

1154

Δ_{DE} = frame drift corresponding to the design earthquake displacement, in.

1155

(mm)

1156

HBE and VBE shall be designed to resist the combined axial and flexural required strengths acting at the end of the arching plate.

1157

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CHAPTER G

COMPOSITE MOMENT-FRAME SYSTEMS

This chapter provides the basis of design, the requirements for analysis, and the requirements for the system, members, and connections for composite moment-frame systems.

The chapter is organized as follows:

- G1. Composite Ordinary Moment Frames (C-OMF)
- G2. Composite Intermediate Moment Frames (C-IMF)
- G3. Composite Special Moment Frames (C-SMF)
- G4. Composite Partially Restrained Moment Frames (C-PRMF)

User Note: The requirements of this chapter are in addition to those required by the *Specification* and the applicable building code.

G1. COMPOSITE ORDINARY MOMENT FRAMES (C-OMF)

1. Scope

Composite ordinary moment frames (C-OMF) shall be designed in conformance with this section. This section is applicable to moment frames with fully restrained (FR) connections that consist of either composite or reinforced concrete columns and structural steel, concrete-encased composite, or composite beams.

2. Basis of Design

C-OMF designed in accordance with these provisions are expected to provide minimal inelastic deformation capacity in their members and connections.

The requirements of Sections A1, A2, A3.1, A3.5, A4, B1, B2, B3, B4, D2.7, and Chapter C apply to C-OMF. All other requirements in Chapters A, B, D, I, J, and K are not applicable to C-OMF.

User Note: Composite ordinary moment frames, comparable to reinforced concrete ordinary moment frames, are only permitted in seismic design categories B or below in ASCE/SEI 7. This is in contrast to steel ordinary moment frames, which are permitted in higher seismic design categories. The design requirements are commensurate with providing minimal ductility in the members and connections.

3. Analysis

There are no requirements specific to this system.

4. System Requirements

There are no requirements specific to this system.

5. Members

There are no additional requirements for steel or composite members beyond those in the *Specification*. Reinforced concrete columns shall meet the requirements of ACI 318, excluding Chapter 18.

5a. Protected Zones

There are no designated protected zones.

6. Connections

41 Connections shall be fully restrained (FR) and shall satisfy the requirements of Section
42 D2.7.

43 **6a. Demand Critical Welds**

44 There are no requirements specific to this system.

45 **G2. COMPOSITE INTERMEDIATE MOMENT FRAMES (C-IMF)**

46 **1. Scope**

47 Composite intermediate moment frames (C-IMF) shall be designed in conformance
48 with this section. This section is applicable to moment frames with fully restrained (FR)
49 connections that consist of composite or reinforced concrete columns and structural
50 steel, concrete-encased composite, or composite beams.

51 **2. Basis of Design**

52 C-IMF designed in accordance with these provisions are expected to provide limited
53 inelastic deformation capacity through flexural yielding of the C-IMF beams and
54 columns, and shear yielding of the column panel zones. Design of connections of beams
55 to columns, including panel zones, continuity plates, and diaphragms shall provide the
56 performance required by Section G2.6b and demonstrate this conformance as required
57 by Section G2.6c.

58 **User Note:** Composite intermediate moment frames, comparable to reinforced
59 concrete intermediate moment frames, are only permitted in seismic design categories
60 C or below in ASCE/SEI 7. This is in contrast to steel intermediate moment frames,
61 which are permitted in higher seismic design categories. The design requirements are
62 commensurate with providing limited ductility in the members and connections.

63 **3. Analysis**

64 There are no requirements specific to this system.

65 **4. System Requirements**

66 **4a. Stability Bracing of Beams**

67 Beams shall be braced to satisfy the requirements for moderately ductile members in
68 Section D1.2a.

69 In addition, unless otherwise indicated by testing, beam braces shall be placed near
70 concentrated forces, changes in cross section, and other locations where analysis
71 indicates that a plastic hinge will form during inelastic deformations of the C-IMF.

72 The required strength and stiffness of stability bracing provided adjacent to plastic
73 hinges shall be in accordance with Section D1.2c.

74 **5. Members**

75 **5a. Basic Requirements**

76 Steel and composite members shall satisfy the requirements of Section D1.1 for
77 moderately ductile members.

78 **5b. Beam Flanges**

79 Abrupt changes in the beam flange area are prohibited in plastic hinge regions. The
80 drilling of flange holes or trimming of beam flange width is not permitted unless testing
81 or qualification demonstrates that the resulting configuration is able to develop stable
82 plastic hinges to accommodate the required story drift angle.

83 **5c. Protected Zones**

84 The region at each end of the beam subject to inelastic straining shall be designated as
85 a protected zone and shall satisfy the requirements of Section D1.3.

86 **User Note:** The plastic hinge zones at the ends of C-IMF beams should be treated as
87 protected zones. In general, the protected zone will extend from the face of the
88 composite column to one-half of the beam depth beyond the plastic hinge point.

89 **6. Connections**

90 Connections shall be fully restrained (FR) and shall satisfy the requirements of Section
91 D2 and this section.

92 **6a. Demand Critical Welds**

93 There are no requirements specific to this system.

94 **6b. Beam-to-Column Connections**

95 Beam-to-composite column connections used in the SFRS shall satisfy the following
96 requirements:

97 (a) The connection shall be capable of accommodating a story drift angle of at least
98 0.02 rad.

99 (b) The measured flexural resistance of the connection determined at the column face
100 shall equal at least $0.80M_p$ of the connected beam at a story drift angle of 0.02 rad,
101 where M_p is defined as the plastic moment of the steel, concrete-encased, or
102 composite beams and shall meet the requirements of *Specification* Chapter I.

103 **6c. Conformance Demonstration**

104 Beam-to-column connections used in the SFRS shall satisfy the requirements of Section
105 G2.6b by one of the following:

106 (a) Use of C-IMF connections designed in accordance with ANSI/AISC 358.

107 (b) Use of a connection prequalified for C-IMF in accordance with Section K1.

108 (c) Results of at least two qualifying cyclic test results conducted in accordance with
109 Section K2. The tests are permitted to be based on one of the following:

110 (1) Tests reported in the research literature or documented tests performed for
111 other projects that represent the project conditions, within the limits specified
112 in Section K2.

113 (2) Tests that are conducted specifically for the project and are representative of
114 project member sizes, material strengths, connection configurations, and
115 matching connection processes, within the limits specified in Section K2.

116 (d) Calculations that are substantiated by mechanistic models and component limit
117 state design criteria consistent with these provisions.

118 **6d. Required Shear Strength**

119 The required shear strength of the connection shall be determined using the capacity-
120 limited seismic load effect. The capacity-limited horizontal seismic load effect, E_{cl} ,
121 shall be taken as:

$$122 \quad E_{cl} = 2(1.1M_{pbe})/L_h \quad (G2-1)$$

123 where

124 M_{pbe} = expected flexural strength of the steel, concrete-encased, or composite

125 beam, kip-in. (N-mm)
 126 L_h = distance between beam plastic hinge locations, in. (mm)

127 For a concrete-encased or composite beam, M_{pbe} shall be calculated using the plastic
 128 stress distribution or the strain compatibility method as described in *Specification*
 129 Section I1.2a or I1.2b, respectively. Applicable R_y and R_c factors shall be used for
 130 different elements of the cross section while establishing section force equilibrium and
 131 calculating the flexural strength.

132 **User Note:** For steel beams, M_{pbe} in Equation G2-1 may be taken as $R_y M_p$ of the beam.

133 6e. Connection Diaphragm Plates

134 Connection diaphragm plates are permitted for filled composite columns both external
 135 to the column and internal to the column.

136 Where diaphragm plates are used, the thickness of the plates shall be at least the
 137 thickness of the beam flange.

138 The diaphragm plates shall be welded around the full perimeter of the column using
 139 either complete-joint-penetration (CJP) groove welds or two-sided fillet welds. The
 140 required strength of these joints shall not be less than the available strength of the
 141 contact area of the plate with the column sides.

142 Internal diaphragms shall have circular openings sufficient for placing the concrete.

143 6f. Column Splices

144 In addition to the requirements of Section D2.5, column splices shall comply with the
 145 requirements of this section. Where welds are used to make the splice, they shall be
 146 CJP groove welds. When column splices are not made with groove welds, they shall
 147 have a required flexural strength that is at least equal to the plastic moment, M_{pcc} , of the
 148 smaller composite column. The required shear strength of column web splices shall be
 149 at least equal to $\Sigma M_{pcc} / H$,

150 where

151 H = height of story, in. (mm)

152 ΣM_{pcc} = sum of the plastic moments at the top and bottom ends of the composite
 153 column, kip-in. (N-mm)

154 For composite columns, the plastic flexural strength shall satisfy the requirements of
 155 *Specification* Chapter I including the required axial strength, P_{rc} .

156 G3. COMPOSITE SPECIAL MOMENT FRAMES (C-SMF)

157 1. Scope

158 Composite special moment frames (C-SMF) shall be designed in conformance with this
 159 section. This section is applicable to moment frames with fully restrained (FR)
 160 connections that consist of either composite or reinforced concrete columns and either
 161 structural steel or concrete-encased composite or composite beams.

162 2. Basis of Design

163 C-SMF designed in accordance with these provisions are expected to provide
 164 significant inelastic deformation capacity through flexural yielding of the C-SMF
 165 beams and limited yielding of the column panel zones. Except where otherwise
 166 permitted in this section, columns shall be designed to be stronger than the fully yielded
 167 and strain-hardened beams or girders. Flexural yielding of columns at the base is
 168 permitted. Design of connections of beams to columns, including panel zones,
 169 continuity plates, and diaphragms, shall provide the performance required by Section

170 G3.6b and demonstrate this conformance as required by Section G3.6c.

171 **3. Analysis**

172 For special moment-frame systems that consist of isolated planar frames, there are no
173 additional analysis requirements.

174 For moment-frame systems that include columns that form part of two intersecting
175 special moment frames in orthogonal or multi-axial directions, the column analysis of
176 Section G3.4a shall consider the potential for beam yielding in both orthogonal
177 directions simultaneously.

178 **4. System Requirements**

179 **4a. Moment Ratio**

180 The following relationship shall be satisfied at beam-to-column connections:

$$181 \frac{\Sigma M_{pcc}^*}{\Sigma M_{pbe}^*} > 1.0 \quad (G3-1)$$

182 where

183 ΣM_{pcc}^* = sum of the projections of the plastic moments, M_{pcc} , of the columns
184 (including haunches where used) above and below the joint to the beam
185 centerline with a reduction for the axial force in the column. For
186 composite columns, the plastic moment, M_{pcc} , shall satisfy the
187 requirements of *Specification* Chapter I including the required axial
188 strength, P_{rc} . For reinforced concrete columns, the plastic moment,
189 M_{pcc} , shall be calculated based on the provisions of ACI 318, including
190 the required axial strength, P_{rc} . When the centerlines of opposing beams
191 in the same joint do not coincide, the mid-line between centerlines shall
192 be used.

193 ΣM_{pbe}^* = sum of the projections of the expected flexural strengths of the beams
194 at the plastic hinge locations to the column centerline. It is permitted to
195 take $\Sigma M_{pbe}^* = \Sigma(1.1M_{pbe} + M_{uv})$, where M_{pbe} is calculated as specified in
196 Section G2.6d.

197 M_{uv} = additional moment due to shear amplification from the location of the
198 plastic hinge to the column centerline, kip-in. (N-mm)

199 Exception: The exceptions of Section E3.4a shall apply, except that the force limit in
200 Exception (a) shall be $P_{rc} < 0.1P_{yc}$.

201 **4b. Stability Bracing of Beams**

202 Beams shall be braced to meet the requirements for highly ductile members in Section
203 D1.2b.

204 In addition, unless otherwise indicated by testing, beam braces shall be placed near
205 concentrated forces, changes in cross section, and other locations where analysis
206 indicates that a plastic hinge will form during inelastic deformations of the C-SMF.

207 The required strength and stiffness of stability bracing provided adjacent to plastic
208 hinges shall be in accordance with Section D1.2c.

209 **4c. Stability Bracing at Beam-to-Column Connections**

210 Composite columns with unbraced connections shall satisfy the requirements of Section
211 E3.4c.2.

212 **5. Members**213 **5a. Basic Requirements**

214 Steel and composite members shall meet the requirements of Section D1.1 for highly
215 ductile members.

216 Exception: Reinforced concrete-encased beams shall meet the requirements for Section
217 D1.1 for moderately ductile members if the reinforced concrete cover is at least 2 in.
218 (50 mm) and confinement is provided by transverse reinforcement in regions where
219 plastic hinges are expected to occur under seismic deformations. Transverse
220 reinforcement shall satisfy the requirements of ACI 318, Section 18.6.4.

221 Concrete-encased composite beams that are part of C-SMF shall also meet the
222 following requirement.

$$223 \quad Y_{PNA} \leq \frac{Y_{con} + d}{1 + \left(\frac{1,700 F_y}{E} \right)} \quad (G3-2)$$

224 where

225 Y_{PNA} = distance from the extreme concrete compression fiber to the plastic neutral
226 axis, in. (mm)

227 E = modulus of elasticity of the steel beam, ksi (MPa)

228 F_y = specified minimum yield stress of the steel beam, ksi (MPa)

229 Y_{con} = distance from the top of the steel beam to the top of the concrete, in. (mm)

230 d = overall depth of the beam, in. (mm)

231 **5b. Beam Flanges**

232 Abrupt changes in beam flange area are prohibited in plastic hinge regions. The drilling
233 of flange holes or trimming of beam flange width is prohibited unless testing or
234 qualification demonstrates that the resulting configuration can develop stable plastic
235 hinges to accommodate the required story drift angle.

236 **5c. Protected Zones**

237 The region at each end of the beam subject to inelastic straining shall be designated as
238 a protected zone and shall meet the requirements of Section D1.3.

239 **User Note:** The plastic hinge zones at the ends of C-SMF beams should be treated as
240 protected zones. In general, the protected zone will extend from the face of the
241 composite column to one-half of the beam depth beyond the plastic hinge point.

242 **6. Connections**

243 Connections shall be fully restrained (FR) and shall meet the requirements of Section
244 D2 and this section.

245 **User Note:** All subsections of Section D2 are relevant for C-SMF.

246 **6a. Demand Critical Welds**

247 The following welds are demand critical welds and shall meet the requirements of
248 Section A3.4b and I2.3:

249 (a) Groove welds at column splices

250 (b) Welds at the column-to-base plate connections

251 Exception: Welds need not be considered demand critical when both of
252 the following conditions are satisfied

- 253 (1) Column hinging at, or near, the base plate is precluded by conditions
254 of restraint.
- 255 (2) There is no net tension under load combinations including the
256 overstrength seismic load.
- 257 (c) CJP groove welds of beam flanges to columns, diaphragm plates that serve as a
258 continuation of beam flanges, shear plates within the girder depth that transition
259 from the girder to an encased steel shape, and beam webs to columns

260 **6b. Beam-to-Column Connections**

261 Beam-to-composite column connections used in the SFRS shall satisfy the following
262 requirements:

- 263 (a) The connection shall be capable of accommodating a story drift angle of at least
264 0.04 rad.
- 265 (b) The measured flexural resistance of the connection, determined at the column face,
266 shall equal at least $0.80M_p$ of the connected beam at a story drift angle of 0.04 rad,
267 where M_p is determined in accordance with Section G2.6b.

268 **6c. Conformance Demonstration**

269 Beam-to-composite column connections used in the SFRS shall meet the requirements
270 of Section G3.6b by one of the following:

- 271 (a) Use of C-SMF connections designed in accordance with ANSI/AISC 358
- 272 (b) Use of a connection prequalified for C-SMF in accordance with Section K1.
- 273 (c) The connections shall be qualified using test results obtained in accordance with
274 Section K2. Results of at least two cyclic connection tests shall be provided, and
275 shall be based on one of the following:
- 276 (1) Tests reported in research literature or documented tests performed for other
277 projects that represent the project conditions, within the limits specified in
278 Section K2.
- 279 (2) Tests that are conducted specifically for the project and are representative of
280 project member sizes, material strengths, connection configurations, and
281 matching connection processes, within the limits specified by Section K2.
- 282 (d) When beams are uninterrupted or continuous through the composite or reinforced
283 concrete column, beam flange welded joints are not used, and the connection is not
284 otherwise susceptible to premature fracture, other substantiating data is permitted
285 to demonstrate conformance.

286 Connections that accommodate the required story drift angle within the connection
287 elements and provide the measured flexural resistance and shear strengths specified in
288 Section G3.6d are permitted. In addition to satisfying the preceding requirements, the
289 design shall demonstrate that any additional drift due to connection deformation is
290 accommodated by the structure. The design shall include analysis for stability effects
291 of the overall frame, including second-order effects.

292 **6d. Required Shear Strength**

293 The required shear strength of the connection, V_u , shall be determined using the
294 capacity-limited seismic load effect. The capacity-limited horizontal seismic load
295 effect, E_{cl} , shall be taken as:

296
$$E_{cl} = 2(1.1M_{pbe})/L_h \quad (G3-3)$$

297 where
 298 L_h = distance between beam plastic hinge locations, in. (mm)
 299 M_{pbe} = expected flexural strength of the steel, concrete-encased, or composite
 300 beams, kip-in. (N-mm). For concrete-encased or composite beams, M_{pbe}
 301 shall be calculated according to Section G2.6d

302 **6e. Connection Diaphragm Plates**

303 The diaphragm plates used in connections to filled composite columns shall satisfy the
 304 requirements of Section G2.6e.

305 **6f. Column Splices**

306 Composite column splices shall satisfy the requirements of Section G2.6f.

307 **G4. COMPOSITE PARTIALLY RESTRAINED MOMENT FRAMES (C-PRMF)**

308 **1. Scope**

309 Composite partially restrained moment frames (C-PRMF) shall be designed in
 310 conformance with this section. This section is applicable to moment frames that consist
 311 of structural steel columns and composite beams that are connected with partially
 312 restrained (PR) moment connections that satisfy the requirements in *Specification*
 313 Section B3.4b(b).

314 **2. Basis of Design**

315 C-PRMF designed in accordance with these provisions are expected to provide
 316 significant inelastic deformation capacity through yielding in the ductile components
 317 of the composite PR beam-to-column moment connections. Flexural yielding of
 318 columns at the base is permitted. Design of connections of beams to columns shall be
 319 based on connection tests that provide the performance required by Section G4.6c and
 320 demonstrate this conformance as required by Section G4.6d.

321 **3. Analysis**

322 Connection flexibility and composite beam action shall be accounted for in determining
 323 the dynamic characteristics, strength, and drift of C-PRMF.

324 For purposes of analysis, the stiffness of beams shall be determined with an effective
 325 moment of inertia of the composite section.

326 **4. System Requirements**

327 There are no requirements specific to this system.

328 **5. Members**

329 **5a. Columns**

330 Steel columns shall meet the requirements of Sections D1.1 for moderately ductile
 331 members.

332 **5b. Beams**

333 Composite beams shall be unencased, fully composite, and shall meet the requirements
 334 of Section D1.1 for moderately ductile members. A solid slab shall be provided for a
 335 distance of 12 in. (300 mm) from the face of the column in the direction of moment
 336 transfer.

337 **5c. Protected Zones**

338 There are no designated protected zones.

339 **6. Connections**

340 Connections shall be partially restrained (PR) and shall meet the requirements of
341 Section D2 and this section.

342 **User Note:** All subsections of Section D2 are relevant for C-PRMF.

343 **6a. Demand Critical Welds**

344 The following welds are demand critical welds and shall satisfy the requirements of
345 Section A3.4b and I2.3:

346 (a) Groove welds at column splices

347 (b) Welds at the column-to-base plate connections

348 Exception: Welds need not be considered demand critical when both of
349 the following conditions are satisfied.

350 (1) Column hinging at, or near, the base plate is precluded by conditions
351 of restraint.

352 (2) There is no net tension under load combinations including the
353 overstrength seismic load.

354 **6b. Required Strength**

355 The required strength of the beam-to-column PR moment connections shall be
356 determined including the effects of connection flexibility and second-order moments.

357 **6c. Beam-to-Column Connections**

358 Beam-to-composite column connections used in the SFRS shall meet the following
359 requirements:

360 (a) The connection shall be capable of accommodating a connection rotation of at least
361 0.02 rad.

362 (b) The measured flexural resistance of the connection determined at the column face
363 shall increase monotonically to a value of at least $0.5M_p$ of the connected beam at
364 a connection rotation of 0.02 rad, where M_p is defined as the moment corresponding
365 to plastic stress distribution over the composite cross section, and shall meet the
366 requirements of *Specification* Chapter I.

367 **6d. Conformance Demonstration**

368 Beam-to-column connections used in the SFRS shall meet the requirements of Section
369 G4.6c by provision of qualifying cyclic test results in accordance with Section K2.
370 Results of at least two cyclic connection tests shall be provided and shall be based on
371 one of the following:

372 (a) Tests reported in research literature or documented tests performed for other
373 projects that represent the project conditions, within the limits specified in Section
374 K2.

375 (b) Tests that are conducted specifically for the project and are representative of
376 project member sizes, material strengths, connection configurations, and matching
377 connection processes, within the limits specified by Section K2.

378 **6e. Column Splices**

379 Column splices shall meet the requirements of Section G2.6f.

CHAPTER H

COMPOSITE BRACED-FRAME AND SHEAR-WALL SYSTEMS

This chapter provides the basis of design, the requirements for analysis, and the requirements for the system, members, and connections for composite braced-frame and shear-wall systems.

The chapter is organized as follows:

- H1. Composite Ordinary Braced Frames (C-OBF)
- H2. Composite Special Concentrically Braced Frames (C-SCBF)
- H3. Composite Eccentrically Braced Frames (C-EBF)
- H4. Composite Ordinary Shear Walls (C-OSW)
- H5. Composite Special Shear Walls (C-SSW)
- H6. Composite Plate Shear Walls—Concrete Encased (C-PSW/CE)
- H7. Composite Plate Shear Walls—Concrete Filled (C-PSW/CF)
- H8. Coupled Composite Plate Shear Walls—Concrete Filled (CC-PSW/CF)

User Note: The requirements of this chapter are in addition to those required by the *Specification* and the applicable building code.

H1. COMPOSITE ORDINARY BRACED FRAMES (C-OBF)

1. Scope

Composite ordinary braced frames (C-OBF), where at least one of the elements (columns, beams, or braces) is a composite or reinforced concrete member, shall be designed in conformance with this section. Columns shall be structural steel, encased composite, filled composite, or reinforced concrete members. Beams shall be either structural steel or composite beams. Braces shall be structural steel or filled composite members.

2. Basis of Design

This section is applicable to braced frames that consist of concentrically connected members. Eccentricities less than the beam depth are permitted if they are accounted for in the member design by determination of eccentric moments.

C-OBF designed in accordance with these provisions are expected to provide limited inelastic deformations in their members and connections.

The requirements of Sections A1, A2, A3.1, A3.5, A4, B1, B2, B3, B4, and D2.7, and Chapter C apply to C-OBF. All other requirements in Chapters A, B, D, I, J, and K do not apply to C-OBF.

User Note: Composite ordinary braced frames, comparable to other steel braced frames designed per the *Specification* using $R = 3$, are only permitted in seismic design categories A, B, or C in ASCE/SEI 7. This is in contrast to steel ordinary braced frames, which are permitted in higher seismic design categories. The design requirements are commensurate with providing minimal ductility in the members and connections.

3. Analysis

There are no requirements specific to this system.

4. System Requirements

There are no requirements specific to this system.

- 44 **5. Members**
- 45 **5a. Basic Requirements**
- 46 There are no requirements specific to this system.
- 47 **5b. Columns**
- 48 There are no requirements specific to this system. Reinforced concrete columns shall
- 49 satisfy the requirements of ACI 318, excluding Chapter 18.
- 50 **5c. Braces**
- 51 There are no requirements specific to this system.
- 52 **5d. Protected Zones**
- 53 There are no designated protected zones.
- 54 **6. Connections**
- 55 Connections shall satisfy the requirements of Section D2.7.
- 56 **6a. Demand Critical Welds**
- 57 There are no requirements specific to this system.
- 58 **H2. COMPOSITE SPECIAL CONCENTRICALLY BRACED FRAMES (C-SCBF)**
- 59 **1. Scope**
- 60 Composite special concentrically braced frames (C-SCBF) shall be designed in
- 61 conformance with this section. Columns shall be encased or filled composite. Beams
- 62 shall be either structural steel or composite beams. Braces shall be structural steel or
- 63 filled composite members.
- 64 **2. Basis of Design**
- 65 This section is applicable to braced frames that consist of concentrically connected
- 66 members. Eccentricities less than the beam depth are permitted if the resulting member
- 67 and connection forces are addressed in the design and do not change the expected source
- 68 of inelastic deformation capacity.
- 69 C-SCBF designed in accordance with these provisions are expected to provide
- 70 significant inelastic deformation capacity primarily through brace buckling and
- 71 yielding of the brace in tension.
- 72 **3. Analysis**
- 73 The analysis requirements for C-SCBF shall satisfy the analysis requirements of
- 74 Section F2.3 modified to account for the entire composite section in determining the
- 75 expected brace strengths in tension and compression.
- 76 **4. System Requirements**
- 77 The system requirements for C-SCBF shall satisfy the system requirements of Section
- 78 F2.4. Composite braces are not permitted for use in multi-tiered braced frames.
- 79 **5. Members**
- 80 **5a. Basic Requirements**

81 Composite columns and steel or composite braces shall satisfy the requirements of
 82 Section D1.1 for highly ductile members. Steel or composite beams shall satisfy the
 83 requirements of Section D1.1 for moderately ductile members.

84 **5b. Diagonal Braces**

85 Structural steel and filled composite braces shall satisfy the requirements for SCBF of
 86 Section F2.5b. The radius of gyration in Section F2.5b shall be taken as that of the steel
 87 section alone.

88 **5c. Protected Zones**

89 The protected zone of C-SCBF shall satisfy Section D1.3 and include the following:

- 90 (a) For braces, the center one-quarter of the brace length and a zone adjacent to each
 91 connection equal to the brace depth in the plane of buckling
- 92 (b) Elements that connect braces to beams and columns

93 **6. Connections**

94 Design of connections in C-SCBF shall be based on Section D2 and the provisions of
 95 this section.

96 **6a. Demand Critical Welds**

97 The following welds are demand critical welds and shall satisfy the requirements of
 98 Section A3.4b and I2.3:

- 99 (a) Groove welds at column splices
- 100 (b) Welds at the column-to-base plate connections
 - 101 Exception: Welds need not be considered demand critical when both of
 102 the following conditions are met.
 - 103 (1) Column hinging at, or near, the base plate is precluded by conditions
 104 of restraint.
 - 105 (2) There is no net tension under load combinations including the
 106 overstrength seismic load.
 - 107 (c) Welds at beam-to-column connections conforming to Section H2.6b(b)

108 **6b. Beam-to-Column Connections**

109 Where a brace or gusset plate connects to both members at a beam-to-column
 110 connection, the connection shall satisfy one of the following requirements:

- 111 (a) The connection shall be a simple connection meeting the requirements of
 112 *Specification* Section B3.4a where the required rotation is taken to be 0.025 rad; or
- 113 (b) Beam-to-column connections shall satisfy the requirements for fully-restrained
 114 (FR) moment connections as specified in Sections D2, G2.6d, and G2.6e.

115 The required flexural strength of the connection shall be determined from analysis
 116 and shall be considered in combination with the required strength of the brace
 117 connection and beam connection, including the diaphragm collector forces
 118 determined using the overstrength seismic load.

119 **6c. Brace Connections**

120 Brace connections shall satisfy the requirement of Section F2.6c, except that the
 121 required strength shall be modified to account for the entire composite section in
 122 determining the expected brace strength in tension and compression. Applicable R_y

123 factors shall be used for different elements of the cross section for calculating the
 124 expected brace strength. The expected brace flexural strength shall be determined as
 125 M_{pbe} , where M_{pbe} is calculated as specified in Section G2.6d.

126 **6d. Column Splices**

127 In addition to the requirements of Section D2.5, column splices shall comply with the
 128 requirements of this section. Where welds are used to make the splice, they shall be
 129 CJP groove welds. When column splices are not made with groove welds, they shall
 130 have a required flexural strength that is at least equal to the plastic moment, M_{pcc} , of the
 131 smaller composite column. The required shear strength of column web splices shall be
 132 at least equal to $\Sigma M_{pcc} / H$, where ΣM_{pcc} is the sum of the plastic moments at the top
 133 and bottom ends of the composite column and H is the height of story, in. (mm). The
 134 plastic flexural strength shall meet the requirements of *Specification* Chapter I including
 135 the required axial strength, P_{rc} .

136 **H3. COMPOSITE ECCENTRICALLY BRACED FRAMES (C-EBF)**

137 **1. Scope**

138 Composite eccentrically braced frames (C-EBF) shall be designed in conformance with
 139 this section. Columns shall be encased composite or filled composite. Beams shall be
 140 structural steel or composite beams. Links shall be structural steel sections. Braces
 141 shall be structural steel sections or filled composite members.

142 **2. Basis of Design**

143 C-EBF shall satisfy the requirements of Section F3.2, except as modified in this section.

144 This section is applicable to braced frames for which one end of each brace intersects a
 145 beam at an eccentricity from the intersection of the centerlines of the beam and an
 146 adjacent brace or column, forming a link that is subject to shear and flexure.
 147 Eccentricities less than the beam depth are permitted in the brace connection away from
 148 the link if the resulting member and connection forces are addressed in the design and
 149 do not change the expected source of inelastic deformation capacity.

150 C-EBF designed in accordance with these provisions are expected to provide significant
 151 inelastic deformation capacity primarily through shear or flexural yielding in the links.

152 The available strength of members shall satisfy the requirements in the *Specification*,
 153 except as modified in this section.

154 **3. Analysis**

155 The analysis of C-EBF shall satisfy the analysis requirements of Section F3.3.

156 **4. System Requirements**

157 The system requirements for C-EBF shall satisfy the system requirements of Section
 158 F3.4.

159 **5. Members**

160 The member requirements of C-EBF shall satisfy the member requirements of Section
 161 F3.5.

162 **6. Connections**

163 The connection requirements of C-EBF shall satisfy the connection requirements of
 164 Section F3.6 except as noted in the following.

165 **6a. Beam-to-Column Connections**

166 Where a brace or gusset plate connects to both members at a beam-to-column
167 connection, the connection shall satisfy one of the following requirements:

- 168 (a) The connection shall be a simple connection meeting the requirements of
169 *Specification* Section B3.4a where the required rotation is taken to be 0.025 rad; or
170 (b) Beam-to-column connections shall satisfy the requirements for FR moment
171 connections as specified in Section D2, and Sections G2.6d and G2.6e shall apply.

172 The required flexural strength of the connection shall be determined from analysis
173 and shall be considered in combination with the required strength of the brace
174 connection and beam connection, including the diaphragm collector forces
175 determined using the overstrength seismic load.

176 **H4. COMPOSITE ORDINARY SHEAR WALLS (C-OSW)**

177 **1. Scope**

178 Composite ordinary shear walls (C-OSW) shall be designed in conformance with this
179 section. This section is applicable to reinforced concrete shear walls with composite
180 boundary elements, and coupled reinforced concrete shear walls, with or without
181 composite boundary elements, with structural steel or composite coupling beams that
182 connect two or more adjacent walls.

183 **2. Basis of Design**

184 C-OSW designed in accordance with these provisions are expected to provide limited
185 inelastic deformation capacity through yielding in the reinforced concrete walls and the
186 steel or composite elements.

187 Reinforced concrete walls shall satisfy the requirements of ACI 318 excluding Chapter
188 18, except as modified in this section.

189 **3. Analysis**

190 Analysis shall satisfy the requirements of Chapter C as modified in this section.

- 191 (a) Uncracked effective stiffness values for elastic analysis shall be assigned in
192 accordance with ACI 318, Chapter 6, for wall piers. Composite coupling beam
193 effective stiffness shall be taken as the following:

- 194 (1) For flexure

$$195 \quad (EI)_{eff} = 0.07 \left(\frac{g}{h} \right) (EI)_{trans} \quad (H4-1)$$

- 196 (2) For axial strength and deformation

$$197 \quad (EA)_{eff} = 1.0 (EA)_{trans} \quad (H4-2)$$

- 198 (3) For shear

$$199 \quad (GA)_{eff} = 1.0 GA_w \quad (H4-3)$$

200 where

- 201 A_w = area of steel beam web, in.² (mm²)
202 $(EI)_{trans}$ = flexural rigidity of the cracked transformed section
203 $(EA)_{trans}$ = axial rigidity of the transformed section
204 G = shear modulus of steel, ksi (MPa)
205 g = clear span of coupling beam, in. (mm)

206 h = overall depth of composite section, in. (mm)

207 (b) When concrete-encased shapes function as boundary members, the analysis shall
208 be based upon a transformed concrete section using elastic material properties.

209 **4. System Requirements**

210 There are no requirements specific to this system.

211 **5. Members**

212 **5a. Boundary Members**

213 Boundary members shall satisfy the following requirements:

214 (a) The required axial strength of the boundary member shall be determined assuming
215 that the shear forces are carried by the reinforced concrete wall and the entire
216 gravity and overturning forces are carried by the boundary members in conjunction
217 with the shear wall.

218 (b) When the concrete-encased structural steel boundary member qualifies as a
219 composite column as defined in *Specification* Chapter I, it shall be designed as a
220 composite column to satisfy the requirements of Chapter I of the *Specification*.

221 (c) Headed studs or welded reinforcement anchors shall be provided to transfer
222 required shear strengths between the structural steel boundary members and
223 reinforced concrete walls. Headed studs, if used, shall satisfy the requirements of
224 *Specification* Chapter I. Welded reinforcement anchors, if used, shall satisfy the
225 requirements of *Structural Welding Code—Reinforcing Steel* (AWS D1.4/D1.4M).

226 **5b. Coupling Beams**

227 **1. Structural Steel Coupling Beams**

228 Structural steel coupling beams that are used between adjacent reinforced concrete
229 walls shall satisfy the requirements of the *Specification* and this section. Wide-
230 flange steel coupling beams shall satisfy the following requirements.

231 (a) Structural steel coupling beams shall be designed in accordance with Chapters
232 F and G of the *Specification*.

233 (b) The design connection shear strength, $\phi_v V_{n,connection}$, shall be computed from
234 Equations H4-4 and H4-4M, with $\phi_v = 0.90$. The embedment length provided
235 shall not be less than d , irrespective of the calculated value of L_e .

236

237
$$V_{n,connection} = 1.54\sqrt{f_c}' \left(\frac{b_w}{b_f} \right)^{0.66} \beta_1 b_f L_e \left(\frac{0.58 - 0.22\beta_1}{0.88 + \frac{g}{2L_e}} \right) \quad (H4-4)$$

238
$$V_{n,connection} = 4.04\sqrt{f_c}' \left(\frac{b_w}{b_f} \right)^{0.66} \beta_1 b_f L_e \left(\frac{0.58 - 0.22\beta_1}{0.88 + \frac{g}{2L_e}} \right) \quad (H4-4M)$$

239 where

240 L_e = embedment length of coupling beam measured from the face of the
241 wall, in. (mm)

242 b_w = thickness of wall pier, in. (mm)

243 b_f = width of beam flange, in. (mm)
 244 f'_c = specified compressive strength of concrete, ksi (MPa)
 245 β_1 = factor relating depth of equivalent rectangular compressive stress
 246 block to neutral axis depth, as defined in ACI 318

247 (c) M_u shall be multiplied by $1 + [(2L_e)/(3g)]$

248 where

249 L_e = minimum embedment length of coupling beam measured from the
 250 face of the wall that provides sufficient connection shear strength
 251 based on Equation H4-4 or H4-4M, in. (mm)

252 (d) Wall longitudinal reinforcement with nominal axial strength equal to the
 253 required shear strength of the coupling beam multiplied by

$$254 \frac{\frac{g}{2L_e} + 0.33\beta_1}{0.88 - 0.33\beta_1} \geq 1.0 \quad (\text{H4-5})$$

255 shall be placed over the embedment length of the beam. This wall longitudinal
 256 reinforcement shall extend a distance of at least one tension development
 257 length above and below the flanges of the structural steel coupling beam. It is
 258 permitted to use longitudinal reinforcement placed for other purposes, such as
 259 for vertical boundary members, as part of the required longitudinal
 260 reinforcement.

261 2. Composite Coupling Beams

262 Encased composite sections serving as coupling beams shall satisfy the following
 263 requirements:

264 (a) Structural steel coupling beams shall have an embedment length into the
 265 reinforced concrete wall that is sufficient to develop the required shear
 266 strength, where the connection strength is calculated with Equation H4-4 or
 267 H4-4M. The embedment length provided shall not be less than d , irrespective
 268 of the calculated value of L_e .

269 (b) The design shear strength of the composite beam, $\phi_v V_{nc}$, is computed from
 270 Equation H4-6 and H4-6M, with $\phi_v = 0.90$.

$$271 V_{nc} = V_p + \left(0.0632\sqrt{f'_c} b_{wc} d_c + \frac{A_{sr} F_{ysr} d_c}{s} \right) \quad (\text{H4-6})$$

$$272 V_{nc} = V_p + \left(0.166\sqrt{f'_c} b_{wc} d_c + \frac{A_{sr} F_{ysr} d_c}{s} \right) \quad (\text{H4-6M})$$

273 where

274 A_{sr} = area of transverse reinforcement, in.² (mm²)
 275 F_{ysr} = specified minimum yield stress of transverse reinforcement, ksi
 276 (MPa)

277 V_p = $0.6F_y A_w$, kips (N)

278 A_w = area of steel beam web, in.² (mm²)

279 b_{wc} = width of concrete encasement, in. (mm)

280 d_c = effective depth of concrete encasement, in. (mm)

281 s = spacing of transverse reinforcement, in. (mm)

282 (c) Longitudinal and transverse coupling beam reinforcement shall be distributed
 283 around the beam perimeter with total area in each direction of at least $0.002b_{wcs}$
 284 and spacing not exceeding 12 in. (300 mm). Longitudinal reinforcement shall not

285 extend into the wall and shall not be included in the computation of flexural
286 strength.

287 (d) The requirements of Sections H4.5b.1(c) and H4.5b.1(d) shall be satisfied.

288 **5c. Protected Zones**

289 There are no designated protected zones.

290 **6. Connections**

291 There are no additional requirements beyond Section H4.5.

292 **6a. Demand Critical Welds**

293 There are no requirements specific to this system.

294 **H5. COMPOSITE SPECIAL SHEAR WALLS (C-SSW)**

295 **1. Scope**

296 Composite special shear walls (C-SSW) shall be designed in conformance with this
297 section. This section is applicable to reinforced concrete shear walls with composite
298 boundary elements and coupled reinforced concrete shear walls with or without
299 composite boundary elements, with structural steel or composite coupling beams that
300 connect two or more adjacent walls.

301 **2. Basis of Design**

302 C-SSW designed in accordance with these provisions are expected to provide
303 significant inelastic deformation capacity through yielding in the reinforced concrete
304 walls and the steel or composite elements. Reinforced concrete wall elements shall be
305 designed to provide inelastic deformations at the design story drift consistent with ACI
306 318 including Chapter 18. Structural steel and composite coupling beams shall be
307 designed to provide inelastic deformations at the design earthquake displacement
308 through yielding in flexure or shear. Coupling beam connections and the design of the
309 walls shall be designed to account for the expected strength including strain hardening
310 in the coupling beams. Structural steel and composite boundary elements shall be
311 designed to provide inelastic deformations at the design earthquake displacement
312 through yielding due to axial force.

313 C-SSW systems shall satisfy the requirements of Section H4 and the shear wall
314 requirements of ACI 318 including Chapter 18, except as modified in this section.

315 **User Note:** Steel coupling beams can be proportioned to be shear-critical or flexural-
316 critical. Coupling beams with lengths $g \leq 1.6M_p/V_p$ can be assumed to be shear-
317 critical, where g , M_p and V_p are defined in Section H4.5b.1. Coupling beams with
318 lengths $g \geq 2.6M_p/V_p$ may be considered to be flexure-critical. Coupling beam lengths
319 between these two values are considered to yield in flexure and shear simultaneously.

320 **3. Analysis**

321 Analysis requirements of Section H4.3 shall be met with the following exceptions:

322 (a) Cracked effective stiffness values for elastic analysis shall be assigned in
323 accordance with ACI 318, Chapter 6, for wall piers.

324 (b) Effects of shear distortion of the steel coupling beam shall be taken into account.

325 **4. System Requirements**

326 For walls that are not part of coupled wall systems, i.e., isolated walls, there are no
327 specific system-level requirements.

328 In coupled walls, it is permitted to redistribute coupling beam forces vertically to
329 adjacent floors. The shear in any individual coupling beam shall not be reduced by more
330 than 20% of the elastically determined value. The sum of the coupling beam shear
331 resistance over the height of the building shall be greater than or equal to the sum of the
332 elastically determined values. In addition, the following requirements shall be satisfied:

333 (a) In coupled walls, coupling beams shall be designed to yield over the height of the
334 structure followed by yielding at the base of the wall piers.

335 (b) In coupled walls, the axial design strength of the wall at the balanced condition,
336 P_b , shall equal or exceed the total required compressive axial strength in a wall
337 pier, computed as the sum of the required strengths attributed to the walls from the
338 gravity load components of the lateral load combination plus the sum of the
339 expected beam shear strengths increased by a factor of 1.1 to reflect the effects of
340 strain hardening of all the coupling beams framing into the walls.

341 5. Members

342 5a. Ductile Elements

343 Welding on steel coupling beams is permitted for attachment of stiffeners, as required
344 in Section F3.5b.4.

345 5b. Boundary Members

346 Unencased structural steel columns shall satisfy the requirements of Section D1.1 for
347 highly ductile members and Section H4.5a(a).

348 In addition to the requirements of Sections H4.3(b) and H4.5a(b), the requirements in
349 this section shall apply to walls with concrete-encased structural steel boundary
350 members. Concrete-encased structural steel boundary members that qualify as
351 composite columns in *Specification* Chapter I shall meet the highly ductile member
352 requirements of Section D1.4b.2. Otherwise, such members shall be designed as
353 composite compression members to satisfy the requirements of ACI 318, including the
354 special seismic requirements for boundary members in ACI 318, Section 18.10.6.
355 Transverse reinforcement for confinement of the composite boundary member shall
356 extend a distance of $2h$ into the wall, where h is the overall depth of the boundary
357 member in the plane of the wall.

358 Headed studs or welded reinforcing anchors shall be provided as specified in Section
359 H4.5a(c).

360 Longitudinal wall reinforcement as specified in Section H4.5b.1(d) shall be confined
361 by transverse reinforcement that meets the requirements for boundary members of ACI
362 318 Section 18.10.6. Unless vertical transfer reinforcement is provided in accordance
363 with Section H5.5c(e), transverse reinforcement satisfying ACI 318 Section 18.7.5.2(a)
364 through (e) over the distance calculated in accordance with ACI 318 Section
365 18.10.6.4(a) shall be provided between a height of L_e below the bottom flange and L_e
366 above the top flange of an embedded steel section with a vertical spacing not exceeding
367 the lesser of 8 in. (203 mm) and eight times the diameter of the smallest longitudinal
368 reinforcement confined by this transverse reinforcement.

369 5c. Steel Coupling Beams

370 The design and detailing of steel coupling beams shall satisfy the following:

371 (a) The embedment length, L_e , of the coupling beam shall be computed from Equations
372 H5-1 and H5-1M.

$$373 \quad V_{be} = 1.54\sqrt{f'_c} \left(\frac{b_w}{b_f} \right)^{0.66} \beta_1 b_f L_e \left(\frac{0.58 - 0.22\beta_1}{0.88 + \frac{g}{2L_e}} \right) \quad (H5-1)$$

$$374 \quad V_{be} = 4.04\sqrt{f'_c} \left(\frac{b_w}{b_f} \right)^{0.66} \beta_1 b_f L_e \left(\frac{0.58 - 0.22\beta_1}{0.88 + \frac{g}{2L_e}} \right) \quad (H5-1M)$$

375 where

376 L_e = embedment length of coupling beam, considered to begin inside the first
 377 layer of confining reinforcement, nearest to the edge of the wall, in the
 378 wall boundary member, in, (mm)

379 g = clear span of the coupling beam plus the wall concrete cover at each end
 380 of the beam, in, (mm)

381 f'_c = specified compressive strength of concrete, ksi (MPa)

382 V_{be} = expected shear strength of a steel coupling beam computed from Equation
 383 H5-2, kips (N)

$$384 \quad = \frac{2(1.1R_y)M_p}{g} \leq (1.1R_y)V_p \quad (H5-2)$$

385 where

386 A_{rw} = area of structural steel beam web, in² (mm²)

387 F_y = specified minimum yield stress, ksi (MPa)

388 M_p = $F_y Z$, kip-in. (N-mm)

389 V_p = $0.6F_y A_{rw}$, kips (N)

390 Z = plastic section modulus about the axis of bending, in.³ (mm³)

391 (b) Structural steel coupling beams shall satisfy the requirements of Section F3.5b,
 392 except that for built-up cross sections, the flange-to-web welds are permitted to be
 393 made with two-sided fillet, PJP, or CJP groove welds that develop the expected
 394 strength of the beam. When required in Section F3.5b.4, the coupling beam rotation
 395 shall be assumed as a 0.08 rad link rotation unless a smaller value is justified by
 396 rational analysis of the inelastic deformations that are expected under the design
 397 earthquake displacement. Face bearing plates shall be provided on both sides of
 398 the coupling beams at the face of the reinforced concrete wall. These plates shall
 399 meet the detailing requirements of Section F3.5b.4.

400 (c) Steel coupling beams shall comply with the requirements of Section D1.1 for
 401 highly ductile members. Flanges of coupling beams with I-shaped sections with
 402 $g \leq 1.6M_p/V_p$ are permitted to satisfy the requirements for moderately ductile
 403 members.

404 (d) The requirements of Section H4.5b.1(c) shall be satisfied, except that the minimum
 405 value of L_e shall be determined based on the calculations for shear strength given
 406 by Equation H5-1 or H5-1M rather than Equation H4-4 or H4-4M.

407 (e) The requirements of Section H4.5b.1(d) shall be satisfied with V_{be} used instead of
 408 the required shear strength. The area of vertical reinforcement used to satisfy
 409 Section H4.5b.1(d) may include two regions of vertical transfer reinforcement
 410 attached to both the top and bottom flanges of the embedded member. The first
 411 region shall be located to coincide with the location of longitudinal wall
 412 reinforcement closest to the face of the wall. The second region shall be placed a
 413 distance no less than $d/2$ from the termination of the embedment length. All
 414 transfer reinforcement shall meet the development length requirements of ACI 318,

415 Chapter 18, where they engage the coupling beam flanges. It is permitted to use
 416 straight, hooked, or mechanical anchorage to provide development. It is permitted
 417 to use mechanical couplers welded to the flanges to attach the vertical transfer bars.
 418 The area of vertical transfer reinforcement required is computed by Equation H5-
 419 3:

$$420 \quad A_{tb} \geq 0.03 f'_c L_e b_f / F_{ystr} \quad (H5-3)$$

421 where

422 A_{tb} = area of transfer reinforcement required in each of the first and second
 423 regions attached to each of the top and bottom flanges, in.² (mm²)

424 F_{ystr} = specified minimum yield stress of transfer reinforcement, ksi (MPa)

425 b_f = width of beam flange, in. (mm)

426 f'_c = specified compressive strength of concrete, ksi (MPa)

427 The area of vertical transfer reinforcement shall not exceed that computed by
 428 Equation H5-4:

$$429 \quad \Sigma A_{tb} < 0.08 L_e b_w - A_{sr} \quad (H5-4)$$

430 where

431 ΣA_{tb} = total area of transfer reinforcement provided in both the first and
 432 second regions attached to either the top or bottom flange, in.² (mm²)

433 A_{sr} = area of longitudinal wall reinforcement provided over the embedment
 434 length, L_e , in.² (mm²)

435 b_w = width of wall, in. (mm)

436 5d. Composite Coupling Beams

437 Encased composite sections serving as coupling beams shall satisfy the requirements
 438 of Section H5.5c, except for the following: the requirements of Section F3.5b.4 need
 439 not be met; the use of face bearing plates specified in Section H5.5c(b) need not be
 440 provided; and V_{ce} shall replace $(1.1R_y)V_p$ and $1.1M_{pbe}$ shall replace $(1.1R_y)M_p$ in
 441 Equation H5-2. M_{pbe} shall be computed using Section G2.6d. The limiting expected
 442 shear strength, V_{ce} , is:

$$443 \quad V_{ce} = 1.1R_y V_p + 0.08 \sqrt{R_c f'_c} b_{wc} d_c + \frac{1.33 R_{yr} A_{sr} F_{ystr} d_c}{s} \quad (H5-5)$$

$$444 \quad V_{ce} = 1.1R_y V_p + 0.21 \sqrt{R_c f'_c} b_{wc} d_c + \frac{1.33 R_{yr} A_{sr} F_{ystr} d_c}{s} \quad (H5-5M)$$

445 where

446 A_{sr} = area of transverse reinforcement within s , in.² (mm²)

447 F_{ystr} = specified minimum yield stress of transverse reinforcement, ksi (MPa)

448 R_c = factor to account for expected strength of concrete = 1.3

449 R_{yr} = ratio of the expected yield stress of the transverse reinforcement material to
 450 the specified minimum yield stress, to be taken as the R_y value from Table
 451 A3.1 for the corresponding steel reinforcement material, F_{ystr}

452 5e. Protected Zones

453 The clear span of the coupling beam between the faces of the shear walls shall be
 454 designated as a protected zone and shall satisfy the requirements of Section D1.3.
 455 Attachment of stiffeners, and face bearing plates as required by Section H5.5c(b), are
 456 permitted.

457 **6. Connections**

458 **6a. Demand Critical Welds**

459 The following welds are demand critical welds and shall meet the requirements of
460 Section A3.4b and I2.3.

461 (a) Groove welds at column splices

462 (b) Welds at the column-to-base plate connections

463 Exception: Welds need not be considered demand critical when both of
464 the following conditions are satisfied.

465 (1) Column hinging at, or near, the base plate is precluded by conditions
466 of restraint.

467 (2) There is no net tension under load combinations including the
468 overstrength seismic load.

469 **6b. Column Splices**

470 Column splices shall be designed in accordance with the requirements of Section G2.6f.

471 **H6. COMPOSITE PLATE SHEAR WALLS—CONCRETE ENCASED (C-PSW/CE)**

472 **1. Scope**

473 Composite plate shear walls—concrete encased (C-PSW/CE) shall be designed in
474 accordance with this section. This section is applicable to C-PSW/CE consisting of steel
475 plates with reinforced concrete encasement on one or both sides of the plate and
476 structural steel sections or composite boundary members.

477 **2. Basis of Design**

478 C-PSW/CE designed in accordance with these provisions are expected to provide
479 significant inelastic deformation capacity through yielding in the plate webs. The
480 horizontal boundary elements (HBE) and vertical boundary elements (VBE) adjacent
481 to the composite webs shall be designed to remain essentially elastic under the
482 maximum forces that can be generated by the fully yielded steel webs along with the
483 reinforced concrete webs after the steel web has fully yielded, except that plastic
484 hinging at the ends of HBE is permitted.

485 **3. Analysis**

486 **3a. Webs**

487 The analysis shall account for openings in the web.

488 **3b. Other Members and Connections**

489 Columns, beams and connections in C-PSW/CE shall be designed to resist seismic
490 forces determined from an analysis that includes the expected strength of the steel webs
491 in shear, $0.6R_yF_yA_{sp}$, and any reinforced concrete portions of the wall active at the design
492 earthquake displacement,

493 where

494 A_{sp} = horizontal area of the stiffened steel plate, in.² (mm²)

495 F_y = specified minimum yield stress, ksi (MPa)

496 R_y = ratio of the expected yield stress to the specified minimum yield stress, F_y

497 The VBE are permitted to yield at the base.

498 **4. System Requirements**

499 **4a. Steel Plate Thickness**

500 Steel plates with thickness less than 3/8 in. (10 mm) are not permitted.

501 **4b. Stiffness of Vertical Boundary Elements**

502 The VBEs shall satisfy the requirements of Section F5.4a.

503 **4c. HBE-to-VBE Connection Moment Ratio**

504 The beam-column moment ratio shall satisfy the requirements of Section F5.4b.

505 **4d. Bracing**

506 HBE shall be braced to satisfy the requirements for moderately ductile members.

507 **4e. Openings in Webs**

508 Boundary members shall be provided around openings in shear wall webs as required
509 by analysis.

510 **5. Members**

511 **5a. Basic Requirements**

512 Steel and composite HBE and VBE shall satisfy the requirements of Section D1.1 for
513 highly ductile members.

514 **5b. Webs**

515 The design shear strength, $\phi_v V_n$, for the limit state of shear yielding with a composite
516 plate conforming to Section H6.5c, shall be:

$$517 \quad V_n = 0.6A_{sp}F_y \quad (\text{H6-1})$$

$$518 \quad \phi_v = 0.90 \text{ (LRFD)}$$

519 where

520 F_y = specified minimum yield stress of the plate, ksi (MPa)

521 A_{sp} = horizontal area of the stiffened steel plate, in.² (mm²)

522 The design shear strength of C-PSW/CE with a plate that does not meet the stiffening
523 requirements in Section H6.5c shall be based upon the strength of the plate determined
524 in accordance with Section F5.5 and shall satisfy the requirements of *Specification*
525 Section G2.

526 **5c. Concrete Stiffening Elements**

527 The steel plate shall be stiffened by encasement or attachment to a reinforced concrete
528 panel. Conformance to this requirement shall be demonstrated with an elastic plate
529 buckling analysis showing that the composite wall is able to resist a nominal shear force
530 equal to V_n , as determined in Section H6.5b.

531 The concrete thickness shall be a minimum of 4 in. (100 mm) on each side when
532 concrete is provided on both sides of the steel plate and 8 in. (200 mm) when concrete
533 is provided on one side of the steel plate. Steel headed stud anchors or other mechanical
534 connectors shall be provided to prevent local buckling and separation of the plate and
535 reinforced concrete. Longitudinal and transverse reinforcement shall be provided in the
536 concrete encasement to meet or exceed the requirements in ACI 318, Sections 11.6 and
537 11.7. The reinforcement ratio in both directions shall not be less than 0.0025. The
538 maximum spacing between bars shall not exceed 18 in. (450 mm).

- 539 **5d. Boundary Members**
- 540 Structural steel sections and composite boundary members shall be designed to resist
 541 the expected shear strength of steel plate and any reinforced concrete portions of the
 542 wall active at the design earthquake displacement. Composite and reinforced concrete
 543 boundary members shall also satisfy the requirements of Section H5.5b. Structural steel
 544 boundary members shall also satisfy the requirements of Section F5.
- 545 **5e. Protected Zones**
- 546 There are no designated protected zones.
- 547 **6. Connections**
- 548 **6a. Demand Critical Welds**
- 549 The following welds are demand critical welds and shall satisfy the requirements of
 550 Section A3.4b and I2.3:
- 551 (a) Groove welds at column splices
- 552 (b) Welds at the column-to-base plate connections
- 553 Exception: Welds need not be considered demand critical when both of
 554 the following conditions are met.
- 555 (1) Column hinging at, or near, the base plate is precluded by conditions
 556 of restraint.
- 557 (2) There is no net tension under load combinations including the
 558 overstrength seismic load.
- 559 (c) Welds at HBE-to-VBE connections
- 560 **6b. HBE-to-VBE Connections**
- 561 HBE-to-VBE connections shall satisfy the requirements of Section F5.6b.
- 562 **6c. Connections of Steel Plate to Boundary Elements**
- 563 The steel plate shall be continuously welded or bolted on all edges to the structural steel
 564 framing and/or steel boundary members, or the steel component of the composite
 565 boundary members. Welds and/or slip-critical high-strength bolts required to develop
 566 the nominal shear strength of the plate shall be provided.
- 567 **6d. Connections of Steel Plate to Reinforced Concrete Panel**
- 568 The steel anchors between the steel plate and the reinforced concrete panel shall be
 569 designed to prevent its overall buckling. Steel anchors shall be designed to satisfy the
 570 following conditions:
- 571 **1. Tension in the Connector**
- 572 The steel anchor shall be designed to resist the tension force resulting from inelastic
 573 local buckling of the steel plate.
- 574 **2. Shear in the Connector**
- 575 The steel anchors collectively shall be designed to transfer the expected strength in
 576 shear of the steel plate or reinforced concrete panel, whichever is smaller.
- 577 **6e. Column Splices**

578 In addition to the requirements of Section D2.5, column splices shall comply with the
 579 requirements of this section. Where welds are used to make the splice, they shall be
 580 CJP groove welds. When column splices are not made with groove welds, they shall
 581 have a required flexural strength that is at least equal to the plastic moment, M_{pcc} , of the
 582 smaller composite column. The required shear strength of column web splices shall be
 583 at least equal to $\Sigma M_{pcc}/H$, where ΣM_{pcc} is the sum of the plastic moments at the top
 584 and bottom ends of the composite column and H is the height of story. For composite
 585 columns, the plastic flexural strength shall satisfy the requirements of *Specification*
 586 Chapter I with consideration of the required axial strength, P_{rc} .

587 H7. COMPOSITE PLATE SHEAR WALLS—CONCRETE FILLED (C-PSW/CF)

588 1. Scope

589 Composite plate shear walls—concrete filled (C-PSW/CF) shall be designed in
 590 conformance with this section. This section is applicable to C-PSW/CF consisting of
 591 planar, C-shaped, or I-shaped walls, where each wall element consists of two planar
 592 steel plates with concrete infill between them. Composite action between the plates and
 593 concrete infill is achieved using either tie bars or combination of tie bars and steel
 594 headed stud anchors.

595 In each wall element, the two steel plates shall be of equal nominal thickness and
 596 connected using tie bars. The steel plates shall comprise at least 1%, but no more than
 597 10% of the gross wall area.

598 Boundary elements or flange or closure plates shall be used at the open ends of the wall
 599 elements. The boundary elements shall be either: (a) half-circular section of diameter
 600 equal to the distance between the two web plates, or (b) circular filled composite
 601 members.

602 The height-to-length ratio, h_w/L_w , of the composite walls shall be greater than or equal
 603 to 3.

604 2. Basis of Design

605 C-PSW/CF, designed in accordance with these provisions, are expected to provide
 606 significant inelastic deformation capacity through developing plastic moment strength
 607 of the composite C-PSW/CF cross section, by yielding of the steel plates and the
 608 concrete attaining its compressive strength. The cross section shall be detailed such that
 609 it is able to attain its plastic moment strength. Shear yielding of the steel web plates
 610 shall not be the governing mechanism.

611 3. Analysis

612 The effective stiffness of composite walls shall be calculated in accordance with
 613 *Specification* Section I1.5.

614 4. System Requirements for C-PSW/CF with Half-Circular or Circular Boundary 615 Elements

616 4a. Steel Web Plate of C-PSW/CF with Half-Circular or Circular Boundary 617 Elements

618 The maximum spacing of tie bars in vertical and horizontal directions, w_1 , shall be:

$$619 w_1 = 1.8t \sqrt{\frac{E}{F_y}} \quad (\text{H7-1})$$

620 where

621 E = modulus of elasticity of steel = 29,000 ksi (200 000 MPa)

622 F_y = specified minimum yield stress, ksi (MPa)
 623 t = thickness of plate, in. (mm)

624 When tie bars are welded to the steel plates, the thickness of the plate shall develop the
 625 tension strength of the tie bars.

626 **4b. Half Circular or Circular Boundary Elements**

627 The diameter-to-thickness ratio, D/t , for the circular part of the C-PSW/CF cross section
 628 shall conform to:

$$629 \quad \frac{D}{t} \leq 0.044 \frac{E}{F_y} \quad (\text{H7-2})$$

630 where

631 D = outside diameter of round HSS, in. (mm)
 632 t = thickness of HSS, in. (mm)

633 **4c. Tie Bars**

634 Tie bars shall be designed to resist the tension force, T_{req} , while remaining elastic for
 635 all applicable load combinations, determined as follows:

$$636 \quad T_{req} = T_1 + T_2 \quad (\text{H7-3})$$

637 T_1 is the tension force resulting from the locally buckled web plates developing plastic
 638 hinges on horizontal yield lines along the tie bars and at mid-vertical distance between
 639 tie-bars, and is determined as follows:

$$640 \quad T_1 = 2 \left(\frac{w_2}{w_1} \right) t_s^2 F_y \quad (\text{H7-4})$$

641 where

642 t = thickness of plate, in. (mm)
 643 w_1, w_2 = vertical and horizontal spacing of tie bars, respectively, in. (mm)

644 T_2 is the tension force that develops to prevent splitting of the concrete element on a
 645 plane parallel to the steel plate.

$$646 \quad T_2 = \left(\frac{t F_{y,plate} t_{sc}}{4} \right) \left(\frac{w_2}{w_1} \right) \left[\frac{6}{18 \left(\frac{t_{sc}}{w_{min}} \right)^2 + 1} \right] \quad (\text{H7-5})$$

647 where

648 t_{sc} = total thickness of composite plate shear wall, in. (mm)
 649 w_{min} = minimum of w_1 and w_2 , in. (mm)

650 **5. System Requirements for C-PSW/CF with Flange or Closure Plates**

651 **5a. Steel Web and Flange Plates**

652 In regions of flexural yielding (at the base), the steel plate slenderness ratio, b/t , shall
 653 be limited as follows:

$$656 \quad \frac{b}{t} \leq 1.05 \sqrt{\frac{E}{R_y F_y}} \quad (\text{H7-6})$$

657 where

658 E = modulus of elasticity of plate = 29,000 ksi (200 000 MPa)

659 b = largest unsupported length of plate between rows of steel anchors or ties, in.
 660 (mm)
 661 t = thickness of plate, in. (mm)

662 5b. Tie Bars

663 The maximum spacing and diameter of tie bars shall be limited as follows:
 664

$$665 w_1 \leq 1.0 t \sqrt{\frac{E}{2\alpha + 1}} \quad (H7-7)$$

$$666 \alpha = 1.7 \left[\frac{t_{sc}}{t} - 2 \right] \left[\frac{t}{d_{tie}} \right]^4 \quad (H7-8)$$

667 where

668 d_{tie} = diameter of tie bar, in. (mm)

669 t = thickness of plate, in. (mm)

670 t_{sc} = total thickness of composite plate shear wall, in. (mm)

671 w_1 = largest clear spacing of ties in vertical and horizontal directions, in. (mm)

672 6. Members

673 6a. Flexural Strength

674 The available plastic moment strength of the C-PSW/CF shall be determined in
 675 accordance with *Specification* Section I1.2a.

676 6b. Shear Strength

677 The available shear strength of C-PSW/CF shall be determined in accordance with
 678 *Specification* Section I4.4.

679 7. Connection Requirements

680 7a. Connection between Tie Bars and Steel Plates

681 Connection of the tie bars to the steel plate shall be able to develop the full tension
 682 strength of the tie bar.

683 7b. Connection between C-PSW/CF Steel Components

684 Welds between the steel web plates and the boundary elements or flange or closure
 685 plates shall be CJP groove welds.

686 7c. C-PSW/CF and Foundation Connection

687 Where the composite walls are connected directly to the foundation at the point of
 688 maximum moment in the walls, the composite wall-to-foundation connections shall be
 689 detailed such that the connection is able to transfer the base shear force and the axial
 690 force acting together with the overturning moment, corresponding to 1.1 times the
 691 plastic composite flexural strength of the wall. The plastic flexural composite strength
 692 of the wall shall be obtained by the plastic stress distribution method described in
 693 *Specification* Section I1.2a. Applicable R_y and R_c factors shall be used for different
 694 elements of the cross section while establishing section force equilibrium and
 695 calculating the flexural strength.

696 8. Protected Zones

697 The regions subjected to inelastic straining at the base of the composite walls shall be
 698 designated as protected zones.

- 699 **8a. Splices**
 700 Steel plate and boundary element splices located in the designated protected zones
 701 shall develop the full strength of the weaker of the two connected elements.
- 702 **9. Demand Critical Welds in Connections**
 703 Where located within the protected zones, the following welds shall be demand
 704 critical and shall satisfy the applicable requirements:
- 705 (a) Welds connecting the composite wall web plates to the boundary elements or to
 706 the flange or closure plates
- 707 (b) Welds in the composite wall steel plate splices
- 708 (c) Welds at composite wall steel plate-to-base plate connections
- 709 **H8. COUPLED COMPOSITE PLATE SHEAR WALLS—CONCRETE FILLED**
 710 **(CC-PSW/CF)**
- 711 **1. Scope**
 712 Coupled composite plate shear walls—concrete filled (CC-PSW/CF) shall be designed
 713 in accordance with this section. This section is applicable to CC-PSW/CF consisting of
 714 (i) concrete-filled composite plate shear walls, and (ii) filled composite coupling beams.
- 715 The composite plate shear walls of CC-PSW/CF consist of planar, C-shaped, I-shaped,
 716 or L-shaped walls, where each wall element consists of two planar steel plates with
 717 concrete infill between them. Composite action between the plates and concrete infill
 718 is achieved using either tie bars or a combination of tie bars and steel headed stud
 719 anchors. In each wall element, the two steel plates shall be of equal nominal thickness
 720 and connected using tie bars. A flange or closure plate shall be used at the open ends of
 721 the wall elements. No additional boundary elements besides the closure plate are
 722 required to be used with the composite walls. The wall height-to-length ratio, h_w/L_w , of
 723 the composite walls shall be greater than or equal to 4.
- 724 Coupling beams shall consist of concrete-filled built-up box sections of uniform cross-
 725 section along their entire length, and with a width equal to or greater than the wall
 726 thickness at the connection. For at least 90% of the stories of the building, the clear
 727 length-to-section depth ratios, L/d , of the coupling beams shall be greater than or equal
 728 to 3 and less than or equal to 5.
- 729 **2. Basis of Design**
 730 CC-PSW/CF designed in accordance with these provisions shall provide significant
 731 inelastic deformation capacity through flexural plastic hinging in the composite
 732 coupling beams, and through flexural yielding at the base of the composite wall
 733 elements.
- 734 **3. Analysis**
- 735 **3a. Stiffness**
 736 The effective flexural, axial, and shear stiffness of composite walls and filled composite
 737 coupling beams shall be calculated in accordance with *Specification* Section II.5.
- 738 **3b. Required Strength for Coupling Beams**
 739 The required strengths for the coupling beams shall be determined based on analyses in
 740 conformance with the applicable building code.
- 741 **3c. Required Strengths for Composite Walls**

742 The required strengths for the composite walls shall be determined using the capacity-
 743 limited seismic load. The capacity-limited seismic load refers to the capacity-limited
 744 horizontal seismic load effect, E_{cl} , which shall be determined from an analysis in which
 745 all the coupling beams are assumed to develop plastic hinges at both ends with expected
 746 flexural capacity of $1.2M_{p,exp}$, and the maximum overturning moment is amplified to
 747 account for the increase in lateral loading from the formation of the earliest plastic
 748 hinges to the formation of plastic hinges in all coupling beams. The earthquake-induced
 749 axial force in the walls for determining the required wall strength shall be calculated as
 750 the sum of the capacity-limited coupling beam shear forces, using Equation H8-7, along
 751 the height of the structure. The portion of the maximum overturning moment resisted
 752 by coupling action shall be calculated as the couple caused by the wall axial forces
 753 associated with the coupling beam strengths. The remaining portion of the earthquake-
 754 induced overturning moment shall be distributed to the composite walls in accordance
 755 with their flexural stiffness, while accounting for the effects of simultaneous axial force.
 756 The required axial and flexural strengths for the composite walls shall be determined
 757 directly from this analysis, while the required wall shear strengths determined from this
 758 analysis shall be amplified by a factor of 4.

759 4. Composite Wall Requirements

760 The composite wall shall be designed in accordance with the requirements of this
 761 section.

762 4a. Area of Steel Requirements

763 The steel plates shall comprise at least 1%, but no more than 10%, of the total composite
 764 cross-sectional area.

765 4b. Steel Plate Slenderness Requirement

766 In regions of flexural yielding (at the base), the steel plate slenderness ratio, b/t , shall
 767 be limited as follows.

$$768 \quad \frac{b}{t} \leq 1.05 \sqrt{\frac{E_s}{R_y F_y}} \quad (\text{H8-1})$$

769 where

770 b = largest unsupported length of the plate between horizontal and vertical rows
 771 of steel anchors or tie bars, in. (mm)

772 t = thickness of plate, in. (mm)

773 4c. Tie Bar Spacing Requirement

774 The tie bar spacing-to-plate thickness ratio, s_t/t , shall be limited as follows:

$$775 \quad \frac{s_t}{t} \leq 1.0 \sqrt{\frac{E_s}{2\alpha + 1}} \quad (\text{H8-2})$$

$$776 \quad \frac{s_t}{t} \leq 0.38 \sqrt{\frac{E_s}{2\alpha + 1}} \quad (\text{H8-2M})$$

$$777 \quad \alpha = 1.7 \left[\frac{t_{sc}}{t} - 2 \right] \left[\frac{t}{d_{tie}} \right]^4 \quad (\text{H8-3})$$

778 where

779 d_{tie} = diameter of tie bar, in. (mm)

780 s_t = largest center-to-center spacing of the tie bars, in. (mm)

781 t_{sc} = total thickness of composite plate shear wall, in. (mm)

782 **4d. Tie Bar-to-Plate Connection**

783 The tie bar-to-steel plate connection shall develop the full yield strength of the tie bar.

784 **5. Composite Coupling Beam Requirements**

785 The composite coupling beam shall be designed in accordance with the requirements
786 of this section.

787 **5a. Minimum Area of Steel**

788 The cross-sectional area of the steel section shall comprise at least 1% of the total
789 composite cross-section of the coupling beam.

790 **5b. Slenderness Requirements for Coupling Beams**

791 The slenderness ratios of the flanges and webs of the filled composite coupling beam,
792 b_c/t_f and h_c/t_w , shall be limited as follows:

793
$$\frac{b_c}{t_f} \leq 2.37 \sqrt{\frac{E_s}{R_y F_y}} \quad (\text{H8-4})$$

794
$$\frac{h_c}{t_w} \leq 2.66 \sqrt{\frac{E_s}{R_y F_y}} \quad (\text{H8-5})$$

795 where

796 b_c = clear width of the coupling beam flange plate, in. (mm)

797 h_c = clear depth of the coupling beam web plate, in. (mm)

798 t_f = thickness of the coupling beam flange plate, in. (mm)

799 t_w = thickness of the coupling beam web plate, in. (mm)

800 **5c. Flexure-Critical Coupling Beams**

801 The composite coupling beams shall be proportioned to be flexure critical with expected
802 shear strength, $V_{n,exp}$, as follows:

803
$$V_{n,exp} \geq \frac{2.4M_{p,exp}}{L_{cb}} \quad (\text{H8-6})$$

804 where

805 L_{cb} = clear span length of the coupling beam, in. (mm)

806 $M_{p,exp}$ = expected flexural capacity of composite coupling beam calculated in
807 accordance with Section H8.7a while using the expected yield strength,
808 $R_y F_y$, for steel and the expected compressive strength, $R_c f'_c$, for concrete,
809 kip-in. (N-mm)

810 $V_{n,exp}$ = expected shear strength of composite coupling beam calculated in
811 accordance with *Specification* Section I4.2 while using expected yield
812 strength, $R_y F_y$, for steel and expected compressive strength, $R_c f'_c$, for
813 concrete, kips (N)

814 **6. Composite Wall Strength**

815 The nominal strengths of composite walls shall be calculated in accordance with this
816 section. The design strengths shall be calculated using resistance factor (ϕ) equal to
817 0.90.

818 **6a. Tensile Strength**

819 The nominal tensile strength shall be determined in accordance with *Specification*
820 Section I2.3.

821 **6b. Compressive Strength**

822 The nominal compressive strength shall be determined in accordance with *Specification*
823 Section I2.3.

824 **6c. Flexural Strength**

825 The nominal flexural strength shall be determined in accordance with *Specification*
826 Section I3.5.

827 **6d. Combined Axial Force and Flexure**

828 The nominal strength of composite walls subjected to combined axial force and flexure
829 shall be determined in accordance with *Specification* Section I5(c).

830 **6e. Shear Strength**

831 The nominal in-plane shear strength, V_n , shall be determined in accordance with
832 *Specification* Section I4.4.

833 **7. Composite Coupling Beam Strength**

834 The nominal strengths of composite coupling beams shall be calculated in accordance
835 with this section. The available strengths shall be calculated using resistance factor, ϕ ,
836 equal to 0.90.

837 **7a. Flexural Strength**

838 The nominal flexural strength of composite coupling beams shall be determined in
839 accordance with the *Specification* Section I1.2a.

840 **7b. Shear Strength**

841 The nominal shear strength, V_n , of composite coupling beams shall be determined in
842 accordance with the *Specification* Section I4.2.

843 **8. Coupling Beam-to-Wall Connections**

844 The coupling beam-to-wall connections shall be designed in accordance with the
845 requirements of this section.

846 **8a. Required Flexural Strength**

847 The required flexural strength, M_u , for the coupling beam-to-wall connection shall be
848 120% of the expected flexural capacity of the coupling beam ($M_{p,exp}$).

849 **8b. Required Shear Strength**

850 The required shear strength, V_u , for the coupling beam-to-wall connection shall be
851 determined using capacity-limited seismic load effect as follows:

$$852 \quad V_u = 2.4M_{p,exp} / L_{cb} \quad (\text{H8-7})$$

853 where

854 L_{cb} = clear span length of the coupling beam, in. (mm)

855 $M_{p,exp}$ = expected flexural capacity of composite coupling beam calculated using
856 expected yield strength, $R_y F_y$, for steel and the expected compressive
857 strength, $R_c f'_c$, for concrete, kip-in. (N-mm)

858 **8c. Rotation Capacity**

859 The coupling beam-to-wall connection shall be detailed to develop a rotation capacity
860 of 0.030 rad before flexural strength decreases to 80% of the flexural plastic strength

861 of the beam. Connection details that have been previously demonstrated to have
862 adequate rotation capacity shall be approved for use. The available rotation capacity of
863 the coupling beam using other connection details shall be verified through testing,
864 advanced analysis calibrated to physical testing, or a combination thereof.

865 **9. Composite Wall-to-Foundation Connections**

866 Where the composite walls are connected directly to the foundation at the point of
867 maximum moment in the walls, the composite wall-to-foundation connections shall be
868 designed in accordance with the requirements of this section.

869 **9a. Required Strengths**

870 The required strengths for the composite wall-to-foundation connections shall be
871 determined using the capacity-limited seismic load effect. The coupling beams shall be
872 assumed to have developed plastic hinges at both ends with the expected flexural
873 capacity of $1.2M_{p,exp}$. The composite walls shall also be assumed to have developed
874 plastic hinges at the base with expected flexural capacity of $1.2M_{p,exp}$, while accounting
875 for the effects of simultaneous axial force. The required shear strength for the composite
876 wall-to-foundation connections shall be equal to the required shear strength for the
877 composite walls calculated in accordance with Section H8.3d.

878 **10. Protected Zones**

879 The following regions shall be designated as protected zones and shall meet the
880 requirements of Section D1.3:

- 881 (a) The regions at ends of the coupling beams subject to inelastic straining.
882 (b) The regions at the base of the composite walls subject to inelastic straining.

883 The extent of each protected zone shall be determined by rational analysis.

884 **11. Demand Critical Welds in Connections**

885 Where located within the protected zones identified in Section H8.10, welds in the
886 composite wall steel plate splices shall be demand critical and shall satisfy the
887 applicable requirements of Sections A3.4b and I2.3.

888 **User Note:** Demand critical welds are generally: (a) CJPs, (b) subject to yield level or
889 higher stress, and (c) in a joint where weld failure would cause significant strength or
890 stiffness degradation of the seismic force resisting system. Most welds in the CC-
891 PSW/CF system can be designed and detailed for the required strengths such that weld
892 stresses remain in the elastic range; otherwise, they may be deemed demand critical.

CHAPTER I

FABRICATION AND ERECTION

This chapter addresses requirements for fabrication and erection.

User Note: All requirements of *Specification* Chapter M also apply, unless specifically modified by these Provisions.

The chapter is organized as follows:

- I1. Fabrication and Erection Documents
- I2. Fabrication and Erection

II. FABRICATION AND ERECTION DOCUMENTS

1. Fabrication Documents for Steel Construction

Fabrication documents shall indicate the work to be performed, and include items required by the *Specification*, the *AISC Code of Standard Practice for Steel Buildings and Bridges*, the applicable building code, the requirements of Sections A4.1 and A4.2, and the following, as applicable:

- (a) Locations of pretensioned bolts
- (b) Locations of Class A, or higher, faying surfaces
- (c) Gusset plates when they are designed to accommodate inelastic rotation
- (d) Weld access hole dimensions, surface profile and finish requirements
- (e) Nondestructive testing (NDT) where performed by the fabricator

2. Erection Documents for Steel Construction

Erection documents shall indicate the work to be performed, and include items required by the *Specification*, the *AISC Code of Standard Practice for Steel Buildings and Bridges*, the applicable building code, the requirements of Sections A4.1 and A4.2, and the following, as applicable:

- (a) Locations of pretensioned bolts
- (b) Those joints or groups of joints in which a specific assembly order, welding sequence, welding technique, or other special precautions are required

3. Fabrication and Erection Documents for Composite Construction

Fabrication documents and erection documents for the steel components of composite steel-concrete construction shall satisfy the requirements of Sections I1.1 and I1.2. The fabrication and erection documents shall also satisfy the requirements of Section A4.3.

User Note: For reinforced concrete and composite steel-concrete construction, the provisions of *ACI PRC-315-18 Guide to Presenting Reinforcing Steel Design Details* and *ACI MNL-66(20) ACI Detailing Manual* apply.

I2. FABRICATION AND ERECTION

1. Protected Zone

A protected zone designated by these Provisions or ANSI/AISC 358 shall comply with the following requirements:

- 40 (a) Within the protected zone, holes, tack welds, erection aids, air-arc gouging, and
 41 unspecified thermal cutting from fabrication or erection operations shall be
 42 repaired as required by the engineer of record.
- 43 (b) Steel headed stud anchors shall not be placed on beam flanges within the protected
 44 zone.
- 45 (c) Arc spot welds as required to attach decking are permitted.
- 46 (d) Decking attachments that penetrate the beam flange shall not be placed on beam
 47 flanges within the protected zone, except power-actuated fasteners up to 0.18 in.
 48 diameter are permitted.
- 49 (e) Welded, bolted, or screwed attachments or power-actuated fasteners for perimeter
 50 edge angles, exterior facades, partitions, duct work, piping, or other construction
 51 shall not be placed within the protected zone.

52 Exception: Other attachments are permitted where designated or approved by the
 53 engineer of record. See Section D1.3.

54 **User Note:** AWS D1.8/D1.8M, clause 6.18, contains requirements for weld removal
 55 and the repair of gouges and notches in the protected zone.

56 2. Bolted Joints

57 Bolted joints shall satisfy the requirements of Section D2.2.

58 3. Welded Joints

59 Welding and welded connections shall be in accordance with AWS D1.8/D1.8M and
 60 *Structural Welding Code—Steel* (AWS D1.1/D1.1M), hereafter referred to as AWS
 61 D1.1/D1.1M.

62 Welding procedure specifications (WPS) shall be approved by the engineer of record.

63 Weld tabs shall be in accordance with AWS D1.8/D1.8M, clause 6.16, except at the
 64 outboard ends of continuity-plate-to-column welds, weld tabs, and weld metal need not
 65 be removed closer than 1/4 in. (6 mm) from the continuity plate edge.

66 AWS D1.8/D1.8M clauses relating to fabrication shall apply equally to shop fabrication
 67 welding and to field erection welding.

68 **User Note:** AWS D1.8/D1.8M was specifically written to provide additional
 69 requirements for the welding of seismic force-resisting systems and has been
 70 coordinated wherever possible with these Provisions. AWS D1.8/D1.8M requirements
 71 related to fabrication and erection are organized as follows, including normative
 72 (mandatory) annexes:

- 73 1. General Requirements
- 74 2. Normative References
- 75 3. Terms and Definitions
- 76 4. Welded Connection Details
- 77 5. Welder Qualification
- 78 6. Fabrication

79 Annex A. WPS Heat Input Envelope Testing of Filler Metals for Demand Critical
 80 Welds

81 Annex B. Intermix CVN Testing of Filler Metal Combinations (where one of the filler
 82 metals is FCAW-S)

83 Annex D. Supplemental Welder Qualification for Restricted Access Welding

84 Annex E. Supplemental Testing for Extended Exposure Limits for FCAW Filler
 85 Metals

86 At continuity plates, these Provisions permit a limited amount of weld tab material to
87 remain because of the reduced strains at continuity plates, and any remaining weld
88 discontinuities in this weld end region would likely be of little significance. Also, weld
89 tab removal sites at continuity plates are not subjected to MT.

90 AWS D1.8/D1.8M, clause 6, is entitled “Fabrication,” but the intent of AWS is that all
91 provisions of AWS D1.8/D1.8M apply equally to fabrication and erection activities as
92 described in the *Specification* and in these Provisions.

93 **4. Continuity Plates and Stiffeners**

94 Corners of continuity plates and stiffeners placed in the webs of rolled shapes shall be
95 detailed in accordance with AWS D1.8/D1.8M, clause 4.1.

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CHAPTER J

QUALITY CONTROL AND QUALITY ASSURANCE

This chapter addresses requirements for quality control and quality assurance.

User Note: All requirements of *Specification* Chapter N also apply, unless specifically modified by these Provisions.

The chapter is organized as follows:

- J1. General Provisions
- J2. Fabricator and Erector Quality Control Program
- J3. Fabricator and Erector Documents
- J4. Quality Assurance Agency Documents
- J5. Inspection and Nondestructive Testing Personnel
- J6. Inspection Tasks
- J7. Welding Inspection and Nondestructive Testing
- J8. Inspection of High-Strength Bolting
- J9. Other Steel Structure Inspections
- J10. Inspection of Composite Structures
- J11. Inspection of H-Piles

J1. GENERAL PROVISIONS

Quality Control (QC), as specified in this chapter, shall be provided by the fabricator and erector. Quality Assurance (QA), as specified in this chapter, shall be provided by others when required by the authority having jurisdiction (AHJ), applicable building code, purchaser, owner, or engineer of record (EOR), and when required, responsibilities shall be specified in the contract documents. Nondestructive testing (NDT) shall be performed by the agency or firm responsible for Quality Assurance, except as permitted in accordance with *Specification* Section N6.

User Note: The quality assurance plan in Section J4 is considered adequate and effective for most seismic force-resisting systems and should be used without modification. The quality assurance plan is intended to ensure that the seismic force resisting system is significantly free of defects that would greatly reduce the ductility of the system. There may be cases (for example, nonredundant major transfer members, or where work is performed in a location that is difficult to access) where supplemental testing might be advisable. Additionally, where the fabricator's or erector's quality control program has demonstrated the capability to perform some tasks this plan has assigned to quality assurance, modification of the plan could be considered.

J2. FABRICATOR AND ERECTOR QUALITY CONTROL PROGRAM

In addition to the provisions in Chapter N of the *Specification*, the fabricator and erector shall establish, maintain, and implement quality control procedures to ensure that their work is performed in accordance with the additional provisions of this chapter.

J3. FABRICATOR AND ERECTOR DOCUMENTS

1. Documents to be Submitted for Steel Construction

In addition to the requirements of *Specification* Section N3.1, the following documents shall be submitted by the fabricator and/or erector for review by the EOR or the EOR's designee, prior to fabrication or erection of the affected work, as applicable:

- (a) Welding procedure specifications (WPS).

- 46 (b) Copies of the manufacturer's typical certificate of conformance for all electrodes,
47 fluxes, and shielding gasses to be used.
- 48 (c) For demand critical welds, manufacturer's certifications that the filler metal meets
49 the supplemental notch toughness requirements, as applicable. When the filler
50 metal manufacturer does not supply such supplemental certifications, the fabricator
51 or erector, as applicable, shall have testing performed and provide the applicable
52 test reports in accordance with AWS D1.8/D1.8M.
- 53 (d) Supplemental notch toughness data for intermix testing per AWS D1.8/D1.8M, if
54 applicable.
- 55 (e) Manufacturer's product data sheets or catalog data for welding filler metals and
56 fluxes to be used. The product data sheets shall describe the product, limitations of
57 use, welding parameters, and storage and exposure requirements, including
58 backing, if applicable.
- 59 (f) Bolt installation procedures.

60 **2. Documents to be Available for Review for Steel Construction**

61 In addition to the requirements of *Specification* Section N3.2, documents required by
62 the EOR in the contract documents shall be made available by the fabricator or erector
63 for review by the EOR or the EOR's designee prior to fabrication or erection, as
64 applicable.

65 **3. Documents to be Submitted for Composite Construction**

66 The following documents shall be submitted by the responsible contractor for review
67 by the EOR or the EOR's designee, prior to concrete production or placement, as
68 applicable:

- 69 (a) Concrete mix design and test reports for the mix design
70 (b) Reinforcing steel fabrication documents
71 (c) Concrete placement sequences, techniques, and restriction

72 **4. Documents to be Available for Review for Composite Construction**

73 The following documents shall be available from the responsible contractor for review
74 by the EOR or the EOR's designee prior to fabrication or erection, as applicable, unless
75 specified to be submitted:

- 76 (a) Material test reports for reinforcing steel
77 (b) Inspection procedures
78 (c) Material control procedure
79 (d) Welder performance qualification records (WPQR) as required by *Structural*
80 *Welding Code—Reinforcing Steel* (AWS D1.4/D1.4M)
81 (e) QC Inspector qualifications

82 **J4. QUALITY ASSURANCE AGENCY DOCUMENTS**

83 The agency responsible for quality assurance shall submit the following documents to
84 the authority having jurisdiction, the EOR, and the owner or owner's designee:

- 85 (a) QA agency's written practices for the monitoring and control of the agency's
86 operations. The written practice shall include:
87 (1) The agency's procedures for the selection and administration of inspection
88 personnel, describing the training, experience, and examination requirements

- 89 for qualification and certification of inspection personnel; and
- 90 (2) The agency's inspection procedures, including general inspection, material
- 91 controls, and visual welding inspection
- 92 (b) Qualifications of management and QA personnel designated for the project
- 93 (c) Qualification records for inspectors and NDT technicians designated for the project
- 94 (d) NDT procedures and equipment calibration records for NDT to be performed and
- 95 equipment to be used for the project
- 96 (e) For composite construction, concrete testing procedures and equipment

97 **J5. INSPECTION AND NONDESTRUCTIVE TESTING PERSONNEL**

98 In addition to the requirements of *Specification* Sections N4.1 and N4.2, visual welding

99 inspection and NDT shall be conducted by personnel qualified in accordance with AWS

100 D1.8/D1.8M, clause 7.2. In addition to the requirements of *Specification* Section N4.3,

101 ultrasonic testing technicians shall be qualified in accordance with AWS D1.8/D1.8M,

102 clause 7.2.4.

103 **User Note:** The International Code Council *Special Inspection Manual* contains one

104 possible method to establish the qualifications of a bolting inspector.

105 **J6. INSPECTION TASKS**

106 Inspection tasks and documentation for QC and QA for the seismic force-resisting

107 system (SFRS) shall be as provided in accordance with the tables in *Specification*

108 Section N5. Any tasks listed as Observe (O) shall be performed at least daily.

109 **1. Document (D)**

110 The inspector shall prepare reports indicating that the work has been performed in

111 accordance with the contract documents. The report need not provide detailed

112 measurements for joint fit-up, WPS settings, completed welds, or other individual items

113 listed in the tables. For shop fabrication, the report shall indicate the piece mark of the

114 piece inspected. For field work, the report shall indicate the reference grid lines and

115 floor or elevation inspected. Work not in compliance with the contract documents and

116 whether the noncompliance has been satisfactorily repaired shall be noted in the

117 inspection report.

118 **J7. WELDING INSPECTION AND NONDESTRUCTIVE TESTING**

119 Welding inspection and nondestructive testing shall satisfy the requirements of the

120 *Specification*, this section and AWS D1.8/D1.8M.

121 If welding involves the intermix of FCAW-S weld metal with weld metal from other

122 processes, inspection prior to welding shall include a QC task and QA task to Observe

123 (O) that the use of intermixed weld metals is supported by appropriate documentation

124 in accordance with AWS D1.8/D1.8M.

125 **User Note:** AWS D1.8/D1.8M requires that the suitability of combining FCAW-S with

126 other welding processes in a single joint be tested for acceptable CVN properties. These

127 tests, in accordance with AWS D1.8/D1.8M, Annex B, may be performed and

128 documented by the filler metal manufacturer, the Contractor, or an independent testing

129 agency. AWS D1.8/D1.8M, Annex B, contains the minimum requirements for

130 documentation.

131 If a reinforcing or contouring fillet weld is required, it shall be inspected by the QCI

132 and QAI as a Perform (P) task.

133 For each individual welder, fit-up of a minimum of ten (10) groove welds or all groove

134 welds if less than ten exist on the project shall be inspected to the Perform (P) task. If
 135 the Inspector ascertains that fit up of the groove welds meets the requirements of the
 136 welding procedure specification, this task shall be reduced from Perform (P) to Observe
 137 (O). Should the fit up not meet the welding procedure specification requirements, the
 138 task shall be returned to Perform (P) until such time as the fit up meets the welding
 139 procedure requirements.

140 **User Note:** AWS D1.8/D1.8M was specifically written to provide additional
 141 requirements for the welding of seismic force-resisting systems and has been
 142 coordinated when possible with these Provisions. AWS D1.8/D1.8M requirements
 143 related to inspection and nondestructive testing are organized as follows, including
 144 normative (mandatory) annexes:

- 145 1. General Requirements
- 146 7. Inspection
- 147 Annex F. Supplemental Ultrasonic Technician Testing
- 148 Annex G. Supplemental Magnetic Particle Testing Procedures
- 149 Annex H. Flaw Sizing by Ultrasonic Testing

150 **1. Visual Welding Inspection Documentation**

151 Visual welding inspection documentation after welding shall be performed by both
 152 quality control and quality assurance personnel. As a minimum, tasks shall be as listed
 153 in Table J7.1, where Documentation (D) is required as indicated.

154

TABLE J7.1				
Documentation of Visual Inspection After Welding				
Documentation of Visual Inspection After Welding	QC		QA	
	Task	Doc.	Task	Doc.
Welds meet visual acceptance criteria - Crack prohibition - Weld/base-metal fusion - Crater cross section - Weld profiles and size - Undercut - Porosity	P	D	P	D
<i>k</i> -area ^[a]	P	D	P	D
Placement of reinforcing or contouring fillet welds (if required)	P	D	P	D
Backing removed, weld tabs removed and finished, and fillet welds added (if required)	P	D	P	D
[a] When welding of doubler plates, continuity plates, or stiffeners has been performed in the <i>k</i> -area, visually inspect the web <i>k</i> -area for cracks within 3 in. (75 mm) of the weld. The visual inspection shall be performed no sooner than 48 hours following completion of the welding.				
Note: Doc. = documentation				

155 **2. NDT of Welded Joints**

156 In addition to the requirements of *Specification* Section N5.5, nondestructive testing of
 157 welded joints shall be as required in this section.

158 **2a. CJP Groove Weld NDT**

159 Ultrasonic testing (UT) shall be performed on 100% of complete-joint-penetration
 160 (CJP) groove welds in materials 5/16 in. (8 mm) thick or greater. UT in materials less
 161 than 5/16 in. (8 mm) thick is not required. Welds shall be inspected by UT in
 162 compliance with AWS D1.8/D1.8M.

163 Magnetic particle testing (MT) shall be performed on 25% of all beam-to-column CJP
164 groove welds. Welds shall be inspected by MT in compliance with AWS D1.8/D1.8M.

165 For ordinary moment frames in structures in risk categories I or II, UT and MT of CJP
166 groove welds shall be required only for demand critical welds.

167 The rate of UT and MT is permitted to be reduced in accordance with Sections J7.2g
168 and J7.2h, respectively.

169 **2b. PJP Groove Weld NDT**

170 UT shall be performed using written procedures and UT technicians qualified in
171 accordance with AWS D1.8/D1.8M. Weld joint mock-ups used to qualify procedures
172 and technicians shall include at least one single-bevel PJP groove welded joint and one
173 double-bevel PJP groove welded joint, detailed to provide transducer access limitations
174 similar to those to be encountered at the weld faces and by the column web.

175 Rejection of discontinuities outside the groove weld throat, and within 5/16 in. (8 mm)
176 of the root, shall be considered false indications in procedure and personnel
177 qualification. Procedures qualified using mock-ups with artificial flaws 1/16 in. (2 mm)
178 in their smallest dimension are permitted.

179 The initial 5/16 in. (8 mm) from the root of the bevel shall be disregarded from the UT
180 evaluation. QC shall perform visual testing (VT) of the root.

181 UT examination of welds using alternative techniques in compliance with AWS
182 D1.1/D1.1M Annex O is permitted.

183 Weld discontinuities located within the groove weld throat shall be inspected by UT in
184 compliance with AWS D1.8/D1.8M.

185 The rate of UT is permitted to be reduced in accordance with Section J7.2g.

186 **(1) Column Splice Welds**

187 UT is not required for partial-joint-penetration (PJP) groove welds in column
188 splices designed to meet the requirements of Section D2.5b. UT shall be performed
189 as described in this section on 100% of PJP welds meeting the requirements of
190 Sections E3.6g.2 and E3.6g.4.

192 **(2) Column to Base Plate Welds**

193 UT shall be performed by QA on 100% of partial-joint-penetration (PJP) groove
194 welds in column to base plate welds.

196 **(3) Alternative Approach to UT**

197 When requested by the fabricator or erector and approved by the engineer of
198 record, as an alternative to performing UT on PJP welds, a combination of visual
199 testing (VT) and magnetic particle testing (MT) is permitted to be used in
200 accordance with written examination procedures.

201 **2c. Base Metal NDT for Lamellar Tearing and Laminations**

202 After joint completion, base metal thicker than 1-1/2 in. (38 mm) loaded in tension in
203 the through-thickness direction in T- and corner-joints, where the connected material is
204 greater than 3/4 in. (19 mm) and contains CJP groove welds, shall be ultrasonically
205 tested for discontinuities behind and adjacent to the fusion line of such welds. Any base
206 metal discontinuities found within $t/4$ of the steel surface shall be accepted or rejected
207 on the basis of criteria of AWS D1.1/D1.1M, Table 8.2, where t is the thickness of the
208 part subjected to the through-thickness strain.

- 209 **2d. Beam Cope and Weld Access Hole NDT**
- 210 At welded splices and connections, thermally cut surfaces of beam copes and weld
- 211 access holes shall be tested using magnetic particle testing or penetrant testing, when
- 212 the flange thickness exceeds 1-1/2 in. (38 mm) for rolled shapes, or when the web
- 213 thickness exceeds 1-1/2 in. (38 mm) for built-up shapes.
- 214 **2e. Reduced Beam Section Repair NDT**
- 215 MT shall be performed on any weld and adjacent area of the reduced beam section
- 216 (RBS) cut surface that has been repaired by welding, or on the base metal of the RBS
- 217 cut surface if a sharp notch has been removed by grinding.
- 218 **2f. Weld Tab Removal Sites**
- 219 At the end of welds where weld tabs have been removed, MT shall be performed on the
- 220 same joints receiving UT as required under Section J7.2a. Except for demand critical
- 221 welds, the rate of MT is permitted to be reduced in accordance with Section J7.2h. MT
- 222 of continuity plate weld tab removal sites is not required.
- 223 **2g. Reduction of Percentage of Ultrasonic Testing**
- 224 The percentage of UT is permitted to be reduced in accordance with *Specification*
- 225 Section N5.5e, except no reduction is permitted for demand critical welds.
- 226 **2h. Reduction of Percentage of Magnetic Particle Testing**
- 227 The percentage of MT on CJP groove welds is permitted to be reduced if approved by
- 228 the engineer of record and the authority having jurisdiction. The MT rate for an
- 229 individual welder or welding operator is permitted to be reduced to 10%, provided the
- 230 reject rate is demonstrated to be 5% or less of the welds tested for the welder or welding
- 231 operator. A sampling of at least 20 completed welds for a job shall be made for such
- 232 reduction evaluation. Reject rate is the number of welds containing rejectable defects
- 233 divided by the number of welds completed. This reduction is prohibited on welds at
- 234 repair sites, weld tab removal sites for demand critical welds, backing removal sites,
- 235 and weld access holes.
- 236 **J8. INSPECTION OF HIGH-STRENGTH BOLTING**
- 237 Bolting inspection shall satisfy the requirements of *Specification* Section N5.6.
- 238 **J9. OTHER STEEL STRUCTURE INSPECTIONS**
- 239 Other inspections of the steel structure shall satisfy the requirements of *Specification*
- 240 Section N5.8 and this section. The inspection tasks listed in Table J9.1 shall be
- 241 performed, as applicable.
- 242
- 243
- 244
- 245

TABLE J9.1				
Other Inspection Tasks				
Other Inspection Tasks	QC		QA	
	Task	Doc.	Task	Doc.
RBS requirements, if applicable				
–Contour and finish	P	D	P	D
–Dimensional tolerances				

Protected zone—no holes or unapproved attachments made by fabricator or erector, as applicable	P	D	P	D
Note: Doc. = documentation				

246
247
248

User Note: The protected zone should be inspected by others following completion of the work of other trades, including those involving curtainwall, mechanical, electrical, plumbing, and interior partitions. See Section A4.1.

249

J10. INSPECTION OF COMPOSITE STRUCTURES

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Where applicable, inspection of composite structures shall satisfy the requirements of the *Specification* and this section. These inspections shall be performed by the responsible contractor’s quality control personnel and by quality assurance personnel.

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Inspection of structural steel elements used in composite structures shall comply with the requirements of this Chapter. Inspection of reinforced concrete shall comply with the requirements of ACI 318, and inspection of welded reinforcing steel shall comply with the applicable requirements of Section J7.

257
258

The minimum inspection tasks shall be as listed in Tables J10.1 and J10.2, where applicable to the type of composite construction.

TABLE J10.1 Inspection of Composite Structures Prior to Concrete Placement				
Inspection of Composite Structures Prior to Concrete Placement	QC		QA	
	Task	Doc.	Task	Doc.
Material identification of reinforcing steel (Type/Grade)	O	–	O	–
If welded, determination of carbon equivalent for reinforcing steel other than ASTM A706/A706M	O	–	O	–
Proper reinforcing steel size, spacing, and orientation	O	–	O	–
Reinforcing steel has not been rebent in the field	O	–	O	–
Reinforcing steel has been tied and supported as required	O	–	O	–
Required reinforcing steel clearances have been provided	O	–	O	–
Composite member has required size	O	–	O	–
Note: Doc. = documentation – = indicates no documentation is required				

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260
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TABLE J10.2 Inspection of Composite Structures during Concrete Placement				
Inspection of Composite Structures during Concrete Placement	QC		QA	
	Task	Doc.	Task	Doc.
Concrete: Material identification (mix design, compressive strength, maximum large aggregate size, maximum slump)	O	D	O	D
Limits on water added at the truck or pump	O	D	O	D

Proper placement techniques to limit segregation	O	-	O	-
Note: Doc. = documentation - = indicates no documentation is required				

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267

268

In composite structures, the concrete compressive strength shall be tested and documented at the specified age.

269

J11. INSPECTION OF H-PILES

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272

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Where applicable, inspection of piling shall satisfy the requirements of this section. These inspections shall be performed by both the responsible contractor's quality control personnel and by quality assurance personnel. The inspection tasks listed in Table J11.1 shall be performed as applicable.

274

TABLE J11.1 Inspection of H-Piles				
Inspection of Piling	QC		QA	
	Task	Doc.	Task	Doc.
Protected zone—no holes and unapproved attachments made by the responsible contractor, as applicable	P	D	P	D
Note: Doc. = documentation				

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276

User Note: Splices of H-piles, as members subjected to axial and flexural loads, should be inspected as columns.

CHAPTER K

PREQUALIFICATION AND CYCLIC QUALIFICATION TESTING PROVISIONS

This chapter addresses requirements for qualification and prequalification testing.

This chapter is organized as follows:

- K1. Prequalification of Beam-to-Column and Link-to-Column Connections
- K2. Cyclic Tests for Qualification of Beam-to-Column and Link-to-Column Connections
- K3. Cyclic Tests for Qualification of Buckling-Restrained Braces

K1. PREQUALIFICATION OF BEAM-TO-COLUMN AND LINK-TO-COLUMN CONNECTIONS

1. Scope

This section contains minimum requirements for prequalification of beam-to-column moment connections in special moment frames (SMF), intermediate moment frames (IMF), composite special moment frames (C-SMF), and composite intermediate moment frames (C-IMF), and link-to-column connections in eccentrically braced frames (EBF). Prequalified connections are permitted to be used, within the applicable limits of prequalification, without the need for further qualifying cyclic tests. When the limits of prequalification or design requirements for prequalified connections conflict with the requirements of these Provisions, the limits of prequalification and design requirements for prequalified connections shall govern.

2. General Requirements

2a. Basis for Prequalification

Connections shall be prequalified based on test data satisfying Section K1.3, supported by analytical studies and design models. The combined body of evidence for prequalification must be sufficient to ensure that the connection is able to supply the required story drift angle for SMF, IMF, C-SMF, and C-IMF systems, or the required link rotation angle for EBF, on a consistent and reliable basis within the specified limits of prequalification. All applicable limit states for the connection that affect the stiffness, strength, and deformation capacity of the connection and the seismic force-resisting system (SFRS) must be identified. The effect of design variables listed in Section K1.4 shall be addressed for connection prequalification.

2b. Authority for Prequalification

Prequalification of a connection and the associated limits of prequalification shall be established by a connection prequalification review panel (CPRP) approved by the authority having jurisdiction (AHJ).

3. Testing Requirements

Data used to support connection prequalification shall be based on tests conducted in accordance with Section K2. The CPRP shall determine the number of tests and the variables considered by the tests for connection prequalification. The CPRP shall also provide the same information when limits are to be changed for a previously prequalified connection. A sufficient number of tests shall be performed on a sufficient number of nonidentical specimens to demonstrate that the connection has the ability and reliability to undergo the required story drift angle for SMF, IMF, C-SMF, and C-

45 IMF, and the required link rotation angle for EBF, where the link is adjacent to columns.
 46 The limits on member sizes for prequalification shall not exceed the limits specified in
 47 Section K2.3b.

48 **4. Prequalification Variables**

49 In order to be prequalified, the effect of the following variables on connection
 50 performance shall be considered. Limits on the permissible values for each variable
 51 shall be established by the CPRP for the prequalified connection.

52 **4a. Beam and Column Parameters for SMF and IMF, and Link and Column**
 53 **Parameters for EBF**

- 54 (a) Cross-section shape: wide flange, box, or other
- 55 (b) Cross-section fabrication method: rolled shape, welded shape, or other
- 56 (c) Depth
- 57 (d) Weight per foot
- 58 (e) Flange thickness
- 59 (f) Material specification
- 60 (g) Beam span-to-depth ratio (for SMF or IMF), or link length (for EBF)
- 61 (h) Width-to-thickness ratio of cross-section elements
- 62 (i) Lateral bracing
- 63 (j) Column orientation with respect to beam or link: beam or link is connected to
 64 column flange; beam or link is connected to column web; beams or links are
 65 connected to both the column flange and web; or other
- 66 (k) Other parameters pertinent to the specific connection under consideration

67 **4b. Beam and Column Parameters for C-SMF and C-IMF**

- 68 (a) For structural steel members that are part of a composite beam or column: specify
 69 parameters required in Section K1.4a
- 70 (b) Overall depth of composite beam and column
- 71 (c) Composite beam span-to-depth ratio
- 72 (d) Reinforcing bar diameter
- 73 (e) Reinforcement material specification
- 74 (f) Reinforcement development and splice requirements
- 75 (g) Transverse reinforcement requirements
- 76 (h) Concrete compressive strength and density
- 77 (i) Steel anchor dimensions and material specification
- 78 (j) Other parameters pertinent to the specific connection under consideration

79 **4c. Beam-to-Column or Link-to-Column Relations**

- 80 (a) Panel-zone strength for SMF, IMF, and EBF
- 81 (b) Joint shear strength for C-SMF and C-IMF
- 82 (c) Doubler plate attachment details for SMF, IMF, and EBF
- 83 (d) Joint reinforcement details for C-SMF and C-IMF

- 84 (e) Column-to-beam (or column-to-link) moment ratio
- 85 **4d. Continuity and Diaphragm Plates**
- 86 (a) Identification of conditions under which continuity plates or diaphragm plates are
87 required
- 88 (b) Thickness, width, and depth
- 89 (c) Attachment details
- 90 **4e. Welds**
- 91 (a) Location, extent (including returns), type (CJP, PJP, fillet, etc.), and any
92 reinforcement or contouring required
- 93 (b) Filler metal classification strength and notch toughness
- 94 (c) Details and treatment of weld backing and weld tabs
- 95 (d) Weld access holes: size, geometry, and finish
- 96 (e) Welding quality control and quality assurance beyond that described in Chapter J,
97 including nondestructive testing (NDT) method, inspection frequency, acceptance
98 criteria, and documentation requirements
- 99 **4f. Bolts**
- 100 (a) Bolt diameter
- 101 (b) Bolt grade: ASTM F3125 Grades A325, A325M, A490, A490M, F1852, F2280, or
102 other
- 103 (c) Installation requirements: pretensioned, snug-tight, or other
- 104 (d) Hole type: standard, oversize, short-slot, long-slot, or other
- 105 (e) Hole fabrication method: drilling, punching, sub-punching and reaming, or other
- 106 (f) Other parameters pertinent to the specific connection under consideration
- 107 **4g. Reinforcement in C-SMF and C-IMF**
- 108 (a) Location of longitudinal and transverse reinforcement
- 109 (b) Cover requirements
- 110 (c) Hook configurations and other pertinent reinforcement details
- 111 **4h. Quality Control and Quality Assurance**
- 112 Requirements that exceed or supplement requirements specified in Chapter J, if any.
- 113 **4i. Additional Connection Details**
- 114 All variables and workmanship parameters that exceed AISC, RCSC, and AWS
115 requirements pertinent to the specific connection under consideration, as established by
116 the CPRP.
- 117 **5. Design Procedure**
- 118 A comprehensive design procedure must be available for a prequalified connection. The
119 design procedure must address all applicable limit states within the limits of
120 prequalification.

121 **6. Prequalification Record**

122 A prequalified connection shall be provided with a written prequalification record with
123 the following information:

- 124 (a) General description of the prequalified connection and documents that clearly
125 identify key features and components of the connection
- 126 (b) Description of the expected behavior of the connection in the elastic and inelastic
127 ranges of behavior, intended location(s) of inelastic action, and a description of limit
128 states controlling the strength and deformation capacity of the connection
- 129 (c) Listing of systems for which connection is prequalified: SMF, IMF, EBF, C-SMF,
130 or C-IMF.
- 131 (d) Listing of limits for all applicable prequalification variables listed in Section K1.4
- 132 (e) Listing of demand critical welds
- 133 (f) Definition of the region of the connection that comprises the protected zone
- 134 (g) Detailed description of the design procedure for the connection, as required in
135 Section K1.5
- 136 (h) List of references of test reports, research reports and other publications that
137 provided the basis for prequalification
- 138 (i) Summary of quality control and quality assurance procedures

139 **K2. CYCLIC TESTS FOR QUALIFICATION OF BEAM-TO-COLUMN AND LINK-
140 TO-COLUMN CONNECTIONS**

141 **1. Scope**

142 This section provides requirements for qualifying cyclic tests of beam-to-column
143 moment connections in SMF, IMF, C-SMF, and C-IMF; and link-to-column
144 connections in EBF, when required in these Provisions. The purpose of the testing
145 described in this section is to provide evidence that a beam-to-column connection or a
146 link-to-column connection satisfies the requirements for strength and story drift angle
147 or link rotation angle in these Provisions. Alternative testing requirements are permitted
148 when approved by the engineer of record (EOR) and the AHJ.

149 **2. Test Subassembly Requirements**

150 The test subassembly shall replicate, as closely as is practical, the conditions that will
151 occur in the prototype during earthquake loading. The test subassembly shall include
152 the following features:

- 153 (a) The test specimen shall consist of at least a single column with beams or links
154 attached to one or both sides of the column.
- 155 (b) Points of inflection in the test assemblage shall coincide with the anticipated points
156 of inflection in the prototype under earthquake loading.
- 157 (c) Lateral bracing of the test subassembly is permitted near load application or
158 reaction points as needed to provide lateral stability of the test subassembly.
159 Additional lateral bracing of the test subassembly is not permitted, unless it
160 replicates lateral bracing to be used in the prototype.

161 **3. Essential Test Variables**

162 The test specimen shall replicate as closely as is practical the pertinent design, detailing,
163 construction features and material properties of the prototype. The following variables
164 shall be replicated in the test specimen.

165 **3a. Sources of Inelastic Rotation**

166 The inelastic rotation shall be computed based on an analysis of test specimen
 167 deformations. Sources of inelastic rotation include, but are not limited to, yielding of
 168 members, yielding of connection elements and connectors, yielding of reinforcing steel,
 169 inelastic deformation of concrete, and slip between members and connection elements.
 170 For beam-to-column moment connections in SMF, IMF, C-SMF, and C-IMF, inelastic
 171 rotation is computed based upon the assumption that inelastic action is concentrated at
 172 a single point located at the intersection of the centerline of the beam with the centerline
 173 of the column. For link-to-column connections in EBF, inelastic rotation shall be
 174 computed based upon the assumption that inelastic action is concentrated at a single
 175 point located at the intersection of the centerline of the link with the face of the column.

176 Inelastic rotation shall be developed in the test specimen by inelastic action in the same
 177 members and connection elements as anticipated in the prototype (in other words, in
 178 the beam or link, in the column panel zone, in the column outside of the panel zone, or
 179 in connection elements) within the limits described below. The percentage of the total
 180 inelastic rotation in the test specimen that is developed in each member or connection
 181 element shall be within 25% of the anticipated percentage of the total inelastic rotation
 182 in the prototype that is developed in the corresponding member or connection element.

183 **3b. Members**

184 The size of the beam or link used in the test specimen shall be within the following
 185 limits:

- 186 (a) The depth of the test beam or link shall be no less than 90% of the depth of the
 187 prototype beam or link.
- 188 (b) For SMF, IMF, and EBF, the weight per foot of the test beam or link shall be no
 189 less than 75% of the weight per foot of the prototype beam or link.
- 190 (c) For C-SMF and C-IMF, the weight per foot of the structural steel member that forms
 191 part of the test beam shall be no less than 75% of the weight per foot of the structural
 192 steel member that forms part of the prototype beam.

193 The size of the column used in the test specimen shall correctly represent the inelastic
 194 action in the column in accordance with the requirements in Section K2.3a. In addition,
 195 in SMF, IMF, and EBF, the depth of the test column shall be no less than 90% of the
 196 depth of the prototype column. In C-SMF and C-IMF, the depth of the structural steel
 197 member that forms part of the test column shall be no less than 90% of the depth of the
 198 structural steel member that forms part of the prototype column.

199 The width-to-thickness ratios of compression elements of steel members of the test
 200 specimen shall meet the width-to-thickness limitations as specified in these Provisions
 201 for members in SMF, IMF, C-SMF, C-IMF, or EBF, as applicable.

202 Exception: The width-to-thickness ratios of compression elements of members in the
 203 test specimen are permitted to exceed the width-to-thickness limitations specified in
 204 these Provisions if both of the following conditions are met:

- 205 (a) The width-to-thickness ratios of compression elements of the members of the test
 206 specimen are no less than the width-to-thickness ratios of compression elements in
 207 the corresponding prototype members.
- 208 (b) Design features that are intended to restrain local buckling in the test specimen,
 209 such as concrete encasement of steel members, concrete filling of steel members,
 210 and other similar features are representative of the corresponding design features
 211 in the prototype.

212 Extrapolation beyond the limitations stated in this section is permitted subject to
 213 qualified peer review and approval by the AHJ.

214 **3c. Reinforcing Steel Amount, Size, and Detailing**

215 The total area of the longitudinal reinforcing bars shall not be less than 75% of the area
216 in the prototype, and individual bars shall not have an area less than 70% of the
217 maximum bar size in the prototype.

218 Design approaches and methods used for anchorage and development of reinforcement,
219 and for splicing reinforcement in the test specimen shall be representative of the
220 prototype.

221 The amount, arrangement and hook configurations for transverse reinforcement shall
222 be representative of the bond, confinement and anchorage conditions of the prototype.

223 **3d. Connection Details**

224 The connection details used in the test specimen shall represent the prototype
225 connection details as closely as possible. The connection elements used in the test
226 specimen shall be a full-scale representation of the connection elements used in the
227 prototype, for the member sizes being tested.

228 **3e. Continuity Plates**

229 The size and connection details of continuity plates used in the test specimen shall be
230 proportioned to match the size and connection details of continuity plates used in the
231 prototype connection as closely as possible.

232 **3f. Steel Strength for Steel Members and Connection Elements**

233 The following additional requirements shall be satisfied for each steel member or
234 connection element of the test specimen that supplies inelastic rotation by yielding:

235 (a) The yield strength shall be determined as specified in Section K2.6a. The use of
236 yield stress values that are reported on certified material test reports in lieu of
237 physical testing is prohibited for the purposes of this section.

238 (b) The yield strength of the beam flange as tested in accordance with Section K2.6a
239 shall not be more than 15% below $R_y F_y$ for the grade of steel to be used for the
240 corresponding elements of the prototype.

241 (c) The yield strength of the columns and connection elements shall not be more than
242 15% above or below $R_y F_y$ for the grade of steel to be used for the corresponding
243 elements of the prototype. $R_y F_y$ shall be determined in accordance with Section
244 A3.2.

245 **User Note:** Based upon the preceding criteria, steel of the specified grade with a
246 specified minimum yield stress, F_y , of up to and including 1.15 times the $R_y F_y$ for
247 the steel tested should be permitted in the prototype. In production, this limit should
248 be checked using the values stated on the steel manufacturer's material test reports.

249 **3g. Steel Strength and Grade for Reinforcing Steel**

250 Reinforcing steel in the test specimen shall have the same ASTM designation as the
251 corresponding reinforcing steel in the prototype. The specified minimum yield stress of
252 reinforcing steel in the test specimen shall not be less than the specified minimum yield
253 stress of the corresponding reinforcing steel in the prototype.

254 **3h. Concrete Strength and Density**

255 The specified compressive strength of concrete in members and connection elements of
256 the test specimen shall be at least 75% and no more than 125% of the specified
257 compressive strength of concrete in the corresponding members and connection
258 elements of the prototype.

259 The compressive strength of concrete in the test specimen shall be determined in
260 accordance with Section K2.6d.

261 The density classification of the concrete in the members and connection elements of
262 the test specimen shall be the same as the density classification of concrete in the
263 corresponding members and connection elements of the prototype. The density
264 classification of concrete shall correspond to either normal weight, lightweight, all-
265 lightweight, or sand-lightweight as defined in ACI 318.

266 3i. **Welded Joints**

267 Welds on the test specimen shall satisfy the following requirements:

268 (a) Welding shall be performed in conformance with welding procedure specifications
269 (WPS) as required in AWS D1.1/D1.1M. The WPS essential variables shall satisfy
270 the requirements in AWS D1.1/D1.1M and shall be within the parameters
271 established by the filler-metal manufacturer. The tensile strength and Charpy V-
272 notch (CVN) toughness of the welds used in the test specimen shall be determined
273 by tests as specified in Section K2.6e, made using the same filler metal
274 classification, manufacturer, brand or trade name, diameter, and average heat input
275 for the WPS used on the test specimen. The use of tensile strength and CVN
276 toughness values that are reported on the manufacturer's typical certificate of
277 conformance, in lieu of physical testing, is not permitted for purposes of this section.

278 (b) The specified minimum tensile strength of the filler metal used for the test specimen
279 shall be the same as that to be used for the welds on the corresponding prototype.
280 The tensile strength of the deposited weld as tested in accordance with Section
281 K2.6c shall not exceed the tensile strength classification of the filler metal specified
282 for the prototype by more than 25 ksi (170 MPa).

283 **User Note:** Based upon the criteria in (b), should the tested tensile strength of the
284 weld metal exceed 25 ksi (170 MPa) above the specified minimum tensile strength,
285 the prototype weld should be made with a filler metal and WPS that will provide a
286 tensile strength no less than 25 ksi (170 MPa) below the tensile strength measured
287 in the material test plate. When this is the case, the tensile strength of welds resulting
288 from use of the filler metal and the WPS to be used in the prototype should be
289 determined by using an all-weld-metal tension specimen. The test plate is described
290 in AWS D1.8/D1.8M clause A6 and shown in AWS D1.8/D1.8M Figure A.1.

291 (c) The specified minimum CVN toughness of the filler metal used for the test
292 specimen shall not exceed that to be used for the welds on the corresponding
293 prototype. The tested CVN toughness of the weld as tested in accordance with
294 Section K2.6c shall not exceed the minimum CVN toughness specified for the
295 prototype by more than 50%, nor 25 ft-lb (34 J), whichever is greater.

296 **User Note:** Based upon the criteria in (c), should the tested CVN toughness of the
297 weld metal in the material test specimen exceed the specified CVN toughness for
298 the test specimen by 25 ft-lb (34 J) or 50%, whichever is greater, the prototype weld
299 can be made with a filler metal and WPS that will provide a CVN toughness that is
300 no less than 25 ft-lb (34 J) or 33% lower, whichever is lower, below the CVN
301 toughness measured in the weld metal material test plate. When this is the case, the
302 weld properties resulting from the filler metal and WPS to be used in the prototype
303 can be determined using five CVN test specimens. The test plate is described in
304 AWS D1.8/D1.8M clause A6 and shown in AWS D1.8/D1.8M Figure A.1.

305 (d) The welding positions used to make the welds on the test specimen shall be the same
306 as those to be used for the prototype welds.

307 (e) Weld details such as backing, tabs and access holes used for the test specimen welds
308 shall be the same as those to be used for the corresponding prototype welds. Weld

309 backing and weld tabs shall not be removed from the test specimen welds unless the
310 corresponding weld backing and weld tabs are removed from the prototype welds.

311 (f) Methods of inspection and nondestructive testing and standards of acceptance used
312 for test specimen welds shall be the same as those to be used for the prototype welds.

313 **User Note:** The filler metal used for production of the prototype may be of a different
314 classification, manufacturer, brand or trade name, and diameter, if Sections K2.3i(b) and
315 K2.3i(c) are satisfied. To qualify alternate filler metals, the tests as prescribed in Section
316 K2.6e should be conducted.

317 3j. Bolted Joints

318 The bolted portions of the test specimen shall replicate the bolted portions of the
319 prototype connection as closely as possible. Additionally, bolted portions of the test
320 specimen shall satisfy the following requirements:

321 (a) The bolt grade (for example, ASTM F3125 Grades A325, A325M, A490, A490M,
322 F1852, F2280) used in the test specimen shall be the same as that to be used for the
323 prototype, except that heavy hex bolts are permitted to be substituted for twist-off-
324 type tension control bolts of equal specified minimum tensile strength, and vice
325 versa.

326 (b) The type and orientation of bolt holes (standard, oversize, short slot, long slot, or
327 other) used in the test specimen shall be the same as those to be used for the
328 corresponding bolt holes in the prototype.

329 (c) When inelastic rotation is to be developed either by yielding or by slip within a
330 bolted portion of the connection, the method used to make the bolt holes (drilling,
331 sub-punching and reaming, or other) in the test specimen shall be the same as that
332 to be used in the corresponding bolt holes in the prototype.

333 (d) Bolts in the test specimen shall have the same installation (pretensioned or other)
334 and faying surface preparation (no specified slip resistance, Class A or B slip
335 resistance, or other) as that to be used for the corresponding bolts in the prototype.

336 3k. Load Transfer Between Steel and Concrete

337 Methods used to provide load transfer between steel and concrete in the members and
338 connection elements of the test specimen, including direct bearing, shear connection,
339 friction, and others, shall be representative of the prototype.

340 4. Loading History

341 4a. General Requirements

342 The test specimen shall be subjected to cyclic loads in accordance with the requirements
343 prescribed in Section K2.4b for beam-to-column moment connections in SMF, IMF, C-
344 SMF, and C-IMF, and in accordance with the requirements prescribed in Section K2.4c
345 for link-to-column connections in EBF.

346 Loading sequences to qualify connections for use in SMF, IMF, C-SMF, or C-IMF with
347 columns loaded orthogonally shall be applied about both axes using the loading
348 sequence specified in Section K2.4b. Beams used about each axis shall represent the
349 most demanding combination for which qualification or prequalification is sought. In
350 lieu of concurrent application about each axis of the loading sequence specified in
351 Section K2.4b, the loading sequence about one axis shall satisfy requirements of
352 Section K2.4b, while a concurrent load of constant magnitude, equal to the expected
353 strength of the beam connected to the column about its orthogonal axis, shall be applied
354 about the orthogonal axis.

355 Loading sequences other than those specified in Sections K2.4b and K2.4c are

356 permitted to be used when they are demonstrated to be of equivalent or greater severity.

357 **4b. Loading Sequence for Beam-to-Column Moment Connections**

358 Qualifying cyclic tests of beam-to-column moment connections in SMF, IMF, C-SMF,
359 and C-IMF shall be conducted by controlling the story drift angle, θ , imposed on the
360 test specimen, as specified below:

361 (a) 6 cycles at $\theta = 0.00375$ rad

362 (b) 6 cycles at $\theta = 0.005$ rad

363 (c) 6 cycles at $\theta = 0.0075$ rad

364 (d) 4 cycles at $\theta = 0.01$ rad

365 (e) 2 cycles at $\theta = 0.015$ rad

366 (f) 2 cycles at $\theta = 0.02$ rad

367 (g) 2 cycles at $\theta = 0.03$ rad

368 (h) 2 cycles at $\theta = 0.04$ rad

369 Continue loading at increments of $\theta = 0.01$ rad, with two cycles of loading at each step.

370 **4c. Loading Sequence for Link-to-Column Connections**

371 Qualifying cyclic tests of link-to-column moment connections in EBF shall be
372 conducted by controlling the total link rotation angle, γ_{total} , imposed on the test
373 specimen, as follows:

374 (a) 6 cycles at $\gamma_{total} = 0.00375$ rad

375 (b) 6 cycles at $\gamma_{total} = 0.005$ rad

376 (c) 6 cycles at $\gamma_{total} = 0.0075$ rad

377 (d) 6 cycles at $\gamma_{total} = 0.01$ rad

378 (e) 4 cycles at $\gamma_{total} = 0.015$ rad

379 (f) 4 cycles at $\gamma_{total} = 0.02$ rad

380 (g) 2 cycles at $\gamma_{total} = 0.03$ rad

381 (h) 1 cycle at $\gamma_{total} = 0.04$ rad

382 (i) 1 cycle at $\gamma_{total} = 0.05$ rad

383 (j) 1 cycle at $\gamma_{total} = 0.07$ rad

384 (k) 1 cycle at $\gamma_{total} = 0.09$ rad

385 Continue loading at increments of $\gamma_{total} = 0.02$ rad, with one cycle of loading at each
386 step.

387 **5. Instrumentation**

388 Sufficient instrumentation shall be provided on the test specimen to permit
389 measurement or calculation of the quantities listed in Section K2.7.

390 **6. Testing Requirements for Material Specimens**

391 **6a. Tension Testing Requirements for Structural Steel Material Specimens**

392 Tension testing shall be conducted on samples taken from material test plates in

393 accordance with Section K2.6c. The material test plates shall be taken from the steel
 394 of the same heat as used in the test specimen. Tension-test results from certified material
 395 test reports shall be reported, but shall not be used in lieu of physical testing for the
 396 purposes of this section. Tension testing shall be conducted and reported for the
 397 following portions of the test specimen:

398 (a) Flange(s) and web(s) of beams and columns at standard locations

399 (b) Any element of the connection that supplies inelastic rotation by yielding

400 **6b. Tension Testing Requirements for Reinforcing Steel Material Specimens**

401 Tension testing shall be conducted on samples of reinforcing steel in accordance with
 402 Section K2.6c. Samples of reinforcing steel used for material tests shall be taken from
 403 the same heat as used in the test specimen. Tension-test results from certified material
 404 test reports shall be reported, but shall not be used in lieu of physical testing for the
 405 purposes of this section.

406 **6c. Methods of Tension Testing for Structural and Reinforcing Steel Material**
 407 **Specimens**

408 Tension testing shall be conducted in accordance with ASTM A6/A6M, ASTM A370,
 409 and ASTM E8, as applicable, with the following exceptions:

410 (a) The yield strength, F_y , that is reported from the test shall be based upon the yield
 411 strength definition in ASTM A370, using the offset method at 0.002 in./in. strain.

412 (b) The loading rate for the tension test shall replicate, as closely as practical, the
 413 loading rate to be used for the test specimen.

414 **6d. Testing Requirements for Concrete**

415 Test cylinders of concrete used for the test specimen shall be made and cured in
 416 accordance with ASTM C31. At least three cylinders of each batch of concrete used in
 417 a component of the test specimen shall be tested within five days before or after of the
 418 end of the cyclic qualifying test of the test specimen. Tests of concrete cylinders shall
 419 be in accordance with ASTM C39. The average compressive strength of the three
 420 cylinders shall be no less than 90% and no greater than 150% of the specified
 421 compressive strength of the concrete in the corresponding member or connection
 422 element of the test specimen. In addition, the average compressive strength of the three
 423 cylinders shall be no more than 3000 psi (21 MPa) greater than the specified compressive
 424 strength of the concrete in the corresponding member or connection element of the test
 425 specimen.

426 Exception: If the average compressive strength of three cylinders is outside of these
 427 limits, the specimen is still acceptable if supporting calculations or other evidence is
 428 provided to demonstrate how the difference in concrete strength will affect the
 429 connection performance.

430 **6e. Testing Requirements for Weld Metal Material Specimens**

431 Weld metal testing shall be conducted on samples extracted from the material test plate,
 432 made using the same filler metal classification, manufacturer, brand or trade name, and
 433 diameter, and using the same average heat input as used in the welding of the test
 434 specimen. The tensile strength and CVN toughness of weld material specimens shall
 435 be determined in accordance with *Standard Methods for Mechanical Testing of Welds*
 436 (AWS B4.0/B4.0M). The use of tensile strength and CVN toughness values that are
 437 reported on the manufacturer's typical certificate of conformance in lieu of physical
 438 testing is not permitted for use for purposes of this section.

439 The same WPS shall be used to make the test specimen and the material test plate. The

440 material test plate shall use base metal of the same grade and type as was used for the
 441 test specimen, although the same heat need not be used. If the average heat input used
 442 for making the material test plate is not within $\pm 20\%$ of that used for the test specimen,
 443 a new material test plate shall be made and tested.

444 7. Test Reporting Requirements

445 For each test specimen, a written test report meeting the requirements of the AHJ and
 446 the requirements of this section shall be prepared. The report shall thoroughly document
 447 all key features and results of the test. The report shall include the following information:

- 448 (a) A clear description of the test subassembly, including key dimensions, boundary
 449 conditions at loading and reaction points, and location of lateral braces.
 - 450 (b) The connection detail, including member sizes, grades of steel, the sizes of all
 451 connection elements, welding details including filler metal, the size and location of
 452 bolt holes, the size and grade of bolts, specified compressive strength and density
 453 of concrete, reinforcing bar sizes and grades, reinforcing bar locations, reinforcing
 454 bar splice and anchorage details, and all other pertinent details of the connection.
 - 455 (c) A listing of all other essential variables for the test specimen, as listed in Section
 456 K2.3.
 - 457 (d) A listing or plot showing the applied load or displacement history of the test
 458 specimen.
 - 459 (e) A listing of all welds to be designated demand critical.
 - 460 (f) Definition of the region of the member and connection to be designated a protected
 461 zone.
 - 462 (g) A plot of the applied load versus the displacement of the test specimen. The
 463 displacement reported in this plot shall be measured at or near the point of load
 464 application. The locations on the test specimen where the loads and displacements
 465 were measured shall be clearly indicated.
 - 466 (h) A plot of beam moment versus story drift angle for beam-to-column moment
 467 connections; or a plot of link shear force versus link rotation angle for link-to-
 468 column connections. For beam-to-column connections, the beam moment and the
 469 story drift angle shall be computed with respect to the centerline of the column.
 - 470 (i) The story drift angle and the total inelastic rotation developed by the test specimen.
 471 The components of the test specimen contributing to the total inelastic rotation shall
 472 be identified. The portion of the total inelastic rotation contributed by each
 473 component of the test specimen shall be reported. The method used to compute
 474 inelastic rotations shall be clearly shown.
 - 475 (j) A chronological listing of test observations, including observations of yielding, slip,
 476 instability, cracking, and rupture of steel elements, cracking of concrete, and other
 477 damage of any portion of the test specimen as applicable.
 - 478 (k) The controlling failure mode for the test specimen. If the test is terminated prior to
 479 failure, the reason for terminating the test shall be clearly indicated.
 - 480 (l) The results of the material specimen tests specified in Section K2.6.
 - 481 (m) The welding procedure specifications (WPS) and welding inspection reports.
- 482 Additional documents, data, and discussion of the test specimen or test results are
 483 permitted to be included in the report.

484 8. Acceptance Criteria

485 The test specimen must satisfy the strength and story drift angle or link rotation angle
 486 requirements of these Provisions for the SMF, IMF, C-SMF, C-IMF, or EBF
 487 connection, as applicable. The test specimen must sustain the required story drift angle
 488 or link rotation angle for at least one complete loading cycle.

489 **K3. CYCLIC TESTS FOR QUALIFICATION OF BUCKLING-RESTRAINED**
 490 **BRACES**

491 **1. Scope**

492 This section includes requirements for qualifying cyclic tests of individual buckling-
 493 restrained braces and buckling-restrained brace subassemblages, when required in these
 494 Provisions. The purpose of the testing of individual braces is to provide evidence that a
 495 buckling-restrained brace satisfies the requirements for strength and inelastic
 496 deformation by these provisions; it also permits the determination of maximum brace
 497 forces for design of adjoining elements. The purpose of testing of the brace
 498 subassemblage is to provide evidence that the brace-design is able to satisfactorily
 499 accommodate the deformation and rotational demands associated with the design.
 500 Further, the subassemblage test is intended to demonstrate that the hysteretic behavior
 501 of the brace in the subassemblage is consistent with that of the individual brace elements
 502 tested uniaxially.

503 Alternative testing requirements are permitted when approved by the EOR and the AHJ.
 504 This section provides only minimum recommendations for simplified test conditions.

505 **2. Subassemblage Test Specimen**

506 The subassemblage test specimen shall satisfy the following requirements:

- 507 (a) The mechanism for accommodating inelastic rotation in the subassemblage test
 508 specimen brace shall be the same as that of the prototype. The rotational
 509 deformation demands on the subassemblage test specimen brace shall be equal to
 510 or greater than those of the prototype.
- 511 (b) The axial yield strength of the steel core, $P_{y,sc}$, of the brace in the subassemblage test
 512 specimen shall not be less than 90% of that of the prototype where both strengths
 513 are based on the core area, A_{sc} , multiplied by the yield strength as determined from
 514 a coupon test.
- 515 (c) The cross-sectional shape and orientation of the steel core projection of the
 516 subassemblage test specimen brace shall be the same as that of the brace in the
 517 prototype.
- 518 (d) The same documented design methodology shall be used for design of the
 519 subassemblage as used for the prototype, to allow comparison of the rotational
 520 deformation demands on the subassemblage brace to the prototype. In stability
 521 calculations, beams, columns, and gussets connecting the core shall be considered
 522 parts of this system.
- 523 (e) The calculated margins of safety for the prototype connection design, steel core
 524 projection stability, overall buckling, and other relevant subassemblage test
 525 specimen brace construction details, excluding the gusset plate, for the prototype,
 526 shall equal or exceed those of the subassemblage test specimen construction. If the
 527 qualification brace test specimen required in Section K3.3 was also tested including
 528 the subassemblage requirements of this section, the lesser safety factor for overall
 529 buckling between that required in Section K3.3a(a) and that required in this section
 530 may be used.
- 531 (f) Lateral bracing of the subassemblage test specimen shall replicate the lateral bracing
 532 in the prototype.

533 (g) The brace test specimen and the prototype shall be manufactured in accordance with
534 the same quality control and assurance processes and procedures.

535 Extrapolation beyond the limitations stated in this section is permitted subject to
536 qualified peer review and approval by the AHJ.

537 **3. Brace Test Specimen**

538 The brace test specimen shall replicate as closely as is practical the pertinent design,
539 detailing, construction features, and material properties of the prototype.

540 **3a. Design of Brace Test Specimen**

541 The same documented design methodology shall be used for the brace test specimen
542 and the prototype. The design calculations shall demonstrate, at a minimum, the
543 following requirements:

544 (a) The calculated margin of safety for stability against overall buckling for the
545 prototype shall equal or exceed that of the brace test specimen.

546 (b) The calculated margins of safety for the brace test specimen and the prototype shall
547 account for differences in material properties, including yield and ultimate stress,
548 ultimate elongation, and toughness.

549 **3b. Manufacture of Brace Test Specimen**

550 The brace test specimen and the prototype shall be manufactured in accordance with
551 the same quality control and assurance processes and procedures.

552 **3c. Similarity of Brace Test Specimen and Prototype**

553 The brace test specimen shall meet the following requirements:

554 (a) The cross-sectional shape and orientation of the steel core shall be the same as that
555 of the prototype.

556 (b) The axial yield strength of the steel core, $P_{y_{sc}}$, of the brace test specimen shall not
557 be less than 50% nor more than 150% of the prototype where both strengths are
558 based on the core area, A_{sc} , multiplied by the yield strength as determined from a
559 coupon test.

560 (c) The material for, and method of, separation between the steel core and the buckling
561 restraining mechanism in the brace test specimen shall be the same as that in the
562 prototype.

563 Extrapolation beyond the limitations stated in this section is permitted subject to
564 qualified peer review and approval by the AHJ.

565 **3d. Connection Details**

566 The connection details used in the brace test specimen shall represent the prototype
567 connection details as closely as practical.

568 **3e. Materials**

569 **1. Steel Core**

570 The following requirements shall be satisfied for the steel core of the brace test
571 specimen:

572 (a) The specified minimum yield stress of the brace test specimen steel core shall
573 be the same as that of the prototype.

574 (b) The measured yield stress of the material of the steel core in the brace test

575 specimen shall be at least 90% of that of the prototype as determined from
576 coupon tests.

577 (c) The specified minimum ultimate stress and strain of the brace test specimen
578 steel core shall not exceed those of the prototype.

579 **2. Buckling-Restraining Mechanism**

580 Materials used in the buckling-restraining mechanism of the brace test specimen
581 shall be the same as those used in the prototype.

582 **3f. Connections**

583 The welded, bolted and pinned joints on the test specimen shall replicate those on the
584 prototype as close as practical.

585 **4. Loading History**

586 **4a. General Requirements**

587 The test specimen shall be subjected to cyclic loads in accordance with the requirements
588 prescribed in Sections K3.4b and K3.4c. Additional increments of loading beyond those
589 described in Section K3.4c are permitted. Each cycle shall include a full tension and
590 full compression excursion to the prescribed deformation.

591 **4b. Test Control**

592 The test shall be conducted by controlling the level of axial or rotational deformation,
593 Δ_b , imposed on the test specimen. As an alternate, the maximum rotational deformation
594 is permitted to be applied and maintained as the protocol is followed for axial
595 deformation.

596 **4c. Loading Sequence**

597 Loads shall be applied to the test specimen to produce the following deformations,
598 where the deformation is the steel core axial deformation for the test specimen and the
599 rotational deformation demand for the subassembly test specimen brace:

- 600 (a) 2 cycles of loading at the deformation corresponding to $\Delta_b = \Delta_{by}$
601 (b) 2 cycles of loading at the deformation corresponding to $\Delta_b = 0.50 \Delta_{bm}$
602 (c) 2 cycles of loading at the deformation corresponding to $\Delta_b = 1.0 \Delta_{bm}$
603 (d) 2 cycles of loading at the deformation corresponding to $\Delta_b = 1.5 \Delta_{bm}$
604 (e) 2 cycles of loading at the deformation corresponding to $\Delta_b = 2.0 \Delta_{bm}$
605 (f) Additional complete cycles of loading at the deformation corresponding to $\Delta_b =$
606 $1.5\Delta_{bm}$, as required for the brace test specimen to achieve a cumulative inelastic
607 axial deformation of at least 200 times the yield deformation (not required for the
608 subassembly test specimen)

609 where

610 Δ_{bm} = value of deformation quantity, Δ_b , at least equal to that corresponding
611 to the design earthquake displacement, in. (mm)

612 Δ_{by} = value of deformation quantity, Δ_b , at first yield of test specimen, in.
613 (mm)

614 The frame drift at the design earthquake displacement shall not be taken as less than
615 0.01 times the story height for the purposes of calculating Δ_{bm} . Other loading sequences
616 are permitted to be used to qualify the test specimen when they are demonstrated to be
617 of equal or greater severity in terms of maximum and cumulative inelastic deformation.

618 **5. Instrumentation**

619 Sufficient instrumentation shall be provided on the test specimen to permit
620 measurement or calculation of the quantities listed in Section K3.7.

621 **6. Materials Testing Requirements**

622 **6a. Tension Testing Requirements**

623 Tension testing shall be conducted on samples of steel taken from the same heat of steel
624 as that used to manufacture the steel core. Tension test results from certified material
625 test reports shall be reported but are prohibited in place of material specimen testing for
626 the purposes of this Section. Tension test results shall be based upon testing that is
627 conducted in accordance with Section K3.6b.

628 **6b. Methods of Tension Testing**

629 Tension testing shall be conducted in accordance with ASTM A6/A6M, ASTM A370,
630 and ASTM E8, with the following exceptions:

- 631 (a) The yield stress that is reported from the test shall be based upon the yield strength
632 definition in ASTM A370, using the offset method of 0.002 strain.
- 633 (b) The loading rate for the tension test shall replicate, as closely as is practical, the
634 loading rate used for the test specimen.
- 635 (c) The coupon shall be machined so that its longitudinal axis is parallel to the
636 longitudinal axis of the steel core.

637 **7. Test Reporting Requirements**

638 For each test specimen, a written test report meeting the requirements of this section
639 shall be prepared. The report shall thoroughly document all key features and results of
640 the test. The report shall include the following information:

- 641 (a) A clear description of the test specimen, including key dimensions, boundary
642 conditions at loading and reaction points, and location of lateral bracing, if any.
- 643 (b) The connection details including member sizes, grades of steel, the sizes of all
644 connection elements, welding details including filler metal, the size and location of
645 bolt or pin holes, the size and grade of connectors, and all other pertinent details of
646 the connections.
- 647 (c) A listing of all other essential variables as listed in Section K3.2 or K3.3.
- 648 (d) A listing or plot showing the applied load or displacement history.
- 649 (e) A plot of the applied load versus the deformation, Δ_b . The method used to determine
650 the deformations shall be clearly shown. The locations on the test specimen where
651 the loads and deformations were measured shall be clearly identified.
- 652 (f) A chronological listing of test observations, including observations of yielding, slip,
653 instability, transverse displacement along the test specimen and rupture of any
654 portion of the test specimen and connections, as applicable.
- 655 (g) The results of the material specimen tests specified in Section K3.6.
- 656 (h) The manufacturing quality control and quality assurance plans used for the
657 fabrication of the test specimen. These shall be included with the welding procedure
658 specifications and welding inspection reports.

659 Additional documents, data, and discussion of the test specimen or test results are
660 permitted to be included in the report.

661 **8. Acceptance Criteria**

662 At least one subassemblage test that satisfies the requirements of Section K3.2 shall be
663 performed. At least one brace test that satisfies the requirements of Section K3.3 shall
664 be performed. Within the required protocol range, all tests shall satisfy the following
665 requirements:

- 666 (a) The plot showing the applied load versus displacement history shall exhibit stable,
667 repeatable behavior with positive incremental stiffness.
- 668 (b) There shall be no rupture, brace instability, or brace end connection failure.
- 669 (c) For brace tests, each cycle to a deformation greater than Δ_{by} , the maximum tension
670 and compression forces shall not be less than the nominal strength of the core.
- 671 (d) For brace tests, each cycle to a deformation greater than Δ_{by} , the ratio of the
672 maximum compression force to the maximum tension force shall not exceed 1.5.

673 Other acceptance criteria are permitted to be adopted for the brace test specimen or
674 subassemblage test specimen subject to qualified peer review and approval by the AHJ.

APPENDIX 1

DESIGN VERIFICATION USING NONLINEAR RESPONSE HISTORY ANALYSIS

This appendix provides requirements for the use of nonlinear response history analysis for the design verification of steel and composite steel-concrete structures subjected to earthquake ground shaking.

The appendix is organized as follows:

- 1.1 Scope
- 1.2 Earthquake Ground Motions
- 1.3 Load Factors and Combinations
- 1.4 General Modeling Requirements
- 1.5 Member Modeling Requirements
- 1.6 Connection Modeling Requirements
- 1.7 System Requirements
- 1.8 Global Acceptance Criteria

1.1. SCOPE

Wherever these provisions refer to the applicable building code and there is none, the requirements for performing nonlinear response history analysis of seismic force-resisting systems of structural steel or of structural steel acting compositely with reinforced concrete shall be in accordance with those stipulated in *Minimum Design Loads and Associated Criteria for Buildings and Other Structures* (ASCE/SEI 7) Chapter 16 and in conformance with this Appendix.

This appendix shall be limited to the systems specified in Section 1.7. All systems designed or verified by this appendix shall meet the requirements of the provisions within Chapters A through K using load and resistance factor design (LRFD). When approved by the authority having jurisdiction, exceptions to such requirements may be taken as justified by the nonlinear analysis in accordance with this appendix. All exceptions, including exceptions to this appendix, shall be documented and justified by the engineer of record. Where reference is made to the AISC *Seismic Provisions for Evaluation and Retrofit of Existing Structural Steel Buildings* (ANSI/AISC 342), it shall be permitted to use other substantiated guidelines subject to the approval by the authority having jurisdiction.

User Note: Although ANSI/AISC 342 is intended for existing structures, many of the provision therein apply to this Appendix and are referenced but not repeated herein.

User Note: When the analysis and design are subject to an independent structural design review according to the applicable building code or the authority having jurisdiction, ASCE/SEI 7, Chapter 16, includes requirements for such a review.

1.2. EARTHQUAKE GROUND MOTIONS

Ground motion acceleration histories shall be determined per the applicable building code.

48 **1.3. LOAD FACTORS AND COMBINATIONS**

49 Load factors and combinations for evaluation by nonlinear response history
50 analysis shall conform to the requirements in the applicable building code.

51 **1.4. GENERAL MODELING REQUIREMENTS**

52 Models for analysis shall be three-dimensional and shall conform to the re-
53 quirements of the applicable building code. Members shall be designated and
54 modeled as either force-controlled or deformation-controlled in accordance
55 with the applicable building code.

56 Modeling of member nonlinear behavior, including effective stiffness, ex-
57 pected strength, expected deformation capacity, and hysteresis under force or
58 deformation reversals, shall be substantiated by physical test data, detailed
59 analyses, or other supporting evidence. The provisions given in this appendix
60 shall be deemed to satisfy this requirement.

61 For deformation controlled members that are modeled inelastically, degrada-
62 tion in member strength or stiffness shall be included in the numerical models
63 unless it can be demonstrated that the demand is not sufficiently large to pro-
64 duce these effects.

65 Member initial geometric imperfections shall be included in the numerical
66 model in members where imperfections are required to capture the forces re-
67 sisted by the member under nonlinear response.

68 Component modeling shall be based on expected material properties. Expected
69 material strengths shall be as specified in Section A3.2.

70 Seismic force resisting systems shall be analyzed as required in Chapters E, F,
71 G, and H. Component-specific and system-specific modeling and analysis
72 shall conform to the requirements in Sections 1.5 through 1.7. The gravity
73 framing system shall be modeled in the nonlinear analysis unless it can be
74 demonstrated to not significantly contribute to the seismic force and defor-
75 mation demands in the structure. If gravity columns are not explicitly mode-
76 led, the leaning column effect of the gravity system shall be modeled.

77 **1.5. MEMBER MODELING REQUIREMENTS**

78 The member modeling requirements in this section are invoked by the appli-
79 cable requirements for each system, as specified in Section 1.7.

80 **1. Beams**

81 Modeling of beams shall address the following as applicable:

- 82 (a) Force-deformation/moment-rotation models for beams shall include ine-
83 lastic flexural deformations, taking into account material yielding, strain
84 hardening, and degradation due to local buckling and lateral-torsional
85 buckling effects. The model shall consider P - M interaction unless the ra-
86 tio of P/P_y is 0.1 or less.
- 87 (b) Where concentrated beam hinge models are used, the moment-rotation re-
88 sponse shall be determined using the parameters in ANSI/AISC 342
89 Chapter C.
- 90 (c) Where fiber-type beam hinge or distributed plasticity models are used,
91 strain hardening shall be considered when appropriate. Unless the fiber
92 model accounts for local buckling and fracture effects, the inelastic beam
93 rotations shall be limited to the hinge rotation at the peak strength of an
94 equivalent concentrated plastic hinge model.

95 (d) Beam hinge properties shall be modeled considering the cross section
 96 characteristics of the beam. Concentrated hinge or fiber hinge models
 97 shall be located at the expected plastic hinge locations. Locating the con-
 98 centrated hinge away from the actual hinge location is permitted, provided
 99 that the hinge properties are adjusted to account for the discrepancy in
 100 locations, considering the beam moment gradient and the difference be-
 101 tween actual and modeled beam lengths.

102 (e) Where the steel beam acts compositely with a concrete floor slab (solid
 103 slab or slab on steel deck), adjusting the beam stiffness and hinge strength
 104 to account for composite action under positive and negative bending shall
 105 be considered, taking into account the force transfer mechanisms in the
 106 beam-to-column (or beam-to-wall) connections.

107 2. Links

108 Modeling of links shall address the following as applicable:

- 109 (a) Shear and flexural yielding or buckling, post-yielding or post-buckling,
 110 peak strength of the link.
- 111 (b) The component properties of the link shall be determined per ANSI/AISC
 112 342 Chapter C, taking into account the effect of axial force in the link.

113 3. Columns

114 Modeling of columns shall address the following as applicable:

- 115 (a) Force-deformation model for columns shall include inelastic flexural de-
 116 formations under combined bending and axial loads, taking into account
 117 yielding, strain hardening, local buckling effects, and flexural-torsional
 118 response.
- 119 (b) Where concentrated hinge models are used, the moment-rotation response
 120 shall be determined using the parameters in ANSI/AISC 342 Chapter C.
- 121 (c) Where fiber-type beam hinge or distributed plasticity models are used,
 122 strain hardening shall be considered. Unless the fiber model properties
 123 are adjusted to account for local buckling and flexural-torsional effects,
 124 the inelastic column rotations shall be limited to the peak point of the plas-
 125 tic hinge rotation of an equivalent concentrated hinge model.

126 4. Braces (except buckling-restrained braces)

127 Modeling of braces shall address the following as applicable:

- 128 (a) Brace yielding and elongation, including accumulation of permanent elon-
 129 gation due to cyclic loading.
- 130 (b) Brace buckling, including effects of initial imperfections, residual stress,
 131 equilibrium on the deformed brace geometry, and axial-flexural interac-
 132 tion.
- 133 (c) Post-buckling strength degradation under cyclic loading.
- 134 (d) Fracture due to low-cycle fatigue degradation and peak ductility effects.
 135 If fracture is not included in the brace model, the peak deformation shall
 136 not exceed the values specified in ANSI/AISC 342 Section C3.
- 137 (e) Rotational restraint of end connections.
- 138 (f) Restraint effects and appropriate constraints at locations where braces
 139 overlap or intersect.

140 (g) Actual brace end locations, which are offset from workpoint locations.

141 **5. Buckling-Restrained Braces**

142 Modeling of buckling-restrained braces shall address the following as appli-
143 cable:

- 144 (a) Elastic stiffness considering variations in brace cross-sectional area along
145 the length.
- 146 (b) Brace yielding in tension and compression, including accumulation of
147 permanent axial deformation due to cyclic loading.
- 148 (c) The peak deformation demand and cumulative deformation demand for
149 brace element models shall be limited to capacities determined from rep-
150 resentative cyclic tests conducted in accordance with Section K3.
- 151 (d) Difference between tension and compression yield forces, as specified in
152 Section F4.2.
- 153 (e) Actual brace end locations, which are offset from workpoint locations.

154 **6. Steel Plate Shear Walls**

155 Modeling of plate shear walls shall address the following as applicable:

- 156 (a) Yielding and elongation of the steel plate.
- 157 (b) Pinching of the hysteretic loop due to shear buckling.
- 158 (c) Distribution of transverse forces on horizontal and vertical boundary ele-
159 ments.
- 160 (d) The valid range of SPSW element models shall not extend beyond $15\Delta_y$,
161 where Δ_y is the yield elongation of a diagonal strip of the web plate. For
162 methods other than strip modeling an equivalent displacement measure
163 shall be used.

164 **7. Composite Plate Shear Walls**

165 Modeling of composite plate shear walls shall address the following as appli-
166 cable:

- 167 (a) Yielding of steel plates;
- 168 (b) Inelastic local buckling of steel plates in compression;
- 169 (c) Concrete compression behavior including effects of confinement on infill
170 concrete;
- 171 (d) Concrete tension cracking;
- 172 (e) Pinching of hysteretic loops due to concrete crack closure and steel cyclic
173 local buckling;
- 174 (f) Fracture of steel plates due to plastic strain accumulation.

175 **1.6. CONNECTION MODELING REQUIREMENTS**

176 The connection modeling requirements in this section are triggered by the ap-
177 plicable requirements for each system as specified in Section 1.7.

178 **1. Panel Zones**

179 Modeling of panel zone flexibility and yielding shall address the following as
180 applicable:

- 181 (a) The panel zone expected shear yield strength shall be calculated with the
 182 expected steel yield strength, $R_y F_y$, using the equation in *Specification*
 183 Section J10.6.
- 184 (b) The panel zone finite size and deformations shall be modeled.
- 185 (1) Where panel zone shear demands exceed the expected shear yield
 186 strength, the panel zone shall be modeled explicitly with a model
 187 that takes into account the finite size and inelastic response.
- 188 (2) Where panel zone shear demands are less than the expected shear
 189 yield strength, the effect of finite size and elastic panel zone de-
 190 formations shall be modeled in accordance with ANSI/AISC 342, Sec-
 191 tion C4.

192 2. Partially Restrained Connections

193 The response characteristics of partially restrained connections shall be in-
 194 cluded in the model. The response characteristics of the partially-restrained
 195 connection shall be based on the technical literature or established by analyti-
 196 cal or experimental means.

197 3. Column Bases

198 Deformation and potential failure modes of column base plates and connec-
 199 tions to the foundation shall be considered. Where capacity design is used to
 200 prevent inelastic response and limit deformations in the column base connec-
 201 tion, the column base connection may be modeled assuming full fixity to the
 202 foundation. Otherwise, the column base connections shall be modeled using
 203 concentrated springs or fiber-type section models to capture the base connec-
 204 tion deformations.

205 Foundation components shall be modeled in the analysis, unless it can be
 206 demonstrated that the foundation components remain essentially elastic and
 207 their deformations are small enough to not contribute to the structural system
 208 response.

209 4. Brace Gusset Plates

210 Brace gusset plate geometry, stiffness, strength, and inelastic response shall be
 211 considered in the model. The stiffening effect of gusset plates on adjacent
 212 beams and columns shall be considered in the model. Both in-plane and out-
 213 of-plane gusset plate properties shall be considered in the model, including
 214 interaction with the attached braces.

215 1.7. SYSTEM REQUIREMENTS

216 Component actions for the specified lateral force resisting systems shall be in
 217 accordance with this section. Components shall be modeled according to Sec-
 218 tions 1.5 and 1.6. Definitions for member criticality and requirements for force
 219 and deformation controlled members are provided in the applicable building
 220 code.

221 **User Note:** Definitions for member criticality are provided in ASCE/SEI 7,
 222 Chapter 16.

223 1. Special Moment Frames (SMF)

224 Component actions for SMF systems shall be designated as force controlled or
 225 deformation-controlled and their criticality shall be as designated per Table A-
 226 1.7.1.

TABLE A-1.7.1
Requirements for Special Moment Frames (SMF)

Item	Action	Force or Deformation Controlled	Criticality
Beam	Flexure	Deformation	Ordinary
Beam	Shear	Force	Critical
Column with $P_G/P_{ye} \leq 0.6$	Axial	Force	Critical
Column with $P_G/P_{ye} \leq 0.6$	Flexure	Deformation	Ordinary
Column with $P_G/P_{ye} > 0.6$	Axial, Flexure	Force	Critical
Column	Shear	Force	Critical
Panel Zone	Shear	Deformation	Ordinary
Column Base	Flexure	Deformation	Ordinary
Column Base	Axial, Shear	Force	Critical

P_G = axial force component of the gravity load, kips (N)
 P_{ye} = expected axial yield strength, kips (N)

227 **User Note:** Substantiated guidelines for nonlinear modeling of steel moment
 228 frames include ANSI/AISC 342 and *Guidelines for Nonlinear Structural Analysis*
 229 *for Design of Buildings, Part IIa – Steel Moment Frames* or equivalent
 230 (NIST GCR 17-917-46v2).

231 **2. Special Concentrically Braced Frames (SCBF)**

232 Component actions for SCBF systems shall be designated as force controlled
 233 or deformation controlled, and their criticality shall be designated in accord-
 234 ance with Table A-1.7.2.
 235

TABLE A-1.7.2
Requirements for Special Concentrically Braced
Frames (SCBF)

Item	Action	Force or Deformation Controlled	Criticality
Beam	Flexure	Deformation	Ordinary
Beam	Axial, Shear	Force	Critical
Column with $P_G/P_{ye} \leq 0.6$	Axial	Force	Critical
Column with $P_G/P_{ye} \leq 0.6$	Flexure	Deformation	Ordinary
Column with $P_G/P_{ye} > 0.6$	Axial, Flexure	Force	Critical
Column	Shear	Force	Critical
Brace	Axial	Deformation	Ordinary
Brace Connection	Axial	Force	Critical
Brace Connection	Flexure	Force or Deformation	Critical
Panel Zone	Shear	Deformation	Ordinary
Column Base	Flexure	Deformation	Ordinary
Column Base	Axial, Shear	Force	Critical

236 **3. Eccentrically Braced Frames (EBF)**

237 Component actions for EBF systems shall be designated as force controlled or
 238 deformation controlled, and their criticality shall be designated per Table A-
 239 1.7.3.

240
 241

TABLE A-1.7.3
Requirements for Eccentrically Braced Frames (EBF)

Item	Action	Force or Deformation Controlled	Criticality
Beam	Axial, Flexure	Force	Ordinary
Beam	Shear	Force	Critical
Column with $P_G/P_{ye} \leq 0.6$	Axial	Force	Critical
Column with $P_G/P_{ye} \leq 0.6$	Flexure	Deformation	Ordinary
Column with $P_G/P_{ye} > 0.6$	Axial, Flexure	Force	Critical
Column	Shear	Force	Critical
Brace	Axial	Force	Critical
Brace Connection	Axial	Force	Critical
Link	Shear, Flexure	Deformation	Ordinary
Link	Axial	Force	Critical
Link Connection	Flexure, Shear, Axial	Force	Critical
Panel Zone	Shear	Deformation	Ordinary
Column Base	Flexure	Deformation	Ordinary
Column Base	Axial, Shear	Force	Critical

242 **4. Buckling-Restrained Braced Frames (BRBF)**

243 Component actions for BRBF systems shall be designated as force controlled
244 or deformation controlled, and their criticality shall be designated per Table A-
245 1.7.4.
246

TABLE A-1.7.4
Requirements for Buckling-Restrained Braced Frames (BRBF)

Item	Action	Force or Deformation Controlled	Criticality
Beam	Flexure	Deformation	Ordinary
Beam	Shear	Force	Critical
Column with $P_G/P_{ye} \leq 0.6$	Axial	Force	Critical
Column with $P_G/P_{ye} \leq 0.6$	Flexure	Deformation	Ordinary
Column with $P_G/P_{ye} > 0.6$	Axial, Flexure	Force	Critical
Column	Shear	Force	Critical
Brace	Axial	Deformation	Ordinary
Brace Connection	Axial	Force	Critical
Panel Zone	Shear	Deformation	Ordinary
Column Base	Flexure	Deformation	Ordinary
Column Base	Axial, Shear	Force	Critical

247 **5. Special Plate Shear Walls (SPSW)**

248 Component actions for SPSW systems shall be designated as force controlled
249 or deformation controlled, and their criticality shall be designated per Table A-
250 1.7.5.
251
252
253
254
255

TABLE A-1.7.5
Requirements for Special Plate Shear Walls (SPSW)

Item	Action	Force or Deformation Controlled	Criticality
HBE	Flexure	Deformation	Ordinary
HBE	Shear	Force	Critical
VBE (midspan)	Axial, Flexure	Force	Critical
VBE at connection with $P_G/P_{ye} \leq 0.6$	Axial	Force	Ordinary
VBE at connection with $P_G/P_{ye} \leq 0.6$	Flexure	Deformation	Ordinary
VBE at connection with $P_G/P_{ye} > 0.6$	Axial, Flexure	Force	Critical
VBE	Shear	Force	Critical
Panel Zone	Shear	Deformation	Ordinary
VBE Base	Flexure	Deformation	Ordinary
VBE Base	Axial, Shear	Force	Critical
HBE = horizontal boundary elements VBE = vertical boundary elements			

256 **6. Composite Plate Shear Walls—Concrete Filled (C-PSW/CF)**

257 Component actions for C-PSW/CF systems shall be designated as force controlled or deformation controlled, and their criticality shall be designated per
258 Table A-1.7.6.
259
260

TABLE A-1.7.6
Requirements for Composite Plate Shear Walls-Concrete Filled (C-PSW/CF)

Item	Action	Force or Deformation Controlled	Criticality
Beam	Flexure	Deformation	Ordinary
Beam	Shear	Force	Critical
Wall	Axial, Flexure	Deformation	Critical
Wall	Shear	Force	Critical
Wall to Foundation Connection	Axial, Shear, Flexure	Force	Critical

261 **7. Gravity Framing Systems**

262 When included in the model, the requirements for gravity systems shall be as
263 follows:

264 (a) Component actions for gravity systems shall be designated as force controlled or deformation controlled, and their criticality shall be designated
265 per Table A-1.7.7.
266

267 (b) Gravity Steel Beams: Model bare steel beams or composite beam as elastic.
268

269 (c) Gravity Columns: For analysis to larger drifts (story drift ratios greater
270 than 0.02), the columns should be modeled as inelastic. If the gravity columns
271 meet the moderately to highly ductile requirements, their inelastic
272 response may be modeled in accordance with Section 1.5.3.

273 (d) Model the behavior of partially restrained gravity connections according
274 to Section 1.6.2
275

TABLE A-1.7.7
Requirements for Gravity Systems

Item	Action	Force or Deformation Controlled	Criticality
Gravity Connection	Shear	Force	Critical
Gravity Connection	Flexure	Deformation ^[a]	Ordinary

^[a]The gravity connection shall be designed to maintain its required shear strength under the imposed flexural deformations.

276 **1.8 GLOBAL ACCEPTANCE CRITERIA**

277 Story drifts shall be limited per the applicable building code.